

STATION A



STATION B



STATION C



STATION D



STATION E



EQUIPPED PLATE WITH ADAPTER

PART NO.

COMPLETE SET ASSEMBLY KIT

Set consists of	499M09SET
5 assembly adapter (Stat. A-E)	
1 assembling plate	

ADDITIONAL ADAPTER

Pi135	499M08007
P110	499M08008

P110



Pi135



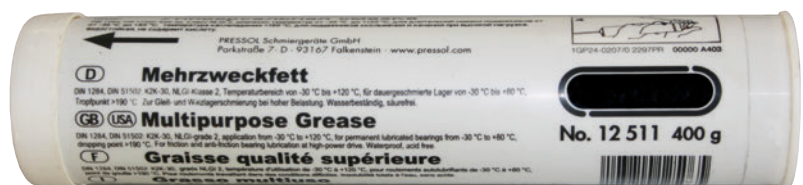
# PASS ASSEMBLING SET

FOR PASS GUIDE ASSEMBLY STAT. C, D, E / FOR ps:®multitool STAT. D /

FOR ps:®multi-thread®

PART-NO.

COMPLETE MAINTENANCE KIT	
Torque wrench / 25-130Nm	
incl. 4 socket wrench SW 8 / SW10 / SW 12 / SW 14	
Multipurpose grease 400 gr.	
Triangular whetstone	
Diamond needle file with quick-acting clamp	
<b>Total price</b>	499MONKIT



# PASS ADAPTER

## PUNCH ADAPTER

Surface-hardened and polished



## DIE ADAPTER

Surface-hardened and polished

2 clamp screws



STATION  
PART-NO.

MACHINE TYPE: PRIMA POWER		
Punch adapter	B/A	401BAS1
Die adapter	B/A	401BAM1
Punch adapter	C/B	401CBS1
Die adapter	C/B	401CBM1 <sup>(*)</sup>
Punch adapter	D/A	401DAS1
Die adapter	D/A	401DAM1
Punch adapter	D/B	401DBS1
Die adapter	D/B	401DBM1
Die adapter upforming	D/B	499400435
Punch adapter	D/C	401DCS1
Die adapter	D/C	401DCM1 <sup>(*)</sup> ( <sup>(2)</sup> )
Die adapter upforming	D/C	499400434

<sup>(\*)</sup> max. stamping and punching force: 70 kN

<sup>(2)</sup> 2 mm increased

MACHINE TYPE: PIVATIC & WEMO & DALCOS		
Punch adapter	B/A	401BAS3
Die adapter	B/A	401BAM3
Punch adapter	C/B	401CBS3
Die adapter	C/B	401CBM3
Punch adapter	D/A	401DAS3
Die adapter	D/A	401DAM3
Punch adapter	D/B	401DBS3
Die adapter	D/B	401DBM3
Punch adapter	D/C	401DCS3
Die adapter	D/C	not usable

# PASS DIES

## WITH BRUSH INSERTS

	STATION	PART-NO.
<b>PASS DIES WITH BRUSH INSERTS</b>		
1x Ø13	A	441711A01
3x Ø13	B	441711B01
7x Ø13	C	441711C01
19x Ø13	D	441711D01
35x Ø13	E	441711E01



# PASS ALIGNMENT TOOLS



	STATION	POSITION	PART-NO.
<b>ALIGNMENT TOOLS</b>			
Alignment punch	A	*	499701A01
Alignment die	A	*	499701A06
Alignment punch	B	*	499701B01
Alignment die	B	*	499701B06
Alignment punch	C	2	499701C01
Alignment die	C	5	499701C06
Alignment punch	D	*	499701D01
Alignment die	D	*	499701D06
Alignment punch	E	*	499701E01
Alignment die	E	*	499701E06
Calibration adjustment	A-E	3	499701Z01
Handle	A-E	1	499701Z11
Alignment rod	A-E	4	499701Z21

\* no picture

# PASS T-HANDLE

PART-NO.

T-HANDLE		
	M14	999000024
	M20	999000028



# ps:®marking-all-in-one

PART-NO.

COMPLETE SET	
Set consists of	499104000
1 punch head	
1 punch guide	
1 needle holder	
1 centerpunch needle made of H-PM®	
1 engraving needle with diamond point	
1 foil tearing needle made of brass	
1 spring green (soft)	
1 spring blue (middle)	
1 spring red (hard)	
1 spring black (extra soft)	
1 marking pen + 1 weight	
1 pressure bar engraving function	
1 pressure bar centerpunch	
1 die	
1 ball roller die	

