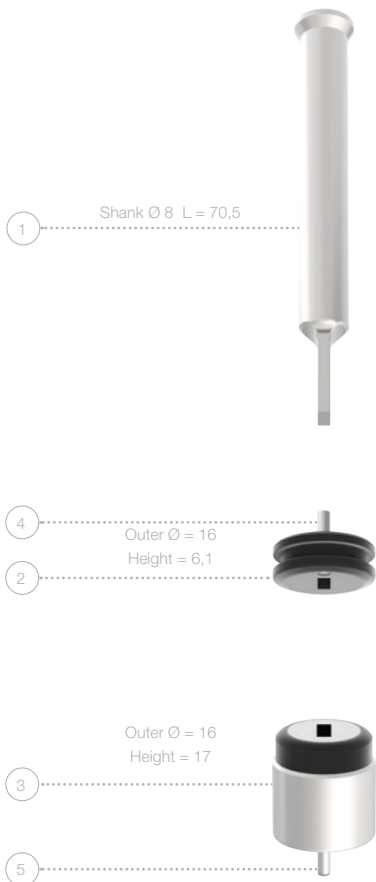


PRIMA POWER

MTPi24-8; MTP16-8; MT24-8; MTH16-8



	POS.-NO.	PART-NO.
PUNCH (H-PM®)		
Round	1	413121
Square	1	413122
Rectangle	1	413123
Oblong	1	413124
O.D. Ground Special Shape	1	41312G
EDM Required Special Shape	1	41312E
STRIPPER		
Round	2	415121
Square	2+4	415122
Rectangle	2+4	415123
Oblong	2+4	415124
O.D. Ground Special Shape	2+4	41512G
EDM Required Special Shape	2+4	41512E
DIE (HWS)		
Round	3	414121
Square	3+5	414122
Rectangle	3+5	414123
Oblong	3+5	414124
O.D. Ground Special Shape	3+5	41412G
EDM Required Special Shape	3+5	41412E

ADDITIONAL COSTS FOR PUNCHES

TICN coating
 T-MAX coating
 A-MAX coating
 WT-shear
 DOWT-shear
 2 PT-shear
 4 PT-shear
 Cutting part under 1,00 mm

ADDITIONAL COSTS FOR DIES

Reinforced version
 H-PM® Quality
 Additional pin hole

PRIMA POWER

MTPi10-16; MTP8-16; MT10-16; MTH16-16

	POS.-NO.	PART-NO.
PUNCH (H-PM®)		
Round	1	413021
Square	1	413022
Rectangle	1	413023
Oblong	1	413024
O.D. Ground Special Shape	1	41302G
EDM Required Special Shape	1	41302E
STRIPPER		
Round	2	415021
Square	2+4	415022
Rectangle	2+4	415023
Oblong	2+4	415024
O.D. Ground Special Shape	2+4	41502G
EDM Required Special Shape	2+4	41502E
DIE (HWS)		
Round	3	414021
Square	3+5	414022
Rectangle	3+5	414023
Oblong	3+5	414024
O.D. Ground Special Shape	3+5	41402G
EDM Required Special Shape	3+5	41402E



ADDITIONAL COSTS FOR PUNCHES

TICN coating
 T-MAX coating
 A-MAX coating
 WT-shear
 DOWT-shear
 2 PT-shear
 4 PT-shear
 Cutting part under 1,00 mm

ADDITIONAL COSTS FOR DIES

Reinforced version
 H-PM® Quality
 Additional pin hole

PRIMA POWER

MTPi8-24; MTP5-24; MT8-24



	POS.-NO.	PART-NO.
PUNCH (H-PM®)		
Round	1	413131
Square	1	413132
Rectangle	1	413133
Oblong	1	413134
O.D. Ground Special Shape	1	41313G
EDM Required Special Shape	1	41313E
STRIPPER		
Round	2	415131
Square	2+4	415132
Rectangle	2+4	415133
Oblong	2+4	415134
O.D. Ground Special Shape	2+4	41513G
EDM Required Special Shape	2+4	41513E
DIE (HWS)		
Round	3	414131
Square	3+5	414132
Rectangle	3+5	414133
Oblong	3+5	414134
O.D. Ground Special Shape	3+5	41413G
EDM Required Special Shape	3+5	41413E

ADDITIONAL COSTS FOR PUNCHES

TICN coating
 T-MAX coating
 A-MAX coating
 WT-shear
 DOWT-shear
 2 PT-shear
 4 PT-shear
 Cutting part under 1,00 mm

ADDITIONAL COSTS FOR DIES

Reinforced version
 H-PM® Quality
 Additional pin hole

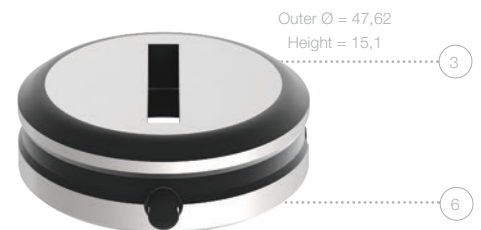
PRIMA POWER

MT3Ri-31,75; MT3i-31,75

		POS.-NO.	PART-NO.
PUNCH (H-PM®)			
Round	1+4+5	413181	
Square	1+4+5	413182	
Rectangle	1+4+5	413183	
Oblong	1+4+5	413184	
O.D. Ground Special Shape	1+4+5	41318G	
EDM Required Special Shape	1+4+5	41318E	

STRIPPER			
Round	2	415181	
Square	2	415182	
Rectangle	2	415183	
Oblong	2	415184	
O.D. Ground Special Shape	2	41518G	
EDM Required Special Shape	2	41518E	

DIE (HWS)			
Round	3	414181	
Square	3+6	414182	
Rectangle	3+6	414183	
Oblong	3+6	414184	
O.D. Ground Special Shape	3+6	41418G	
EDM Required Special Shape	3+6	41418E	



ADDITIONAL COSTS FOR PUNCHES

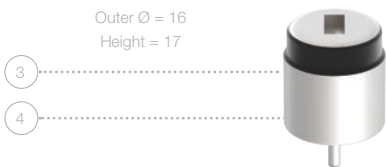
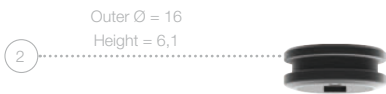
TICN coating
 T-MAX coating
 A-MAX coating
 WT-shear
 DOWT-shear
 2 PT-shear
 4 PT-shear
 Cutting part under 1,00 mm

ADDITIONAL COSTS FOR DIES

Reinforced version
 H-PM® Quality
 Additional pin hole

PRIMA POWER

MT20i-8



	POS.-NO.	PART-NO.
PUNCH (H-PM®)		
Round	1	413111
Square	1	413112
Rectangle	1	413113
Oblong	1	413114
O.D. Ground Special Shape	1	41311G
EDM Required Special Shape	1	41311E
STRIPPER		
Round	2	415111
Square	2	415112
Rectangle	2	415113
Oblong	2	415114
O.D. Ground Special Shape	2	41511G
EDM Required Special Shape	2	41511E
DIE (HWS)		
Round	3	414111
Square	3+4	414112
Rectangle	3+4	414113
Oblong	3+4	414114
O.D. Ground Special Shape	3+4	41411G
EDM Required Special Shape	3+4	41411E

ADDITIONAL COSTS FOR PUNCHES

- TICN coating
- T-MAX coating
- A-MAX coating
- WT-shear
- DOWT-shear
- 2 PT-shear
- 4 PT-shear
- Cutting part under 1,00 mm

ADDITIONAL COSTS FOR DIES

- Reinforced version
- H-PM® Quality
- Additional pin hole

PRIMA POWER

MT8Ri2-16 (VERSION 2)

	POS.-NO.	PART-NO.
PUNCH (H-PM®)		
Round	1	413151
Square	1	413152
Rectangle	1	413153
Oblong	1	413154
O.D. Ground Special Shape	1	41315G
EDM Required Special Shape	1	41315E
STRIPPER		
Round	2	415151
Square	2	415152
Rectangle	2	415153
Oblong	2	415154
O.D. Ground Special Shape	2	41515G
EDM Required Special Shape	2	41515E
DIE (HWS)		
Round	3	414151
Square	3+4	414152
Rectangle	3+4	414153
Oblong	3+4	414154
O.D. Ground Special Shape	3+4	41415G
EDM Required Special Shape	3+4	41415E



ADDITIONAL COSTS FOR PUNCHES

TICN coating
 T-MAX coating
 A-MAX coating
 WT-shear
 DOWT-shear
 2 PT-shear
 4 PT-shear
 Cutting part under 1,00 mm

ADDITIONAL COSTS FOR DIES

Reinforced version
 H-PM® Quality
 Additional pin hole