

OFERTA

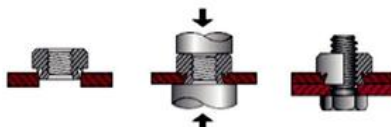
Presă pentru autosertizare suruburi și piulite

SERT-6E18 Standard



Specificatii

Forta maxima	6 t
Capacitate	Surub-M8; Piulita M6
Adancime	450 mm
Deschidere	400 mm
Cursa	200 mm
Putere electrica	1.5 kW
Curent	4 A
Ulei hidraulic	46#/32#
Rezervor	60 l
Presiune aer	0.4-0.6 Mpa
Voltaj	380V/50Hz
Dimensiuni	1050/1200/2200 mm
Greutate	650 kg



AGO TRADE INTERNATIONAL - Vanzari si service in Romania

Bucuresti, Str. Toamnei, nr. 75, Sector 2, 020703 - Tel: 021.250.15.04 - www.a-g-o.com, sales@a-g-o.com

Echipare



Quick Force Setting
Repeatability $\pm 1\%$



Compulsory safety system
test with alarm



100% Safety System



XINJE 7 " Touch Screen



Operation Panel



Positive Stop System



XINJE PLC



Electrical Control Cabinet



Optionale



TIS-Turret Insertion System



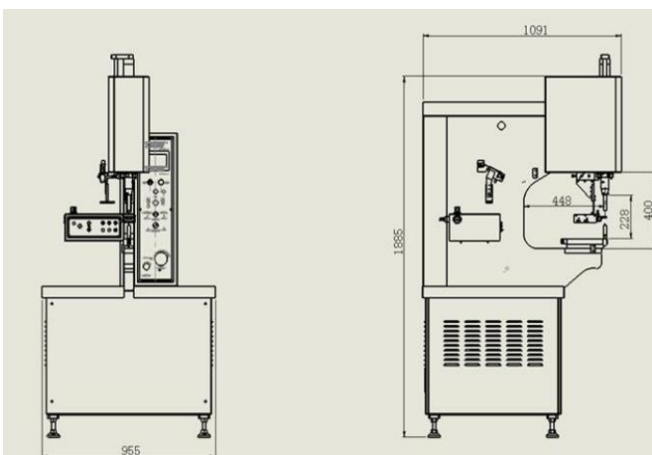
Laser Locating



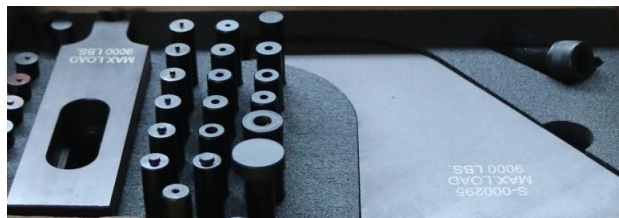
Standard Modular Autofeed
System(MAS)



Automatic Tooling System



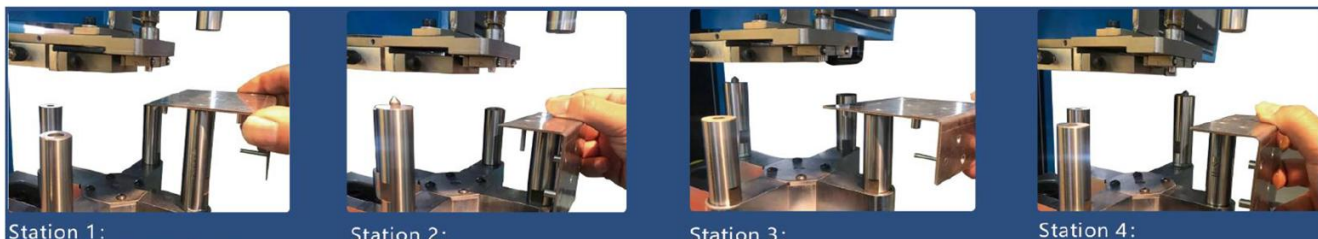
Set scule manuale-33 piese



1	I-000011	Plat Lower Die	SKD11	HRC58-60
2	I-000066	76mm M2.5 Nut Tooling	SKD11	HRC58-60
3	I-000067	76mm M3 Nut Tooling	SKD11	HRC58-60
4	I-000068	76mm M3.5 Nut Tooling	SKD11	HRC58-60
5	I-000069	76mm M4 Nut Tooling	SKD11	HRC58-60
6	I-000070	76mm M5 Nut Tooling	SKD11	HRC58-60
7	I-000071	76mm M6 Nut Tooling	SKD11	HRC58-60
8	I-000072	76mm M8 Nut Tooling	SKD11	HRC58-60
9	I-000079	M2.5 Nut J-Frame Crook Tooling	SKD11	HRC58-60
10	I-000080	M3 Nut J-Frame Crook Tooling	SKD11	HRC58-60
11	I-000081	M3.5 Nut J-Frame Crook Tooling	SKD11	HRC58-60
12	I-000082	M4 Nut J-Frame Crook Tooling	SKD11	HRC58-60
13	I-000083	M5 Nut J-Frame Crook Tooling	SKD11	HRC58-60
14	I-000084	M6 Nut J-Frame Crook Tooling	SKD11	HRC58-60
15	I-000141	M3 Stud J-Frame Crook Tooling	SKD11	HRC58-60
16	I-000142	M3.5 Stud J-Frame Crook Tooling	SKD11	HRC58-60
17	I-000143	M4 Stud J-Frame Crook Tooling	SKD11	HRC58-60
18	I-000144	M5 Stud J-Frame Crook Tooling	SKD11	HRC58-60
19	I-000145	76mm M3.5 Stud Tooling	SKD11	HRC58-60
20	I-000146	76mm M3 Stud Tooling	SKD11	HRC58-60
21	I-000147	76mm M4 Stud Tooling	SKD11	HRC58-60
22	I-000148	76mm M5 Stud Tooling	SKD11	HRC58-60
23	I-000149	76mm M6 Stud Tooling	SKD11	HRC58-60
24	I-000150	76mm M8 Stud Tooling	SKD11	HRC58-60
25	I-000151	76mm Long Plat Die	SKD11	HRC58-60
26	I-000152	38mm Long Plat Die	SKD11	HRC58-60
27	I-000153	M76mm Large Plat Die	SKD11	HRC58-60
28	I-000154	38mm Large Plat Die	SKD11	HRC58-60
29	I-000155	76mm M3 Standoff Tooling	SKD11	HRC58-60
30	I-000156	76mm M3.5 Standoff Tooling	SKD11	HRC58-60
31	I-000157	76mm M4/M5 Standoff Tooling	SKD11	HRC58-60
32	I-000295	J-Frame	SKD11	HRC58-60
33	I-000296	J-Frame Fixing Base	SKD11	HRC58-60

Descriere

- Ecran tactil
- Sistem de protectie impotriva accidentarii
- Viteza de apasare de 200mm/s-Dual Pump Hydraulic
- Positive-stop System
- Sistem modular de alimentare automata cu inserti
- Localizare cu lumina laser a pozitiei de inserare
- Turela de schimbare a sculelor in cadrul unei piese
- Contorizarea numarului de inserti, pe tipuri si pe piesa



Utilizare

Utilizarea ca o singura statie de lucru:

- operatorul seteaza Forta, Dwell-time (durata de apasare) si Inaltimea de ridicare
- apoi apasa pedala si implanteaza insertul.

Utilizarea cu pana la 4 statii de lucru:

- operatorul seteaza Forta, Dwell-time (durata de apasare) si Inaltimea de ridicare pentru un tip de insert
- apoi apasa pedala si implanteaza insertul
- se seteaza parametrii pentru urmatorul tip sau dimensiune de insert
- se schimba pozitia Turelei, positionand matrita corespunzatoare
- apoi apasa pedala si implanteaza insertul.