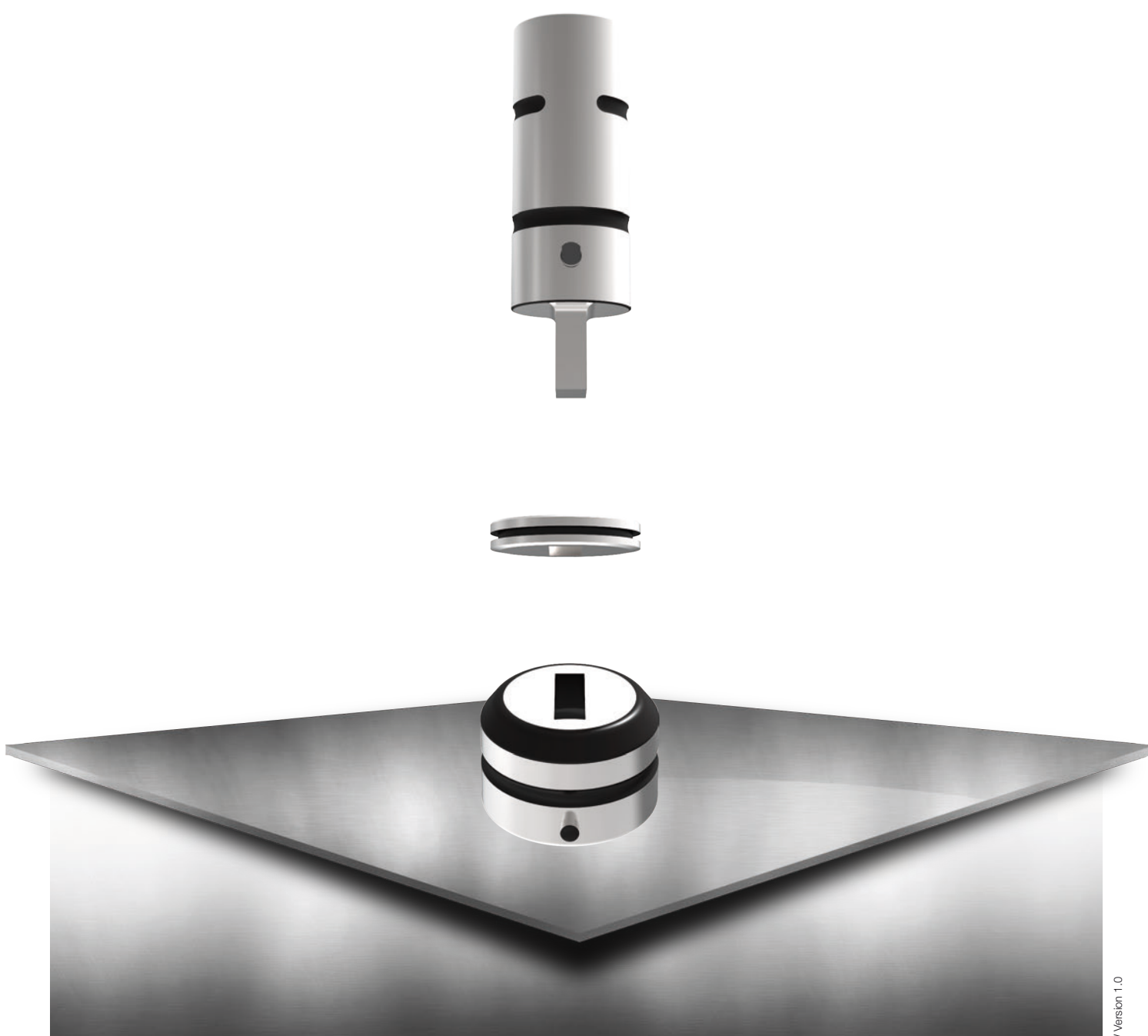


# INSERTS FOR PRIMA POWER® GUIDE ASSEMBLIES

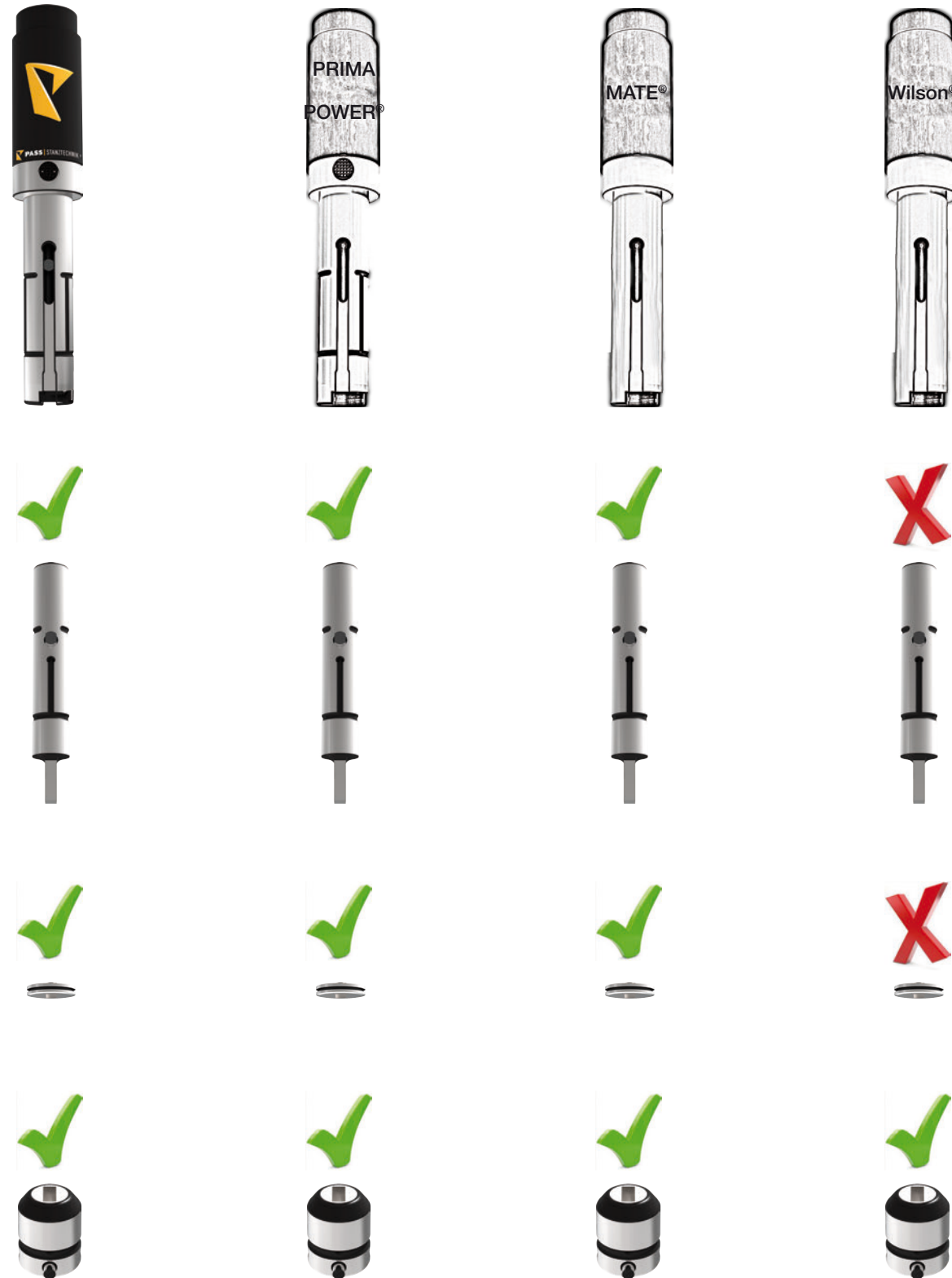
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ps:®beta-V2® I Station A	6
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		PART-NO.
<b>PUNCH BODY (H-PM®)</b>		
	Round	4020A01
	Square	4020A02
	Rectangle	4020A03
	Oblong	4020A04
	O.D. Ground Special Shape	4020A0G
	EDM Required Special Shape	4020A0E

<b>STRIPPER</b>		
	Round	4040A01
	Square	4040A02
	Rectangle	4040A03
	Oblong	4040A04
	O.D. Ground Special Shape	4040A0G
	EDM Required Special Shape	4040A0E

<b>DIE (HWS)</b>		
	Round	4052A01
	Square	4052A02
	Rectangle	4052A03
	Oblong	4052A04
	O.D. Ground Special Shape	4052A0G
	EDM Required Special Shape	4052A0E

**ADDITIONAL COSTS FOR PUNCH**

- TICN coating
- T-MAX coating
- A-MAX coating
- WT-shear
- DOWT-shear
- 2 PT-shear
- 4 PT-shear
- Cutting part under 1,00 mm

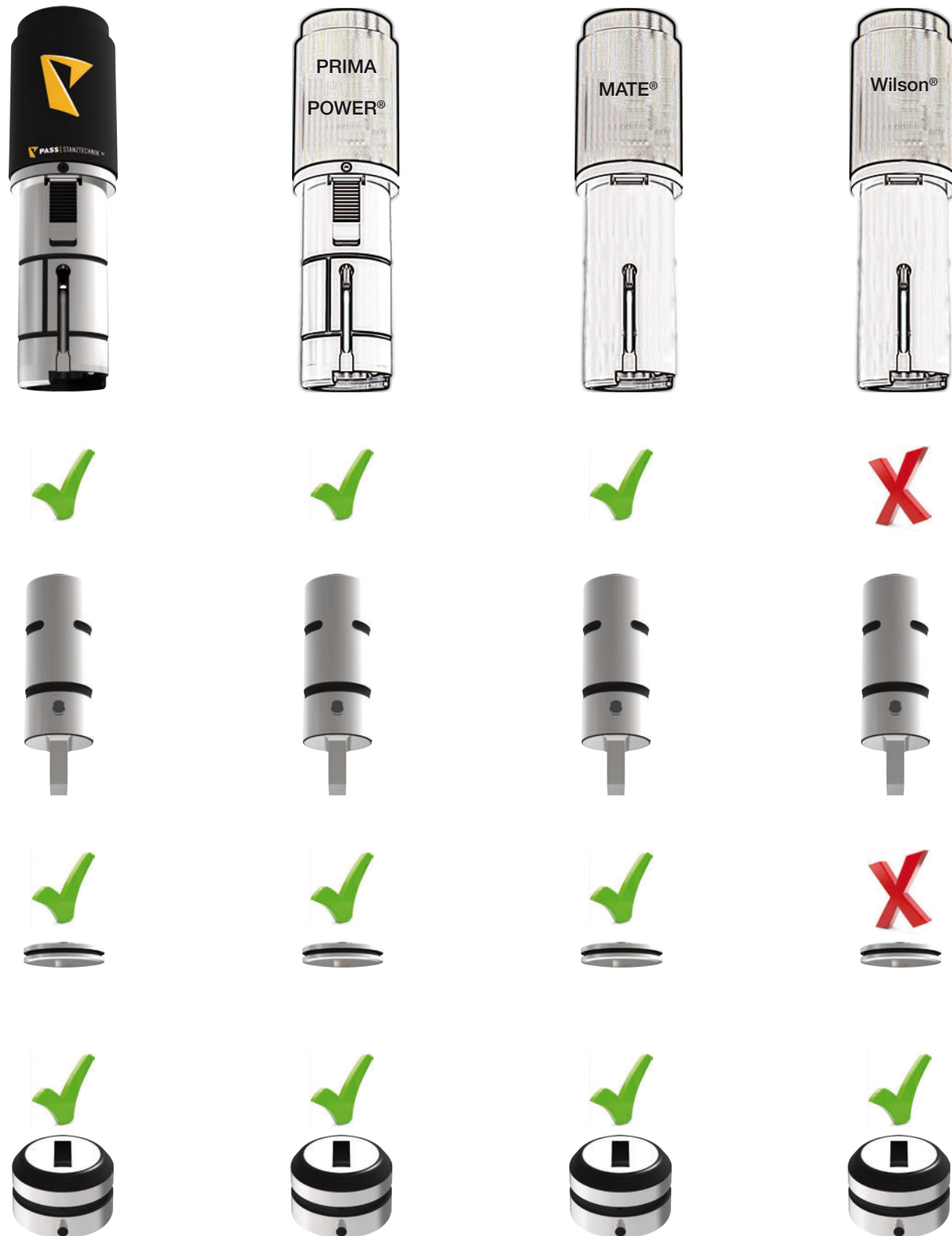
**ADDITIONAL COSTS FOR DIES**

- Reinforced die
- H-PM® Quality
- Additional pin hole



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	PART-NO.
<b>PUNCH BODY (H-PM®)</b>	
Round	4020B01
Square	4020B02
Rectangle	4020B03
Oblong	4020B04
O.D. Ground Special Shape	4020B0G
EDM Required Special Shape	4020B0E

<b>STRIPPER</b>	
Round	4040B01
Square	4040B02
Rectangle	4040B03
Oblong	4040B04
O.D. Ground Special Shape	4040B0G
EDM Required Special Shape	4040B0E

<b>DIE (HWS)</b>	
Round	4052B01
Square	4052B02
Rectangle	4052B03
Oblong	4052B04
O.D. Ground Special Shape	4052B0G
EDM Required Special Shape	4052B0E

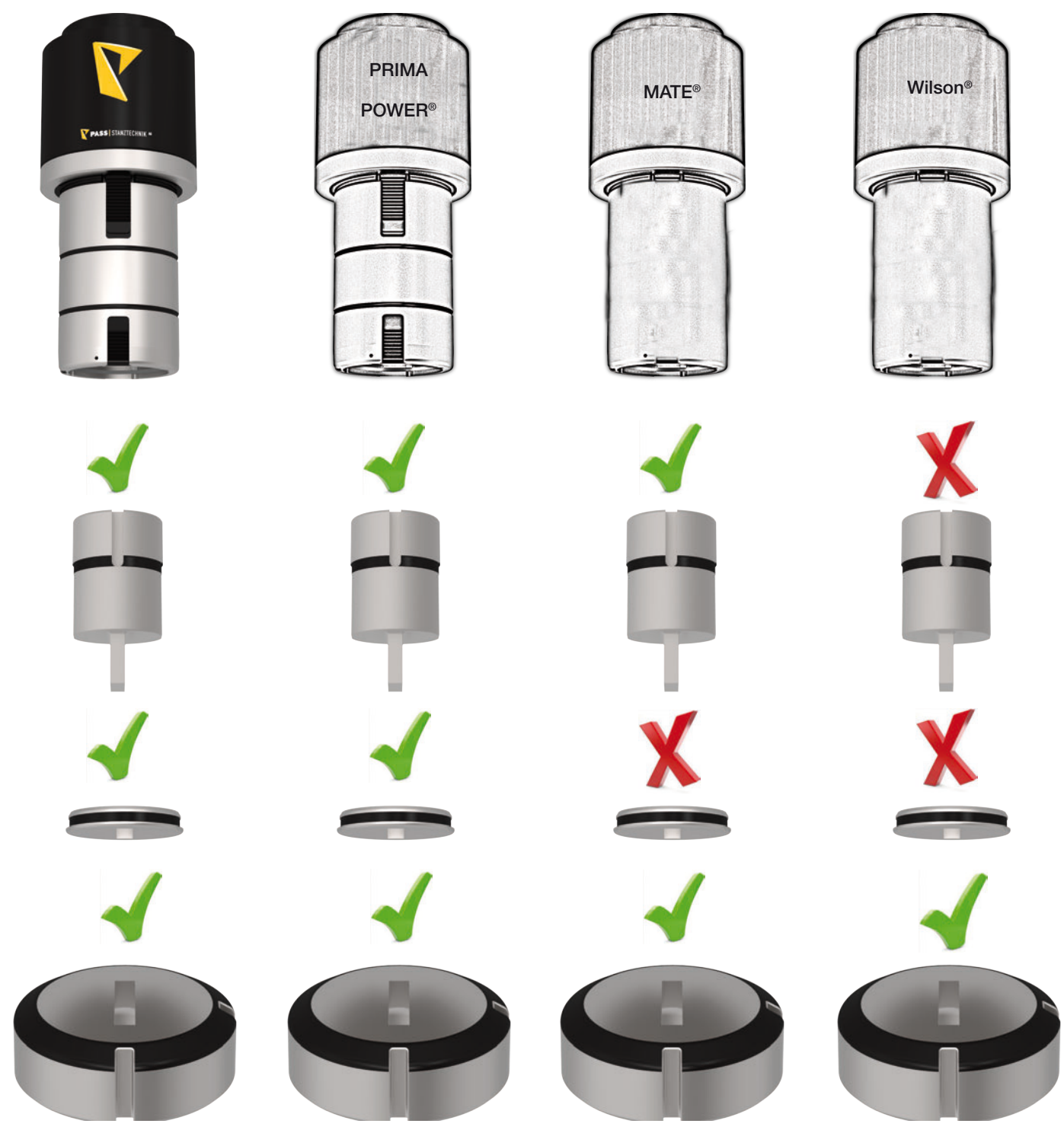
ADDITIONAL COSTS FOR PUNCH
TICN coating
T-MAX coating
A-MAX coating
WT-shear
DOWT-shear
2 PT-shear
4 PT-shear
Cutting part under 1,00 mm

ADDITIONAL COSTS FOR DIES
Reinforced die
H-PM® Quality
Additional pin hole



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	PART-NO.
<b>PUNCH BODY (H-PM®)</b>	
Round	4020C01
Square	4020C02
Rectangle	4020C03
Oblong	4020C04
O.D. Ground Special Shape	4020C0G
EDM Required Special Shape	4020C0E

<b>STRIPPER</b>	
Round	4040C01
Square	4040C02
Rectangle	4040C03
Oblong	4040C04
O.D. Ground Special Shape	4040C0G
EDM Required Special Shape	4040C0E

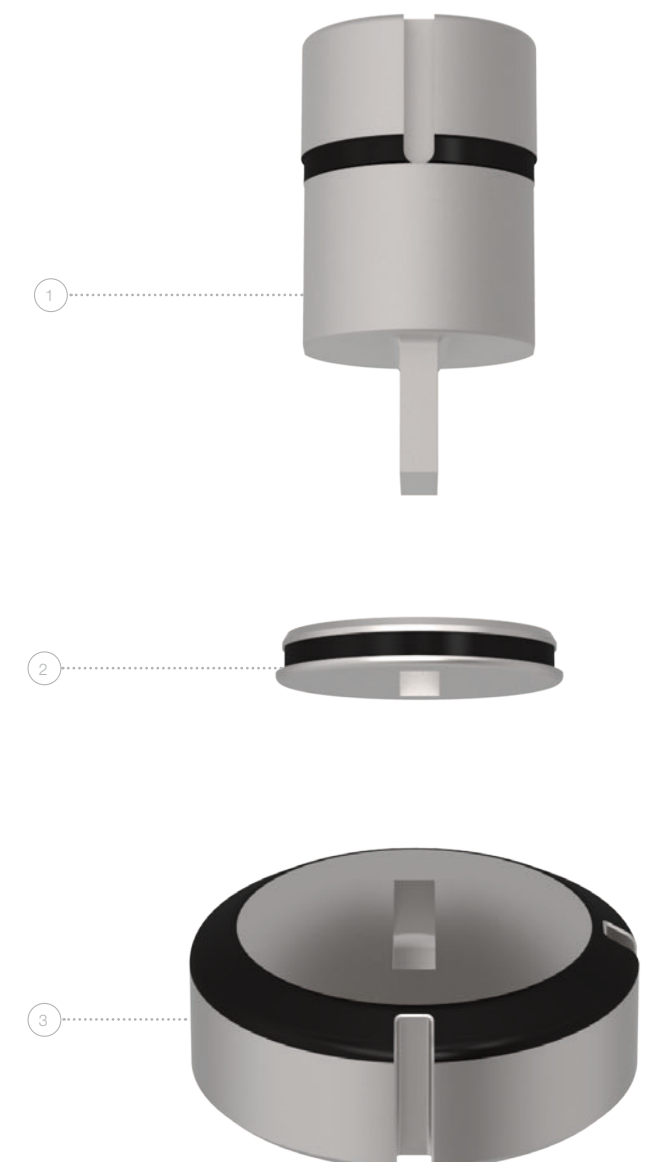
<b>DIE (HWS)</b>	
Round	4052C01
Square	4052C02
Rectangle	4052C03
Oblong	4052C04
O.D. Ground Special Shape	4052C0G
EDM Required Special Shape	4052C0E

**ADDITIONAL COSTS FOR PUNCH**

- TICN coating
- T-MAX coating
- A-MAX coating
- WT-shear
- DOWT-shear
- 2 PT-shear
- 4 PT-shear
- Additional keyway
- Cutting part under 1,00 mm

**ADDITIONAL COSTS FOR DIES**

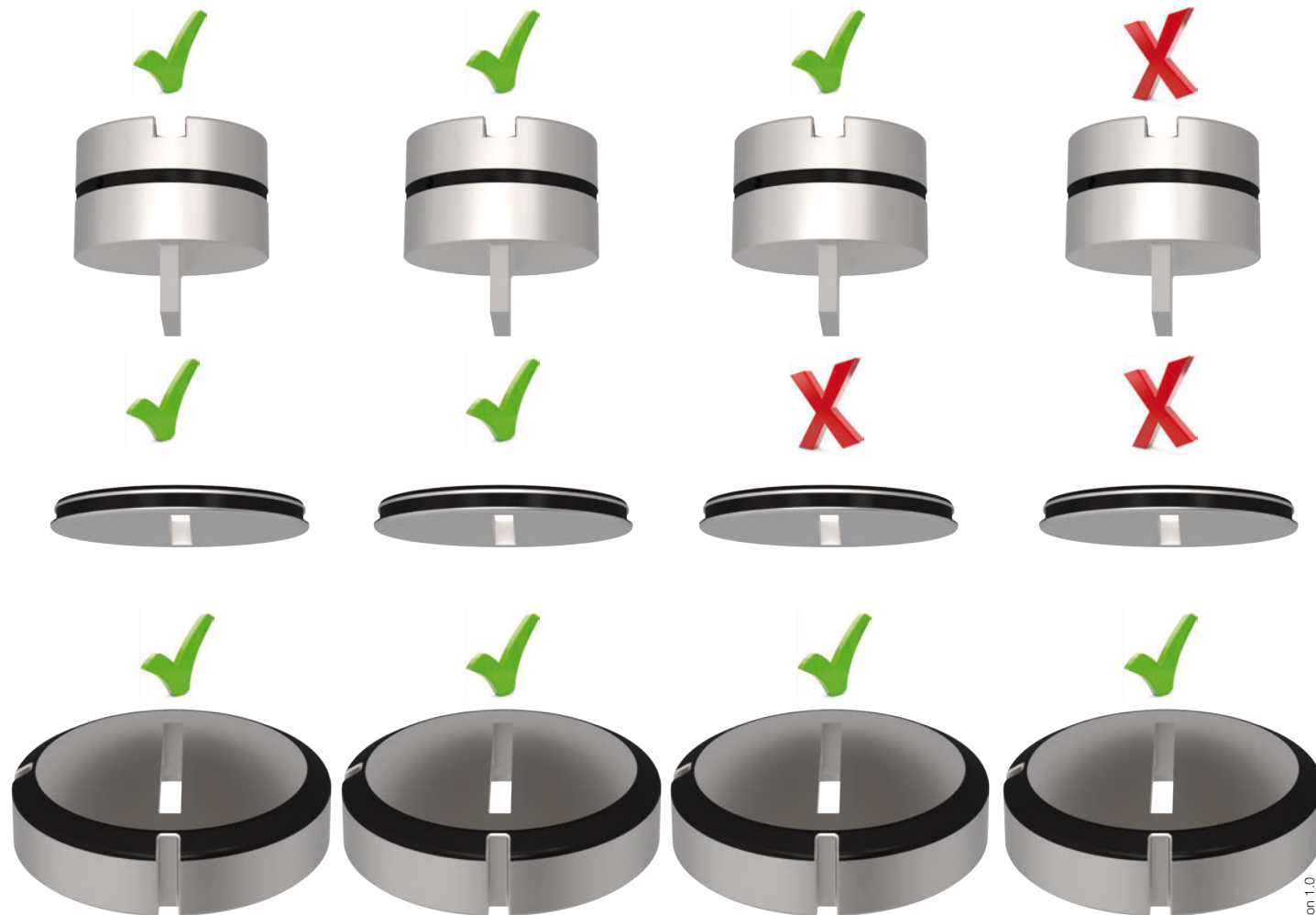
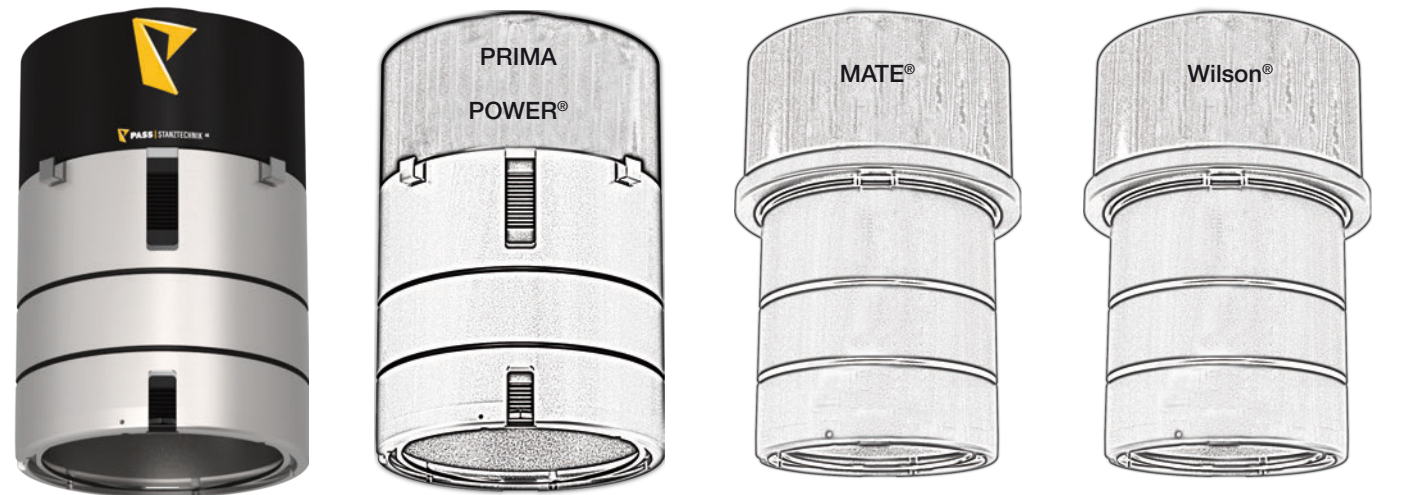
- H-PM® Quality
- Additional keyway



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	PART-NO.
<b>PUNCH BODY (H-PM®)</b>	
Round	4020D01
Square	4020D02
Rectangle	4020D03
Oblong	4020D04
O.D. Ground Special Shape	4020D0G
EDM Required Special Shape	4020D0E

<b>STRIPPER</b>	
Round	4040D01
Square	4040D02
Rectangle	4040D03
Oblong	4040D04
O.D. Ground Special Shape	4040D0G
EDM Required Special Shape	4040D0E

<b>DIE (HWS)</b>	
Round	4052D01
Square	4052D02
Rectangle	4052D03
Oblong	4052D04
O.D. Ground Special Shape	4052D0G
EDM Required Special Shape	4052D0E

**ADDITIONAL COSTS FOR PUNCH**

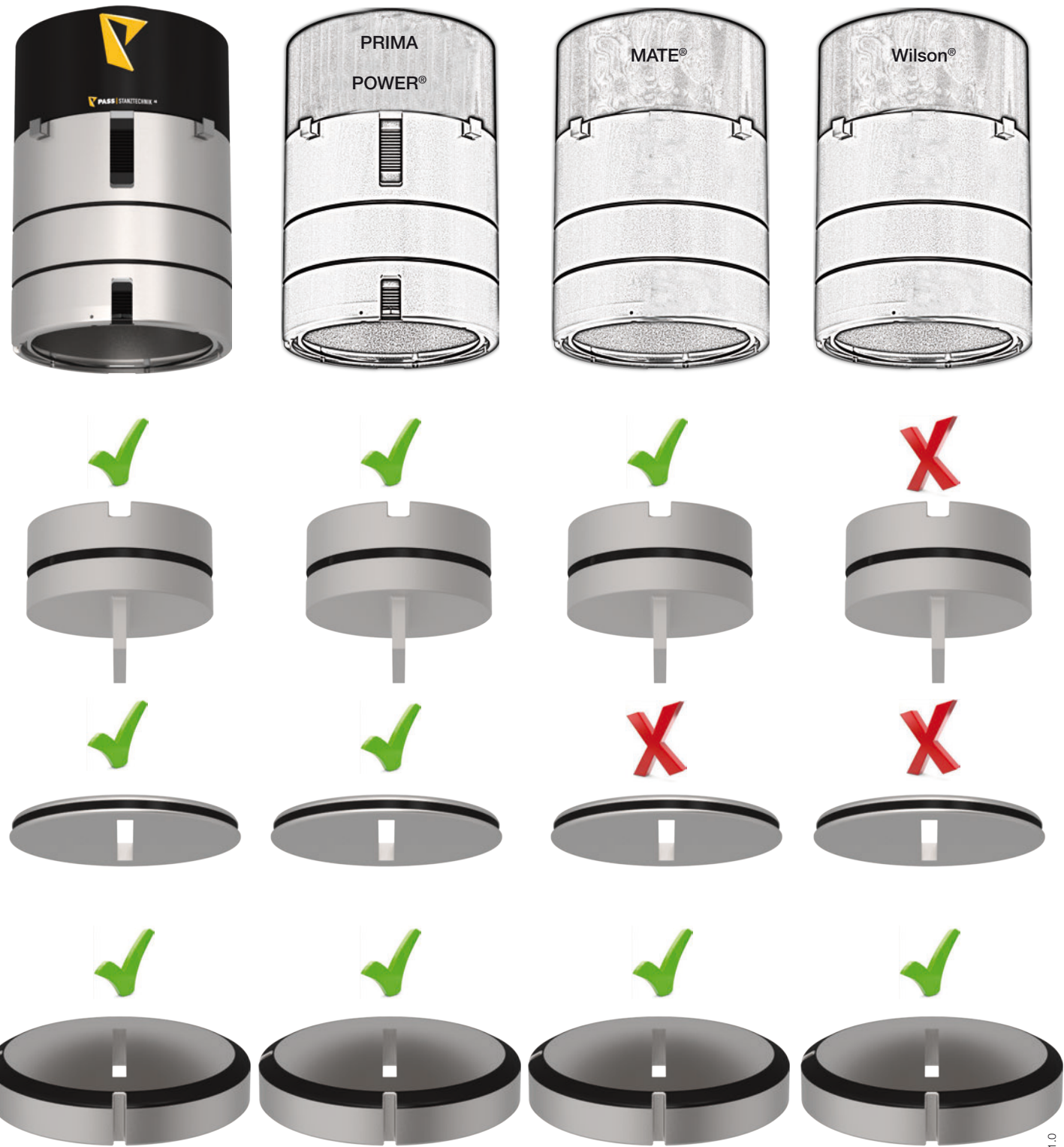
- TICN coating
- T-MAX coating
- A-MAX coating
- WT-shear
- DOWT-shear
- 2 PT-shear
- 4 PT-shear
- Additional keyway
- Cutting part under 1,00 mm

**ADDITIONAL COSTS FOR DIES**

- H-PM® Quality
- Additional keyway

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	PART-NO.
<b>PUNCH BODY (H-PM®)</b>	
Round	4020E01
Square	4020E02
Rectangle	4020E03
Oblong	4020E04
O.D. Ground Special Shape	4020E0G
EDM Required Special Shape	4020E0E

<b>STRIPPER</b>	
Round	4040E01
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O.D. Ground Special Shape	4040E0G
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<b>DIE (HWS)</b>	
Round	4052E01
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**ADDITIONAL COSTS FOR PUNCH**

- TICN coating
- T-MAX coating
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- WT-shear
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- 2 PT-shear
- 4 PT-shear
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**ADDITIONAL COSTS FOR DIES**

- H-PM® Quality
- Additional keyway



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