

PASS STANDARD I STATION C

DIAMETER UP TO 50,8 MM



GUIDE ASSEMBLY

Screw M12

Springs for sheet thickness up to 6 mm

3 mm length adjustment
by using compensating shims

Keyway: 0-90°

Surface-hardened and polished punch guide
for sheet thickness up to 6 mm

Clamping-screw to fix the strippers

PUNCH BODY

Thread M12

Punch body made with premium H-PM®

STRIPPER

Interchangeable stripper plate

PASS STANDARD I STATION C

DIAMETER UP TO 50,8 MM

PART NO.

GUIDE ASSEMBLY	
For all shapes	499C01

PUNCH BODY (H-PM®)	
Round	4022C01
Square	4022C02
Rectangle	4022C03
Oblong	4022C04
O.D. Ground Special Shape	4022C0G
EDM Required Special Shape	4022C0E

STRIPPER	
Round	4032C01
Square	4032C02
Rectangle	4032C03
Oblong	4032C04
O.D. Ground Special Shape	4032C0G
EDM Required Special Shape	4032C0E

DIE (HWS)	
Round	4052C01
Square	4052C02
Rectangle	4052C03
Oblong	4052C04
O.D. Ground Special Shape	4052C0G
EDM Required Special Shape	4052C0E



SPARE PARTS		ADDITIONAL COSTS FOR PUNCH
PU ejector Ø 3x6 (in punch)	4092P03	TICN coating
PU ejector Ø 6x10 (in punch)	4092P06	T-MAX coating
Set clamping-springs with screws	499C71	A-MAX coating
Guiding key with screws	499C63	WT-shear

		DOWT-shear
		2 PT-shear
		4 PT-shear
		Additional keyway
		Cutting part under 1,00 mm

SET OF COMPENSATING SHIMS FOR PUNCH		ADDITIONAL COSTS FOR PUNCH GUIDE
1x0,4 mm/1x0,8 mm/1x1,2 mm	499C1S1	Additional keyway

SET OF COMPENSATING SHIMS FOR DIE		ADDITIONAL COSTS FOR DIES
1x0,4 mm/1x0,8 mm/1x1,2 mm	499C2M1	H-PM® Quality
		Additional pin hole

ps:®beta-V2® | STATION C

DIAMETER UP TO 50,8 MM



GUIDE ASSEMBLY

Screw M12

Springs for sheet thickness up to 6 mm

Oil channel for sheet lubrication

10 mm length adjustment in assembled state by pressing the locking button

Keyway: 0-90°

Surface-hardened and polished punch guide for sheet thickness up to 6 mm

Fast and easy clamping system for stripper



PUNCH BODY

Thread M12 with oil channel

Punch body made with premium H-PM®

STRIPPER

Interchangeable stripper plate

ps:®beta-V2® | STATION C

DIAMETER UP TO 50,8 MM

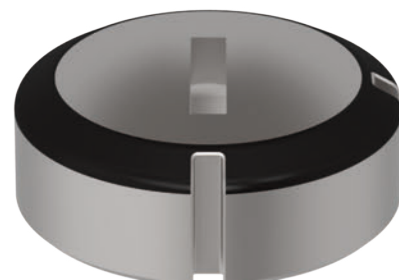
PART NO.

GUIDE ASSEMBLY		
	For all shapes	4030C01

PUNCH BODY (H-PM®)		
	Round	4020C01
	Square	4020C02
	Rectangle	4020C03
	Oblong	4020C04
	O.D. Ground Special Shape	4020C0G
	EDM Required Special Shape	4020C0E

STRIPPER		
	Round	4040C01
	Square	4040C02
	Rectangle	4040C03
	Oblong	4040C04
	O.D. Ground Special Shape	4040C0G
	EDM Required Special Shape	4040C0E

DIE (HWS)		
	Round	4052C01
	Square	4052C02
	Rectangle	4052C03
	Oblong	4052C04
	O.D. Ground Special Shape	4052C0G
	EDM Required Special Shape	4052C0E



SPARE PARTS		ADDITIONAL COSTS FOR PUNCH
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PU ejector Ø 3x6 (in punch)	4092P03	
PU ejector Ø 6x10 (in punch)	4092P06	

TICN coating
T-MAX coating
A-MAX coating
WT-shear
DOWT-shear
2 PT-shear
4 PT-shear
Additional keyway
Cutting part under 1,00 mm

COMPENSATING SHIM FOR PUNCH		ADDITIONAL COSTS FOR PUNCH GUIDE
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Not necessary		
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Additional keyway

SET OF COMPENSATING SHIMS FOR DIE		ADDITIONAL COSTS FOR DIES
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1x0,4 mm/1x0,8 mm/1x1,2 mm	499C2M1	
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H-PM® Quality
Additional keyway

ps:®beta-V2® SLITTING TOOL | STATION C



GUIDE ASSEMBLY

Screw M12

Springs for sheet thickness up to 6 mm

Oil channel for sheet lubrication

10 mm length adjustment in assembled state
by pressing the locking button

Keyway: 0-90°

Surface-hardened and polished punch guide
for sheet thickness up to 6 mm

Fast and easy clamping system for stripper

SLITTING TOOL ADAPTER

2 fixing threads M6

Thread M12 with oil channel

SLITTING TOOL

Punch body made with premium H-PM®

STRIPPER

Interchangeable stripper plate

ps:®beta-V2® SLITTING TOOL I STATION C

	PART NO.
GUIDE ASSEMBLY	
For all shapes	4030C01
SLITTING TOOL ADAPTER	
For all shapes	4220CT00
SLITTING TOOL (MAX. 6,35X50) / (H-PM®)	
Rectangle	4020CT03
Oblong	4020CT04
Trapezoid G09	4020CT0G
Double Trapezoid E03	4020CT0E
STRIPPER	
Rectangle	4040CT03
Oblong	4040CT04
Trapezoid G09	4040CT0G
Double Trapezoid E03	4040CT0E
REVERSIBLE PLATE ADAPTER	
	4390CT00
REVERSIBLE PLATE (H-PM®)	
Rectangle	4052CT03
Oblong	4052CT04
Trapezoid G09	4052CT0G
Double Trapezoid E03	4052CT0E



SPARE PARTS		ADDITIONAL COSTS FOR PUNCH
PU ejector Ø 3x6 (in punch)	4092P03	TICN coating
PU ejector Ø 6x10 (in punch)	4092P06	T-MAX coating
		A-MAX coating
		WT-shear
		DOWT-shear
		2 PT-shear
		4 PT-shear
		Additional keyway
		Cutting part under 1,00 mm
COMPENSATING SHIM FOR SLITTING TOOL ADAPTER		ADDITIONAL COSTS FOR PUNCH GUIDE
Not necessary		Additional keyway
SET OF COMPENSATING SHIMS FOR REVERSIBLE PLATE		ADDITIONAL COSTS FOR DIES
1x0,4 mm/1x0,8 mm/1x1,2 mm	499CT60	Additional keyway