

TRUMPF



EUROSTAMP TOOLING
the Italian secret of quality

Press brake tooling and equipment

**UTENSILI E
ATTREZZATURE
PER PRESSE PIEGATRICI**



Eurostamp Tooling significa qualità, competenza e precisione. **Dal 1970 produciamo utensili e attrezzature per la piegatura straordinariamente precisi**, offrendo soluzioni di estrema qualità per tutti quei clienti che richiedono costantemente massimi livelli di performance e affidabilità.
“Eurostamp Tooling, the italian secret of quality”.

*Eurostamp Tooling means quality, competence, accuracy.
Since 1970 we have been manufacturing outstandingly accurate tooling and providing top quality solutions to all those customers who require the highest levels of performance and reliability.*

“Eurostamp Tooling, the italian secret of quality”





EUROSTAMP TOOLING

the Italian secret of quality

L'azienda è stata creata nel 1970 e, sin da allora, siamo orgogliosi di produrre e commercializzare **utensili e attrezzi per la piegatura** altamente performanti, affidabili e caratterizzati dai più elevati standard di qualità. Il nostro parco macchine utensili a elevata tecnologia e il magazzino con ampia disponibilità ci permettono di soddisfare ogni esigenza e richiesta speciale.

I nostri utensili sono realizzati con **acciai al carbonio e acciai speciali di provenienza italiana**, con tempra a induzione sulle parti usurabili che ne garantisce una **durezza di 55-60 HRC**. Offriamo un'ampia gamma di accessori per presse piegatrici: adattatori inferiori e superiori, sistemi di bloccaggio manuali e pneumatici.

Il nostro ufficio tecnico interno, inoltre, è in grado di studiare i progetti di piegatura personalizzati in modo tempestivo e accurato.

*The company was formed in 1970 and, since then, we have been proud to produce and market high performing, **reliable tools for bending**, which are characterised by the highest quality standards. Our highly-technological machine tool range and large warehouse facilities, allow us to meet every need and special requirement you may have*

*Our tools are made of **medium carbon steel and special Italian-sourced alloy steel**, with induction hardening on the parts subject to wear that guarantees **55-60 HRC hardness**.*

We provide a large range of accessories for press brakes: lower and upper adaptors, manual and pneumatic clamping systems. Our in-house technical office is also able to study fully customised bending projects in a timely and accurate manner.

CHI SIAMO

WHO WE ARE

LA NOSTRA FILOSOFIA

Eurostamp Tooling è un'azienda con cuore italiano e anima internazionale; abbiamo deciso di concentrarci e **specializzarci esclusivamente nella produzione e sviluppo degli utensili di piegatura**, settore in cui abbiamo sviluppato la **più alta tecnologia applicata a ciascuno dei processi interni**.

Il nostro reparto produttivo pone la massima attenzione alla **cura dei dettagli, alla precisione e all'accurato** controllo della qualità con una ispirazione artigianale: selezioniamo i migliori fornitori italiani di materia prima, e investiamo costantemente **in attrezzature di qualità** e in spazi di stoccaggio di ampio respiro.

Poniamo una fortissima attenzione alla formazione dello staff tecnico e produttivo ed investiamo costantemente in **ricerca e sviluppo perché crediamo fortemente che il modo migliore per soddisfare i nostri clienti sia il superamento delle loro aspettative con soluzioni innovative e un supporto pre e post vendita di elevato livello**. Il team commerciale lavora quotidianamente a fianco dello staff tecnico e produttivo per diffondere ovunque la nostra filosofia di marchio.

OUR PHILOSOPHY

Eurostamp Tooling is an Italian company with an international soul, we decided to **focus only on manufacturing and engineering of tooling for press brakes**, so we invested all of **our resources on the state-of-art technologies applied to any of internal processes**.

Our production department put the highest care on every detail, on the maximum **accuracy and on the minute quality control**, according to a craftsman mood: we selected the best raw materials suppliers among the Italian market, beside we have been steadily investing on the **highest quality equipment** and in a precisely organised warehouse.

We put a strong attention to train our production and engineering staff and to invest on **research and development activities because we believe that the best way to satisfy the customer demands is to overcome his expectations with innovative solutions and with a high level pre and post sales support**. Our sales staff works daily beside the production and the engineering departments in order to spread worldwide our brand philosophy.



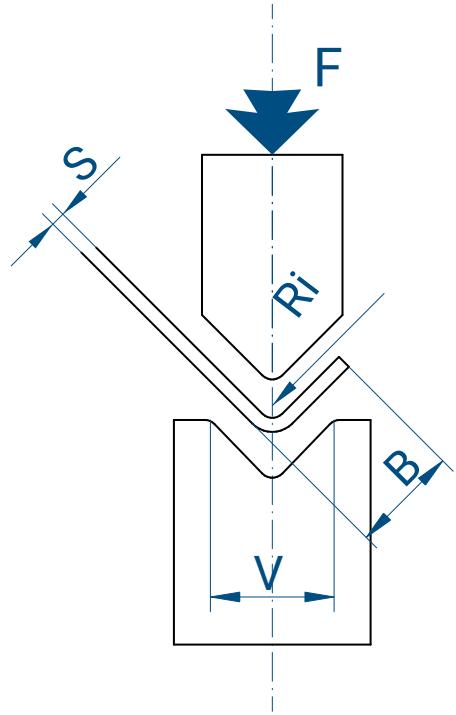
Our staff are specialists who **follow every production phase from choosing** the best steel to the procedures for machining, hardening and grinding of each piece. We are using only 100% Italian quality steel for granting always **the best accuracy and the conformity with the highest standards specifications**.

Gli specialisti che compongono il nostro staff **controllano ogni fase produttiva**, dalla scelta delle leghe e degli acciai grezzi, **alle procedure di fresatura**, tempra e rettifica di ogni pezzo. Usiamo acciaio al 100% italiano per garantire massima **precisione e caratteristiche meccaniche ad alto standard qualitativo**.

LE COMPETENZE OUR COMPETENCES

Calcolo della forza di piega in aria

Air bending force calculation



S	Spessore lamiera - mm Sheet metal thickness - mm	Ri	Raggio interno Inside radius
V	Larghezza del V V-opening	R	Alluminio 20-25 kg/mmq Aluminium 20-25 kg/mmq
F	Forza in T/m Force in T/m	R	Acciaio dolce 40-45 kg/mmq Mild steel 40-45 kg/mmq
B	Bordo minimo Shortest edge	R	Inox 65-70 kg/mmq Stainless steel 65-70 kg/mmq

$$F = \frac{S^2 \times 2 \times R}{1.4 \times V} = \dots\dots \text{ton/m}$$

Relazione tra spessore lamiera e larghezza V

Sheet metal thickness/V-shape width ratio

S	Spessore lamiera - mm Sheet metal thickness - mm	0,5-2,5	3-8	9-10	12 o più 12 or more
V	Larghezza del V "V" width	6 S	8 S	10 S	12 S

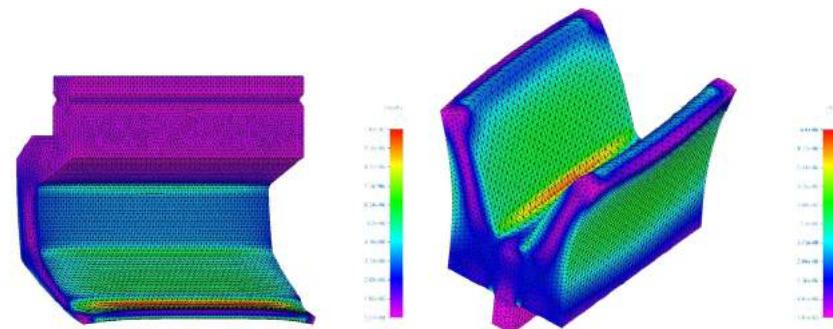


Tabella di piegatura in aria - Acciaio dolce / Air bending table - Mild Steel

S	mm	0,5	0,6	0,8	1	1,2	1,5	2	2,5	3	4	5	6	8	10	12	15	20	25	30	
V	B	Ri																		F	t/m
6	4	1		3	4	7	11	16													
8	5,5	1,3			4	5	8	12	17												
10	7	1,6				4	7	10	15	27											
12	8,5	2					6	8	13	22	35										
16	11	2,6					6	9	17	26	38										
20	14	3,3						8	13	21	30	54									
25	17,5	4							11	17	24	42	67								
32	22	5								13	19	34	52	75							
40	28	6,5									15	27	42	60	107						
50	35	8										21	33	48	85	134					
63	45	10											26	38	68	105					
80	55	13												30	53	85	120				
100	71	16													43	67	96	150			
125	89	20														53	78	120	215		
160	113	26															60	95	170	265	
200	140	33																75	135	210	300
250	175	41																	108	170	240
320	226	53																	85	130	190

Tabella di piegatura in aria - Acciaio inox / Air bending table - Stainless Steel



Gli utensili superiori elencati in questa sezione possono essere installati sulle piegatrici:

Upper tooling listed on this section could be installed on the following press brakes:

Trumpf, LVD , Darley, Safan e su altre piegatrici equipaggiate con Sistema NSCL .

Trumpf, LVD, Darley, Safan and on other press brakes equipped with System NSCL (New Standard Clamping).

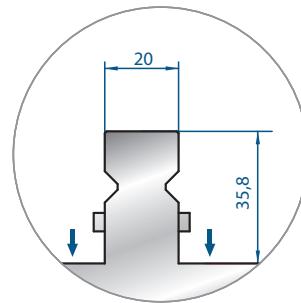
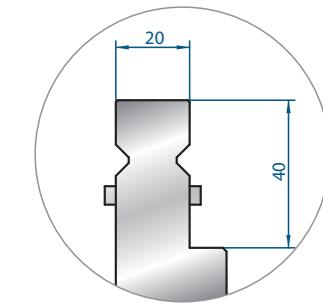
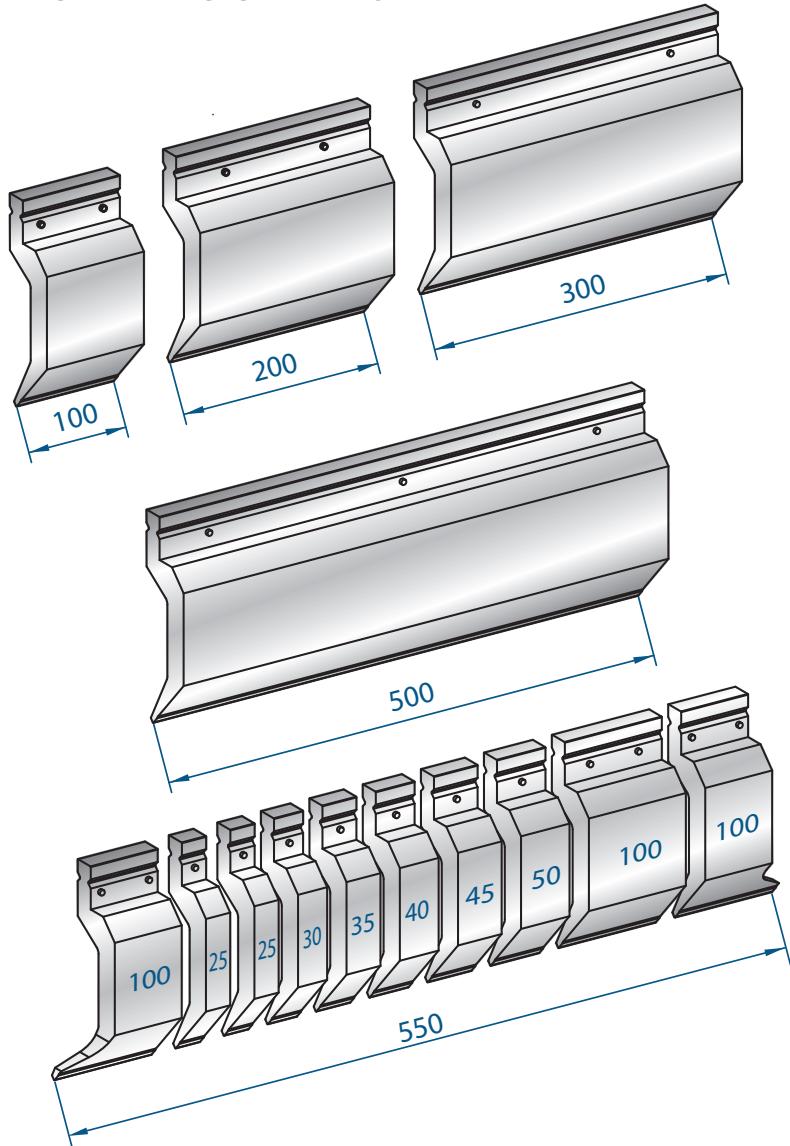
Questi utensili possono essere installati che su altre piegatrici tramite adattatori superiori e inferiori

These tooling are could also be installed on other press brakes by using the correct upper and lower adapters

TRUMPF

PUNZONI / PUNCHES.....	10	
• Lunghezze standard/Standard lengths.....	10	32 - 33
• Modifiche a richiesta / Modifications on request	11	34 - 38
• Punzoni / Punches	12 - 13	40
• Punzoni / Punches 86°.....	14 - 18	41
• Punzoni / Punches 80°.....	19	42 - 45
• Punzoni / Punches 60°.....	18	46 - 51
• Punzoni / Punches 28°.....	20 - 21	52 - 54
• Punzoni / Punches 26°.....	25	55 - 57
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MATRICI / DIES.....	29	
• Lunghezze standard/Standard lengths.....	29	60
• Modifiche a richiesta / Modifications on request	31	62 - 67
• Matrici / Dies	32 - 33	68 - 70
• Matrici 1V / 1V dies H 100 86°.....	34 - 38	71 - 73
• Matrici 1V / 1V dies H 100 80°.....	40	74 - 75
• Matrici 1V / 1V dies H 120 80°.....	41	
• Matrici 1V / 1V dies H 100 30°.....	42 - 45	
• Matrici 1V / 1V dies H 100 86°.....	46 - 51	
• Matrici 1V / 1V dies H 100 84°.....	52 - 54	
• Matrici 1V / 1V dies H 100 80°.....	55 - 57	
• Matrici 1V / 1V dies H 100/120 80°.....	58 - 59	
• Matrici 1V / 1V dies H 120 60°.....	60	
• Matrici 1V / 1V dies H 100 30°.....	62 - 67	
• Matrici 1V / 1V dies H 150 86°.....	68 - 70	
• Matrici 1V / 1V dies H 150 30°.....	71 - 73	
• Piegaschiaccia / Flattening hemming tools	74 - 75	

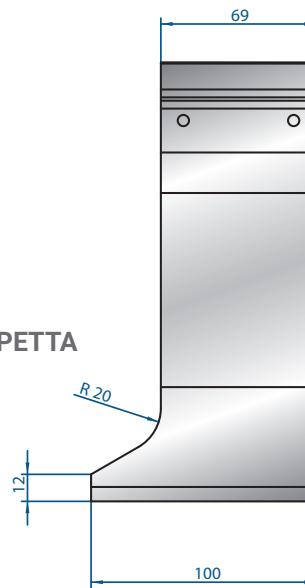
FRAZIONATURA STANDARD
STANDARD SEGMENTATION



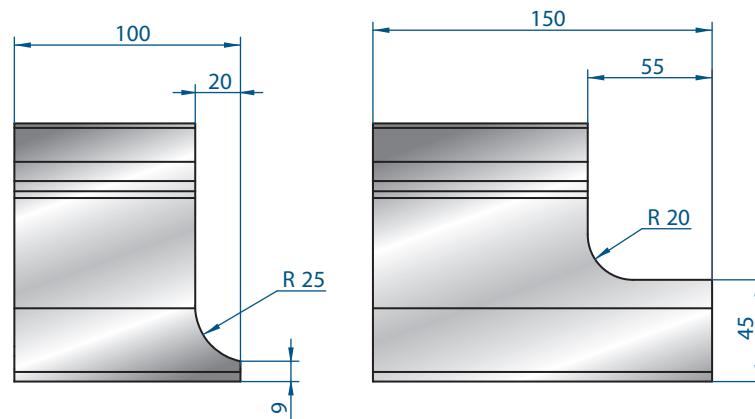
Safety button
su richiesta quando
il peso dell'utensile
è inferiore a 13,5 Kg.

Safety button
on demand when
the weight of the tool
is less than 13,5 Kg.

FRESATURA SCARPETTA
MILLED HORN



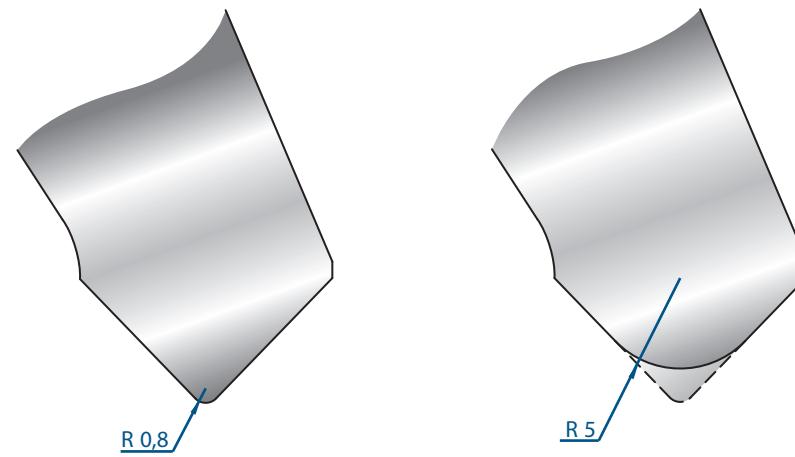
SCARPETTE SPECIALI
SPECIAL HORNS



TAGLI A RICHIESTA
SPECIAL SEGMENTATION



MODIFICA RAGGIO
RADIUS MODIFICATION



550				
1050		1 X 200	1 X 300	
1250		2 X 200	1 X 300	
2050		1 X 200	1 X 300	2 X 500
2550		1 X 200	1 X 300	3 X 500
3050		1 X 200	1 X 300	4 X 500
4050		1 X 200	1 X 300	6 X 500

PER PUNZONI

FOR PUNCHES

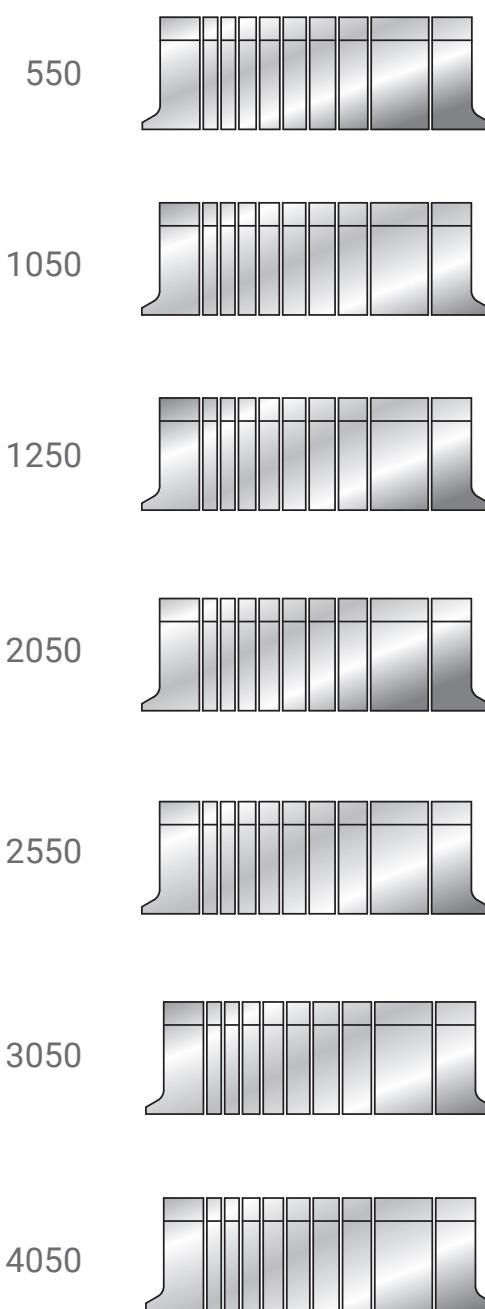
1233 - 1234 - 1235 - 1236

1237 - 1238 - 1295

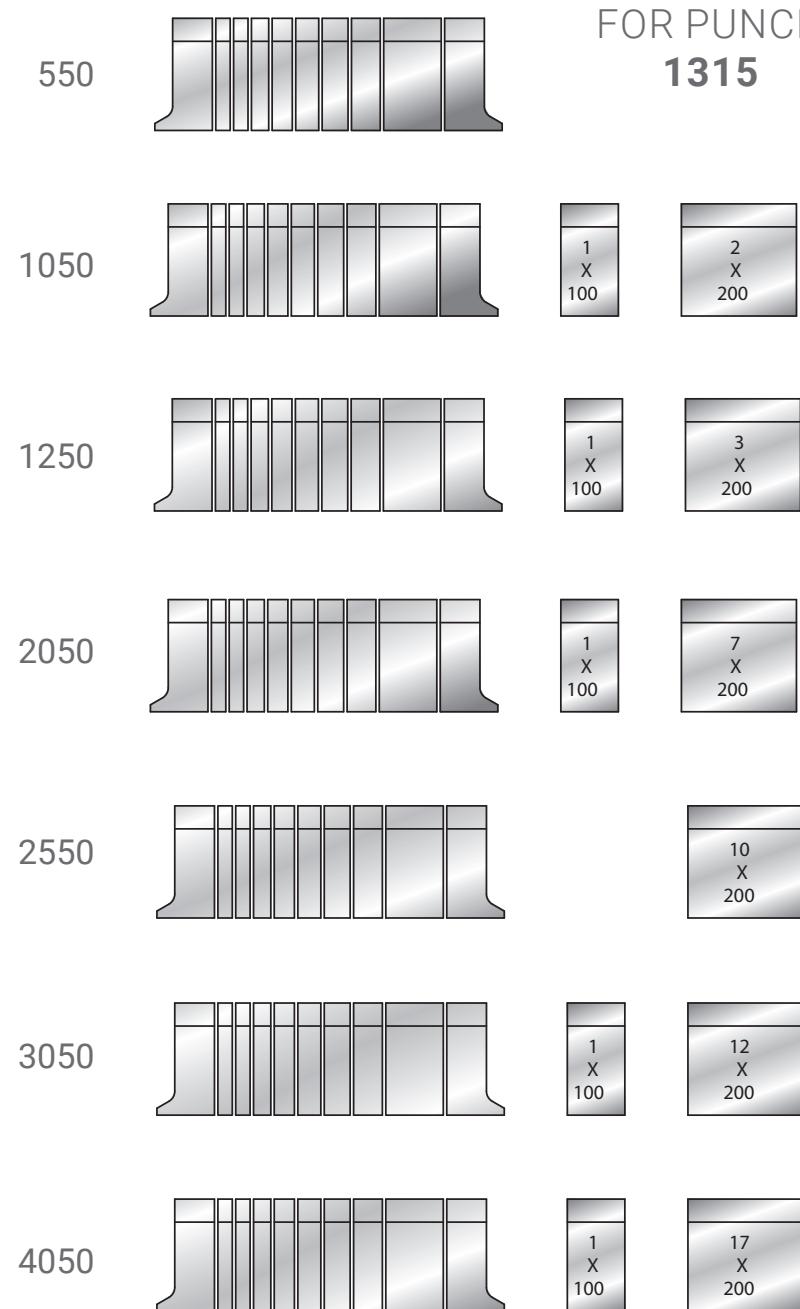
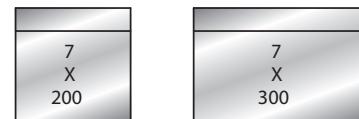
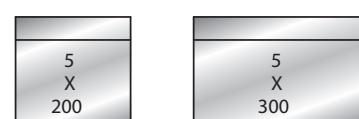
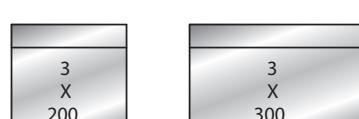
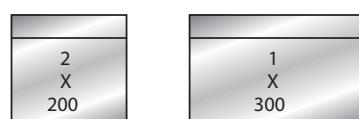
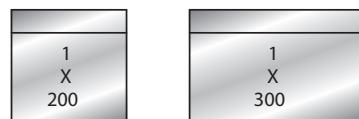
1302 - 1308 - 1313 - 1314

1316 - 1317 - 1318

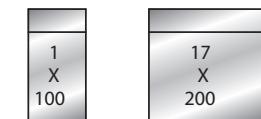
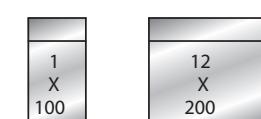
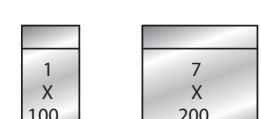
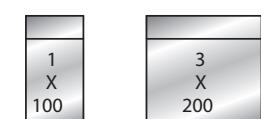
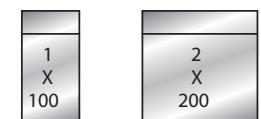


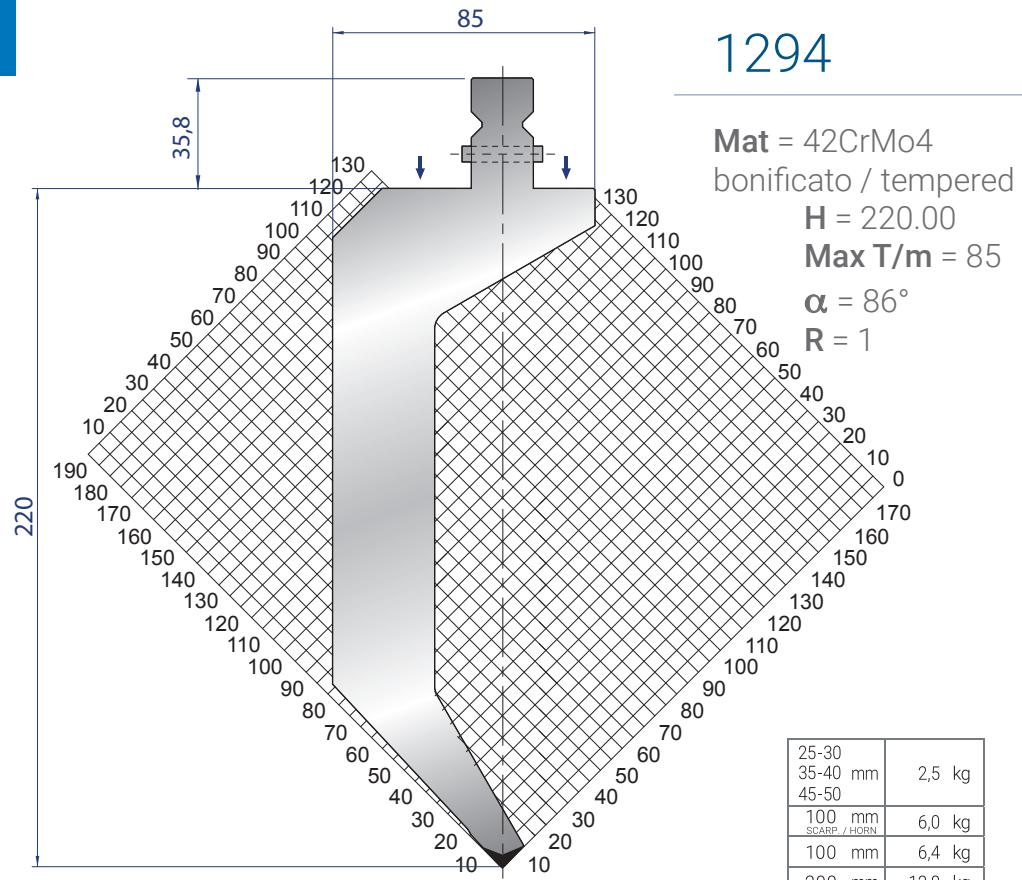


**PER PUNZONI
FOR PUNCHES**
1294 - 1303
1319 - 1320

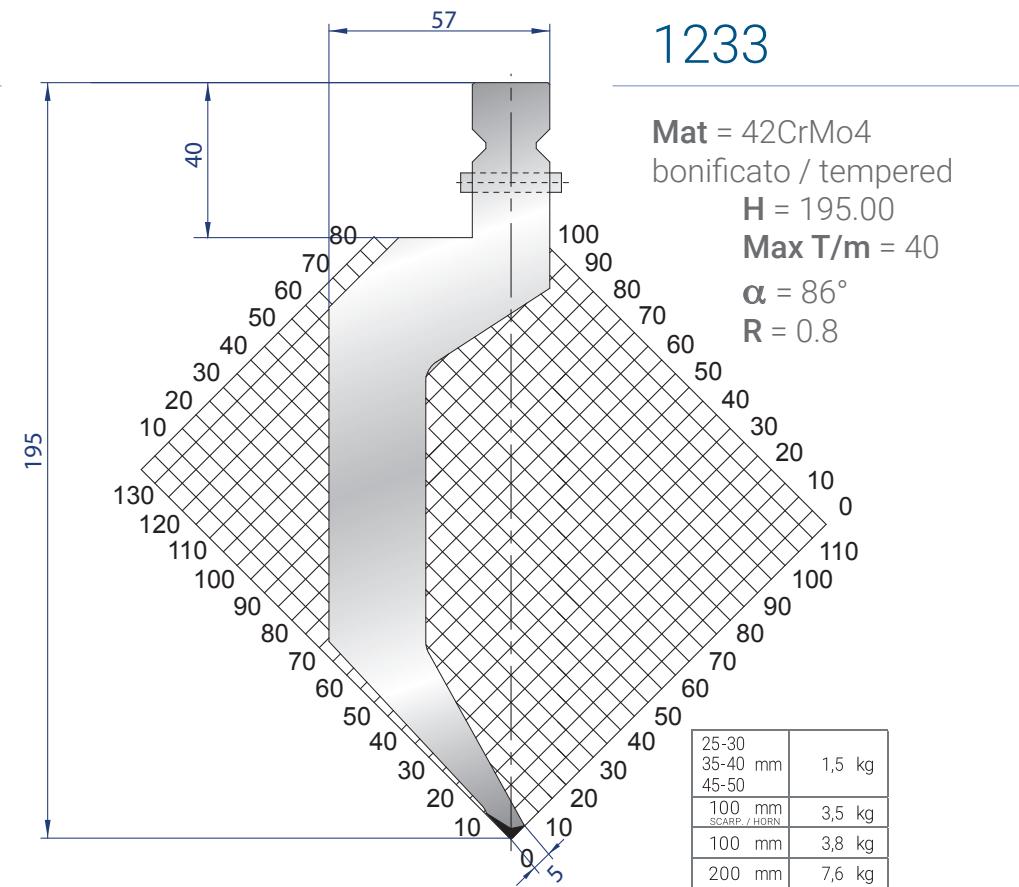


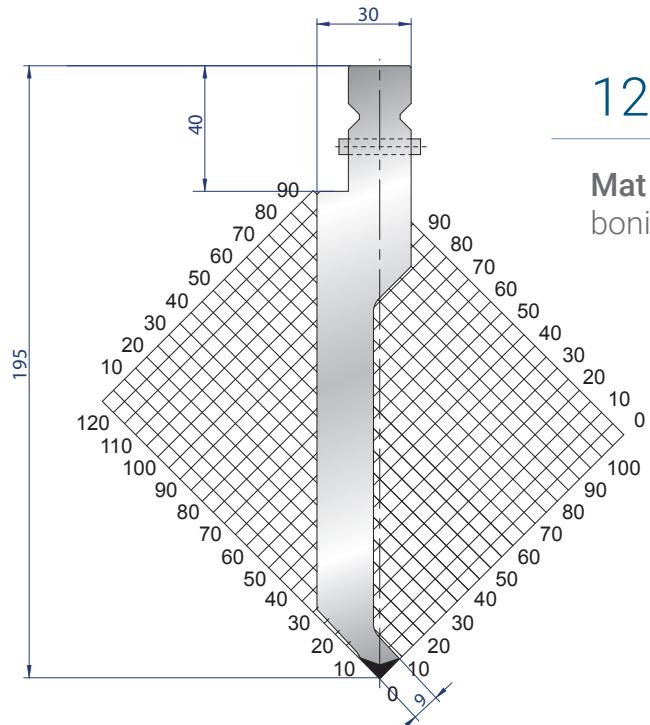
**PER PUNZONE
FOR PUNCH**
1315





(I)
SPINTA LATERALE
SHOULDER LOAD

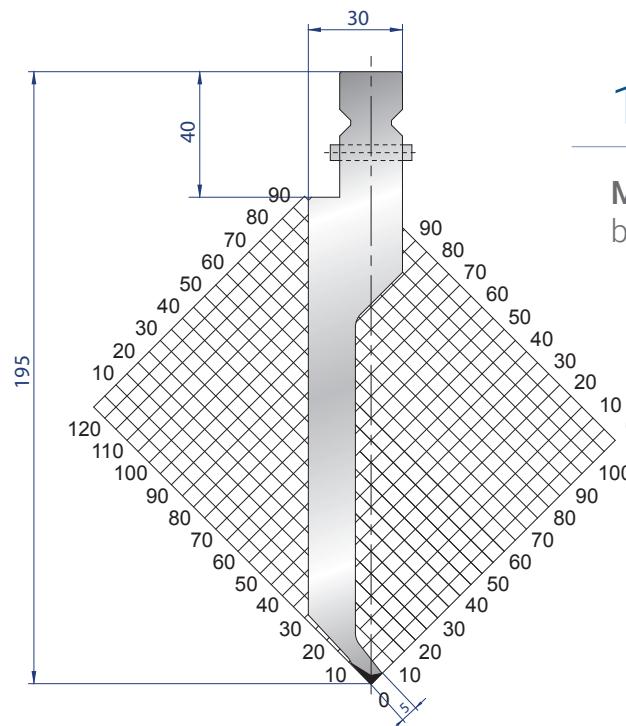




1235

Mat = 42CrMo4
bonificato / tempered
H = 195.00
Max T/m = 100
 α = 86°
R = 0.8

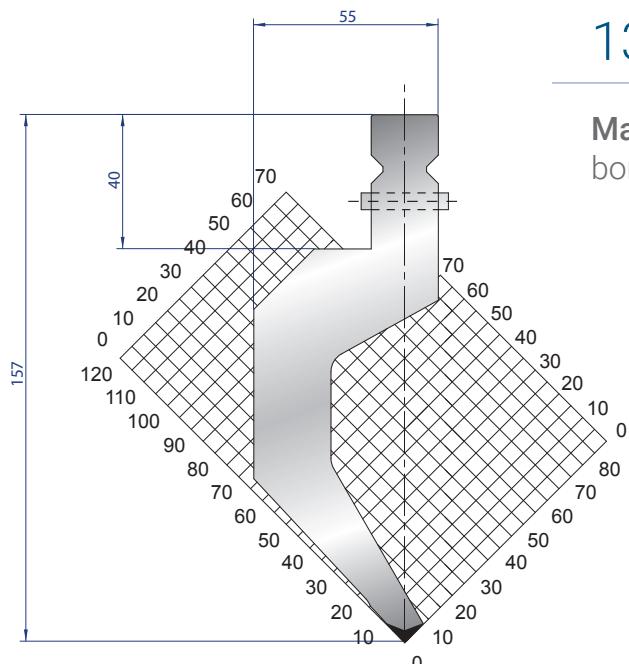
25-30 35-40 mm 45-50	1,2 kg
100 mm SCARP. / HORN	2,7 kg
100 mm	3,0 kg
200 mm	6,0 kg
300 mm	9,0 kg
500 mm	15,0 kg
550 mm FRAZ. / SECT.	16,5 kg
1050 mm FRAZ. B / SECT. B	31,5 kg
1250 mm FRAZ. B / SECT. B	37,5 kg
2050 mm FRAZ. B / SECT. B	61,5 kg
2550 mm FRAZ. B / SECT. B	76,5 kg
3050 mm FRAZ. B / SECT. B	91,5 kg
4050 mm FRAZ. B / SECT. B	121,5 kg



1234

Mat = 42CrMo4
bonificato / tempered
H = 195.00
Max T/m = 30
 α = 86°
R = 0.6

25-30 35-40 mm 45-50	1,1 kg
100 mm SCARP. / HORN	2,7 kg
100 mm	2,9 kg
200 mm	5,8 kg
300 mm	8,7 kg
500 mm	14,5 kg
550 mm FRAZ. / SECT.	15,9 kg
1050 mm FRAZ. B / SECT. B	30,4 kg
1250 mm FRAZ. B / SECT. B	36,2 kg
2050 mm FRAZ. B / SECT. B	59,4 kg
2550 mm FRAZ. B / SECT. B	73,9 kg
3050 mm FRAZ. B / SECT. B	88,4 kg
4050 mm FRAZ. B / SECT. B	117,4 kg

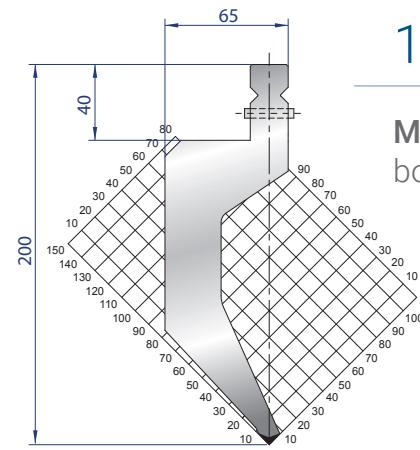


1314

Mat = 42CrMo4
bonificato / tempered
H = 157,00
Max T/m = 65
 α = 86°
R = 1

25-30 35-40 mm 45-50	1,2 kg
100 mm SCARP. / HORN	2,5 kg
100 mm	3,0 kg
200 mm	6,0 kg
300 mm	9,0 kg
500 mm	15,0 kg
550 mm FRAZ. / SECT.	16,5 kg
1050 mm FRAZ. B / SECT. B	31,5 kg
1250 mm FRAZ. B / SECT. B	37,5 kg
2050 mm FRAZ. B / SECT. B	kg
2550 mm FRAZ. B / SECT. B	76,5 kg
3050 mm FRAZ. B / SECT. B	91,5 kg
4050 mm FRAZ. B / SECT. B	121,5 kg

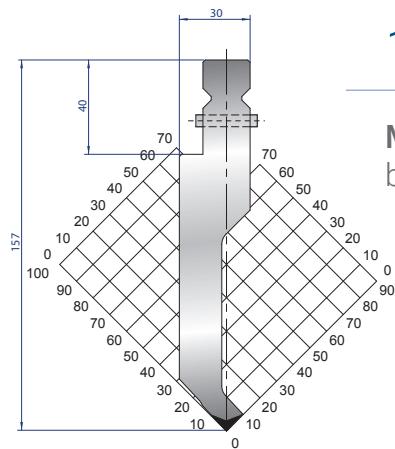




1320

Mat = 42CrMo4
bonificato / tempered
H = 200.00
Max T/m = 100
 α = 86°
R = 1.5

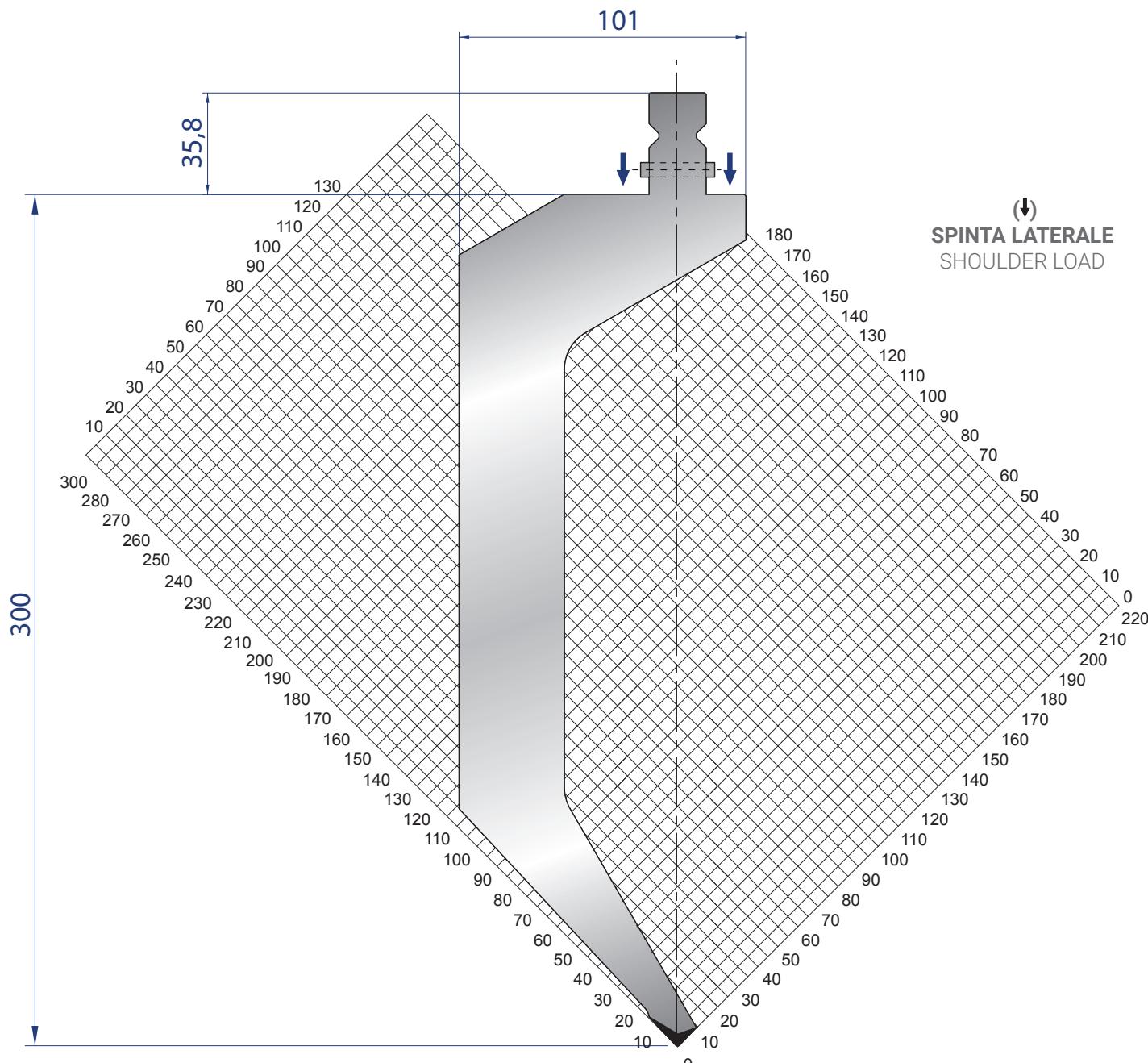
25-30 35-40 mm 45-50	1,2 kg
100 mm SCARP. / HORN	2,8 kg
100 mm	3,1 kg
200 mm	6,2 kg
300 mm	9,3 kg
500 mm	15,4 kg
550 mm FRAZ. / SECT.	17,0 kg
1050 mm FRAZ. B / SECT. B	32,5 kg
1250 mm FRAZ. B / SECT. B	38,7 kg
2050 mm FRAZ. B / SECT. B	63,5 kg
2550 mm FRAZ. B / SECT. B	79,0 kg
3050 mm FRAZ. B / SECT. B	94,5 kg
4050 mm FRAZ. B / SECT. B	125,5 kg



1317

Mat = 42CrMo4
bonificato / tempered
H = 157.00
Max T/m = 100
 α = 86°
R = 1

25-30 35-40 mm 45-50	0,9 kg
100 mm SCARP. / HORN	2,0 kg
100 mm	2,4 kg
200 mm	4,8 kg
300 mm	7,2 kg
500 mm	12,0 kg
550 mm FRAZ. / SECT.	13,2 kg
1050 mm FRAZ. B / SECT. B	25,2 kg
1250 mm FRAZ. B / SECT. B	30,0 kg
2050 mm FRAZ. B / SECT. B	49,2 kg
2550 mm FRAZ. B / SECT. B	61,2 kg
3050 mm FRAZ. B / SECT. B	73,2 kg
4050 mm FRAZ. B / SECT. B	97,2 kg



1315

Mat = 42CrMo4
bonificato / tempered

H = 300.00

Max T/m = 80

α = 86°

R = 1

25-30 35-40 mm 45-50	3,9 kg
100 mm SCARP / HORN	9,0 kg
100 mm	9,8 kg
200 mm	19,6 kg
550 mm FRAZ / SECT.	49,6 kg
1050 mm FRAZ B / SECT. B	102,9 kg
1250 mm FRAZ B / SECT. B	122,5 kg
2050 mm FRAZ B / SECT. B	200,9 kg
2550 mm FRAZ B / SECT. B	249,9 kg
3050 mm FRAZ B / SECT. B	298,9 kg
4050 mm FRAZ B / SECT. B	396,9 kg





1319

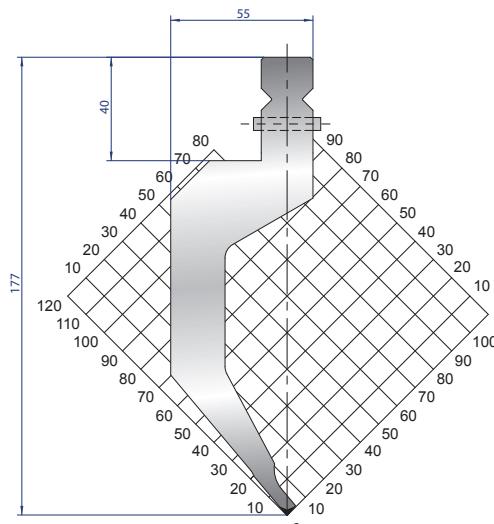
Mat = 42CrMo4
bonificato / tempered

H = 177.00

Max T/m = 20

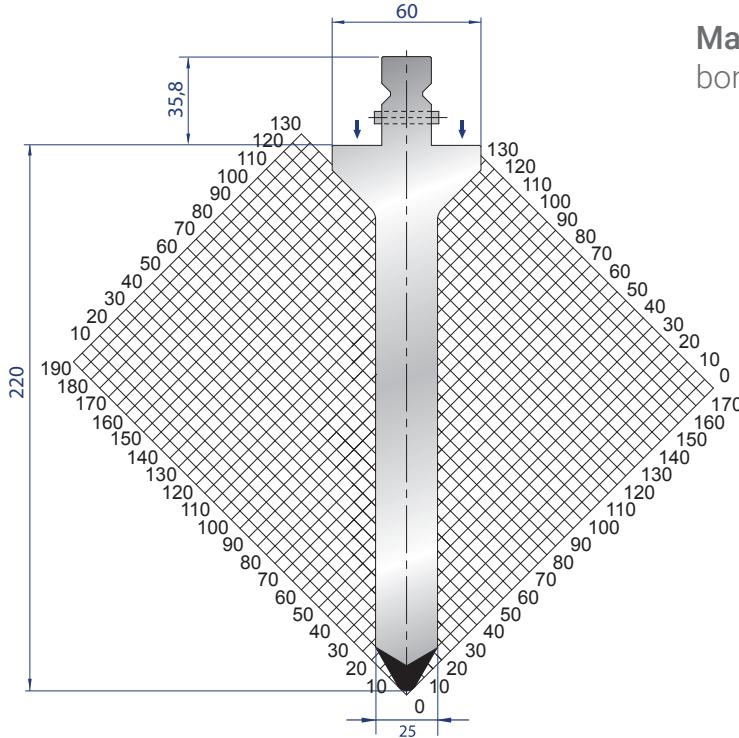
α = 80°

R = 0.5



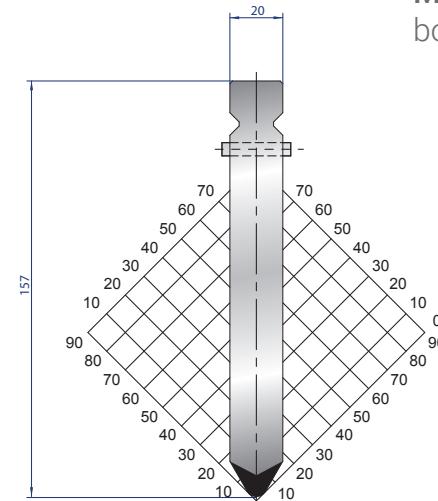
25-30 mm	1,2 kg
35-40 mm	
45-50 mm	
100 mm SCARP. / HORN	2,9 kg
100 mm	3,1 kg
200 mm	6,2 kg
300 mm	9,3 kg
500 mm	15,4 kg
550 mm FRAZ. / SECT.	17,0 kg
1050 mm FRAZ. B / SECT.B	32,5 kg
1250 mm FRAZ. B / SECT.B	38,7 kg
2050 mm FRAZ. B / SECT.B	63,5 kg
2550 mm FRAZ. B / SECT.B	79,0 kg
3050 mm FRAZ. B / SECT.B	94,5 kg
4050 mm FRAZ. B / SECT.B	125,5 kg

1303



Mat = 42CrMo4
bonificato / tempered
H = 220.00
Max T/m = 100
 α = 60°
R = 4

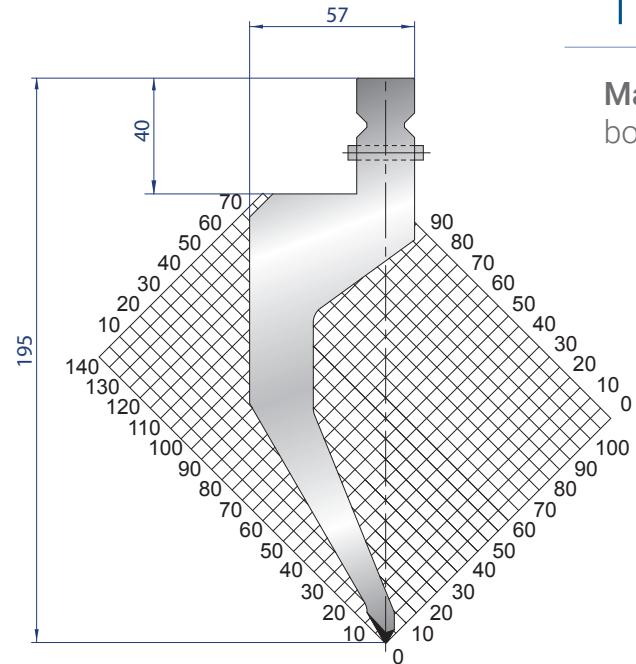
1318



Mat = 42CrMo4
bonificato / tempered
H = 157.00
Max T/m = 100
 α = 60°
R = 4

(↓)
SPINTA LATERALE
SHOULDER LOAD





1236

Mat = 42CrMo4
bonificato / tempered

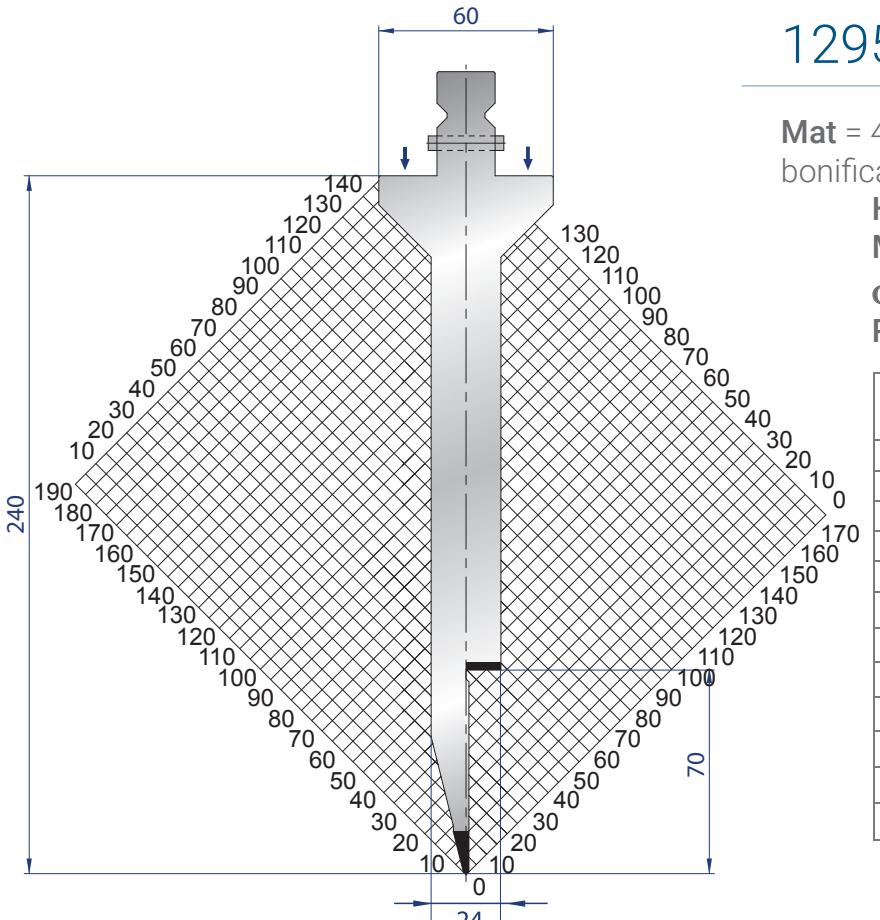
H = 195.00

Max T/m = 40

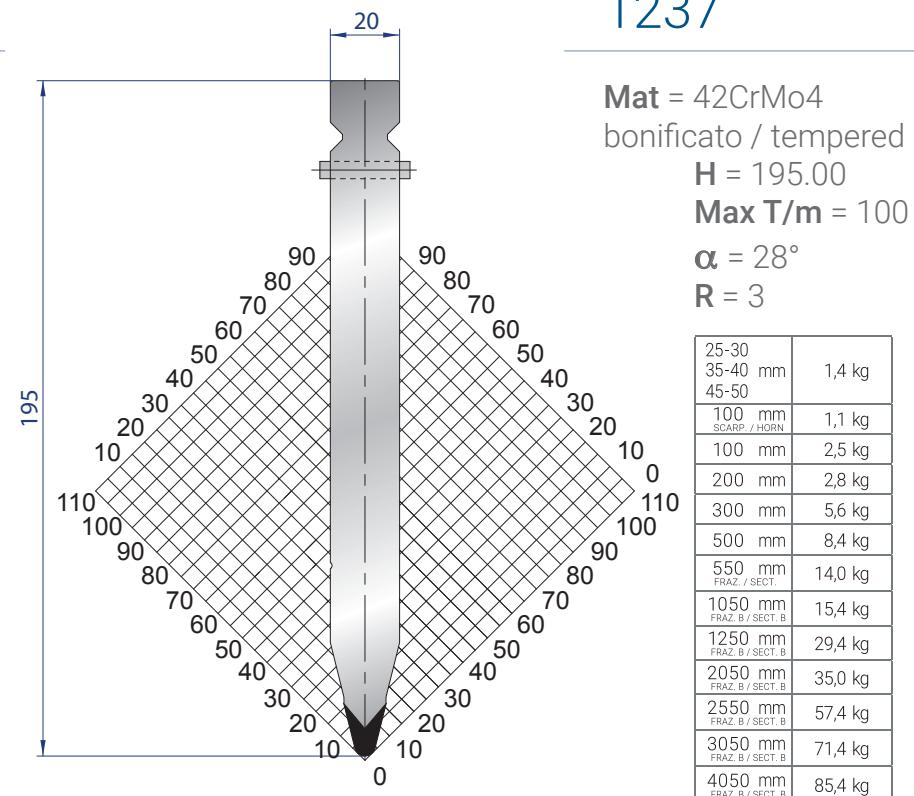
α = 60°

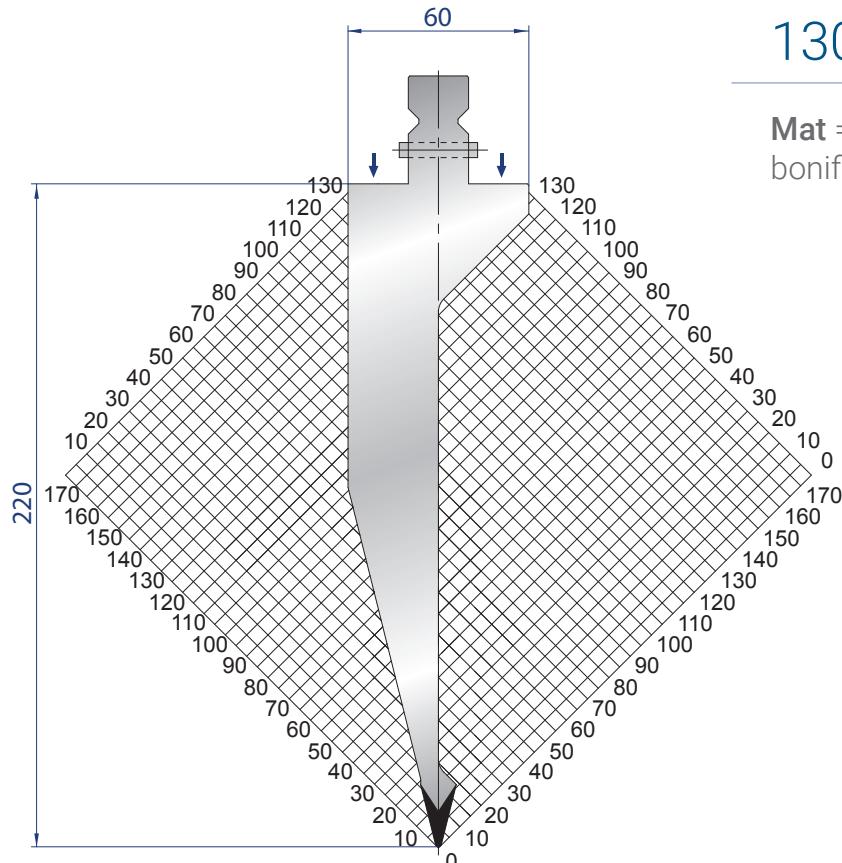
R = 0.8

25-30 35-40 mm 45-50	1,4 kg
100 mm SCARP / HORN	3,0 kg
100 mm	3,5 kg
200 mm	7,0 kg
300 mm	10,5 kg
500 mm	17,5 kg
550 mm FRAZ / SECT	19,2 kg
1050 mm FRAZ B / SECT.B	36,7 kg
1250 mm FRAZ B / SECT B	43,7 kg
2050 mm FRAZ B / SECT.B	71,7 kg
2550 mm FRAZ B / SECT.B	89,2 kg
3050 mm FRAZ B / SECT.B	106,7 kg
4050 mm FRAZ B / SECT.B	104,7 kg

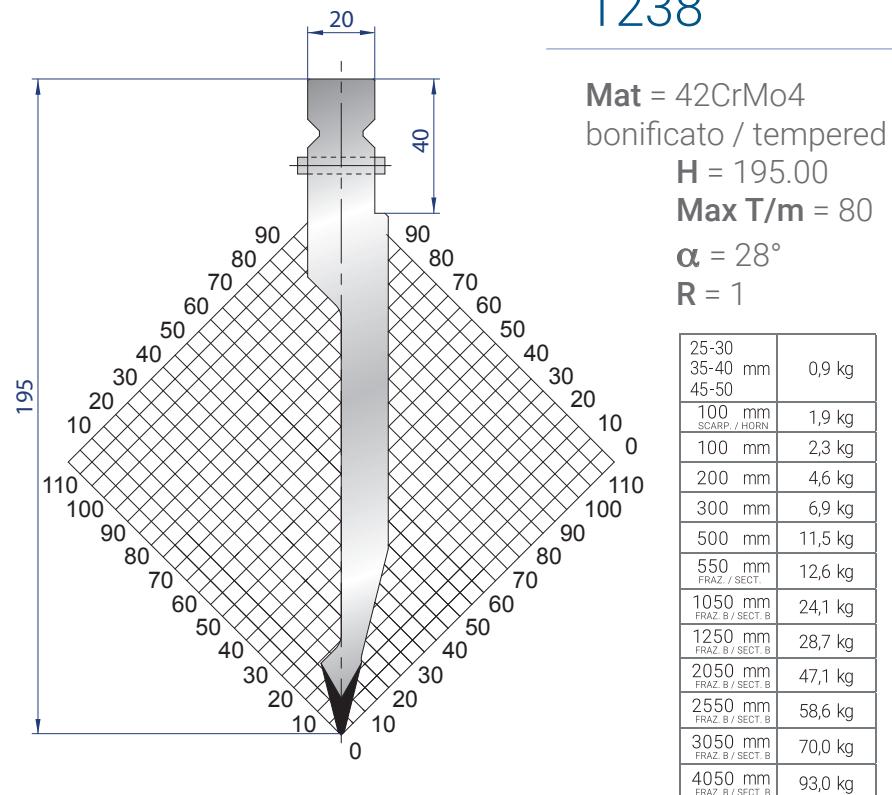


(↙)
SPINTA LATERALE
SHOULDER LOAD

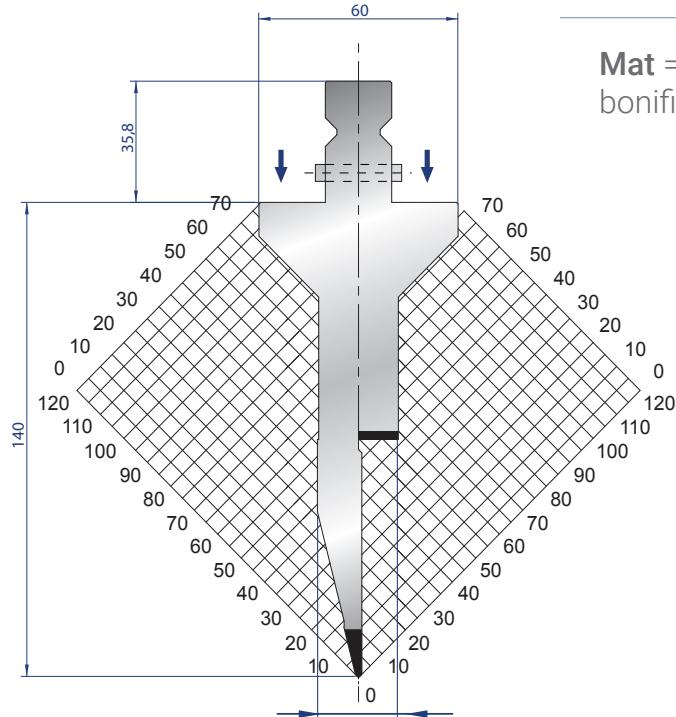




↓
SPINTA LATERALE
SHOULDER LOAD

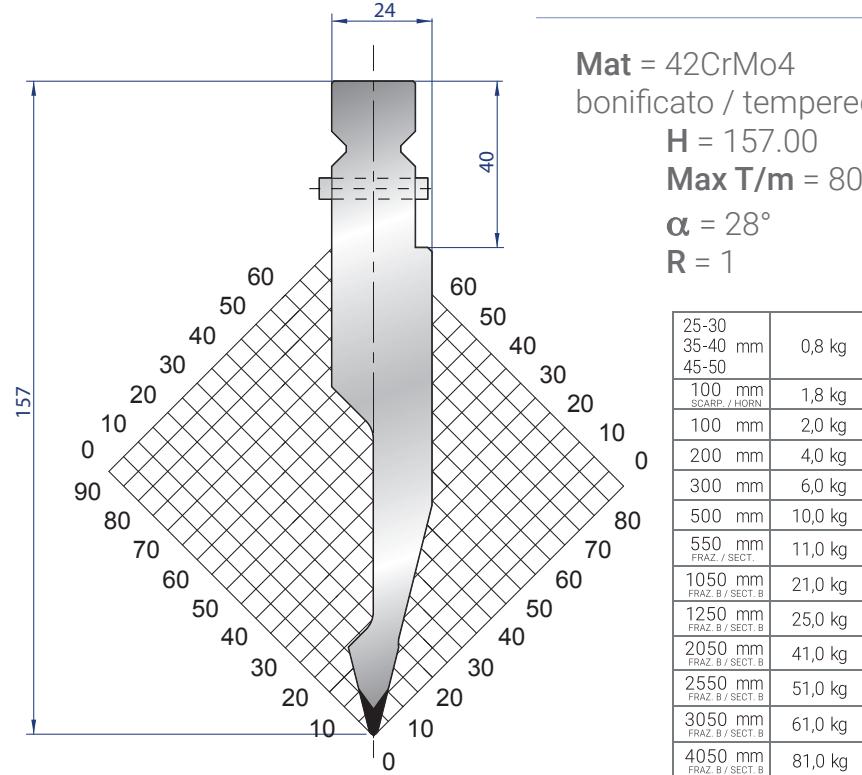


1308



(↓)
SPINTA LATERALE
SHOULDER LOAD

1313





1316

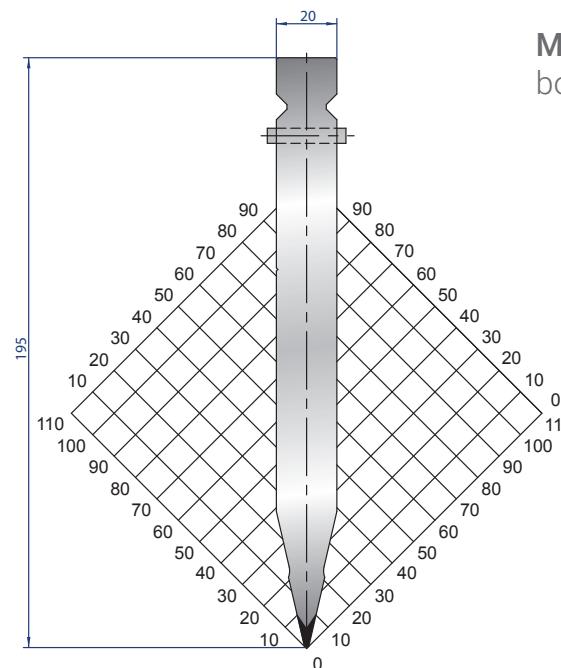
Mat = 42CrMo4
bonificato / tempered

H = 195.00

Max T/m = 100

α = 26°

R = 0.8



25-30 mm	1,0 kg
35-40 mm	2,5 kg
45-50 mm	2,7 kg
100 mm SCARP. / HORN	5,4 kg
100 mm	8,1 kg
200 mm	13,5 kg
500 mm	14,9 kg
550 mm FRAZ. / SECT.	28,3 kg
1050 mm FRAZ. B / SECT. B	33,7 kg
1250 mm FRAZ. B / SECT. B	55,3 kg
2050 mm FRAZ. B / SECT. B	68,8 kg
2550 mm FRAZ. B / SECT. B	82,3 kg
3050 mm FRAZ. B / SECT. B	109,3 kg

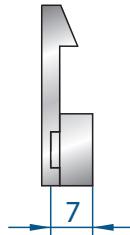


TRUMPF
STYLE



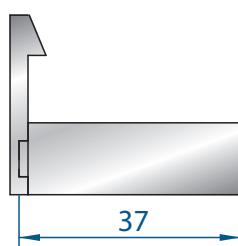
8210

FRESATURA PULSANTE
MILLING FOR SAFETY BUTTON



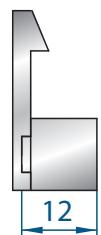
8211

CODICI / CODES
-1237 -1240
-1316 -1318



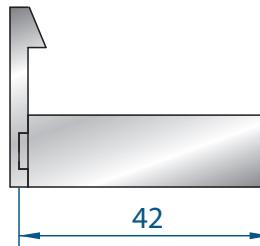
8214

CODICI / CODES
-1233 -1314
-1319



8218

CODICI / CODES
-1238 -1249
-1250 -1251 - 1313



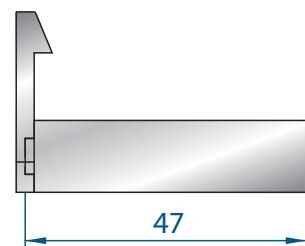
8215

CODICI / CODES
- 1236



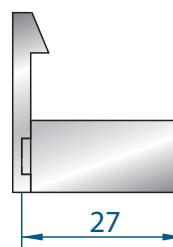
8212

CODICI / CODES
-1234 -1235
-1317 -4191



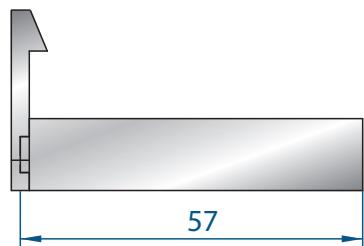
8216

CODICI / CODES
- 1294 -1320



8213

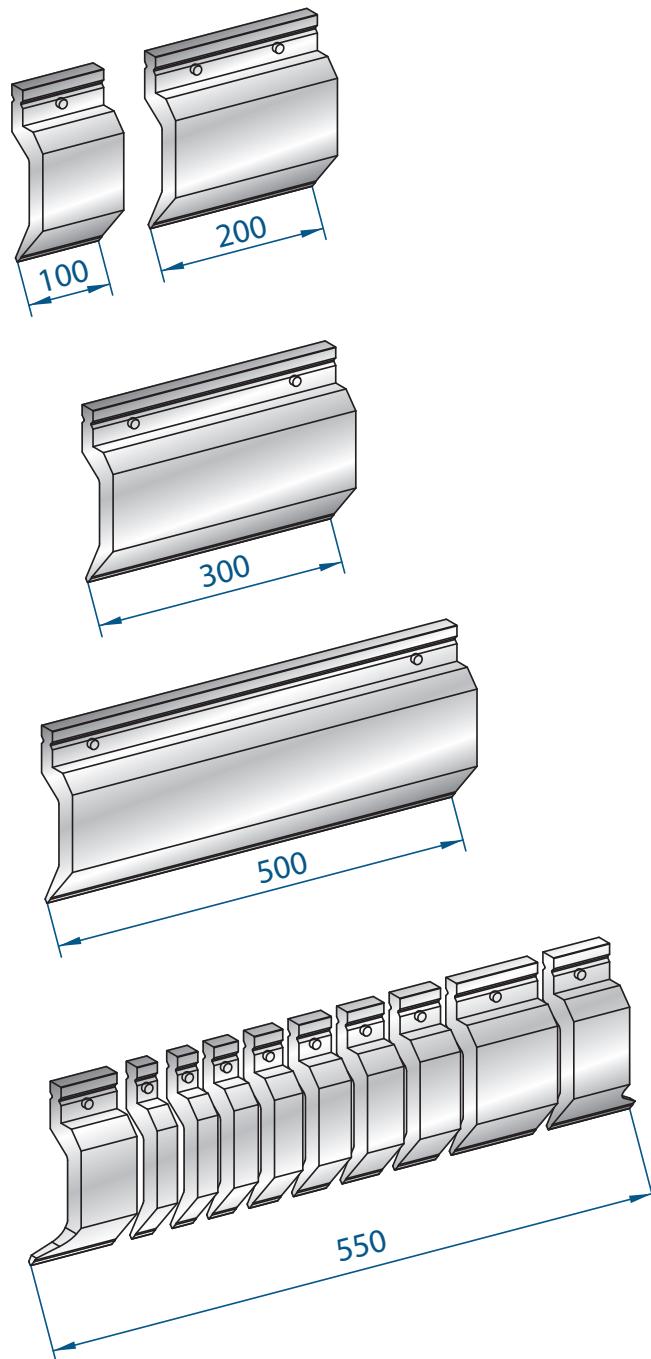
CODICI / CODES
-1295-1302
-1303-1308-4361



8219

CODICI / CODES
- 1315







Gli utensili inferiori elencati in questa sezione possono essere installati sulle piegatrici:

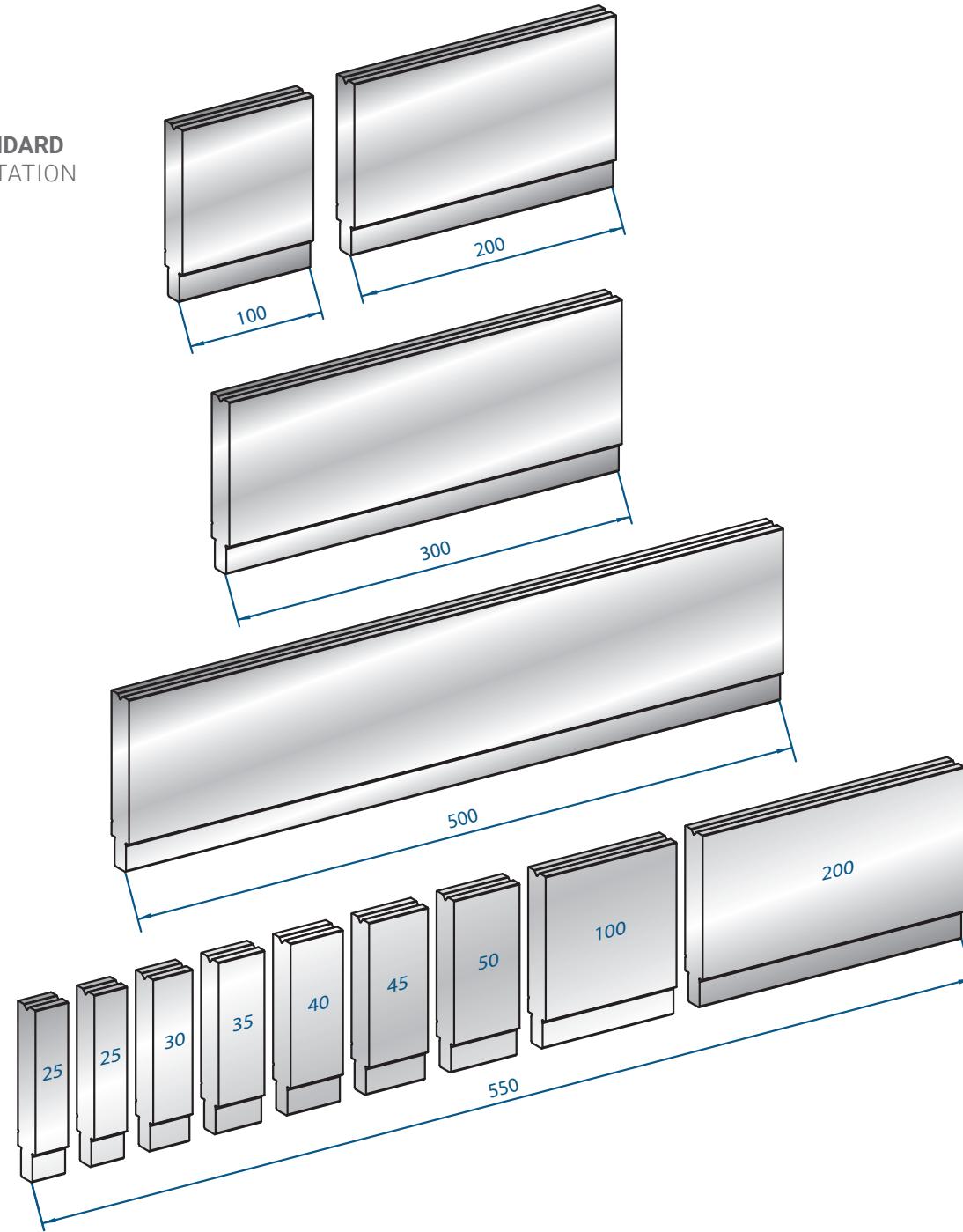
Lower tooling listed on this section could be installed on the following press brakes:

Trumpf, Darley, Safan, Beyeler/Bystronic, SMD e su altre piegatrici equipaggiate con Sistema NSCR

Trumpf, Darley, Safan, Beyeler/Bystronic, SMD and on other press brakes equipped with System NSCR.

Questi utensili possono essere installati che su altre piegatrici tramite adattatori superiori e inferiori

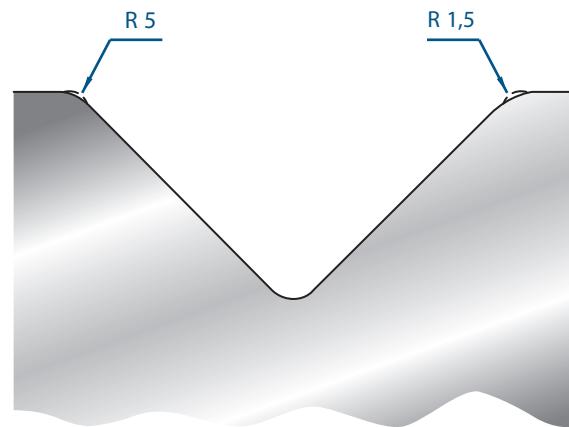
These tooling are could also be installed on other press brakes by using the correct upper and lower adapters

FRAZIONATURA STANDARD
STANDARD SEGMENTATION

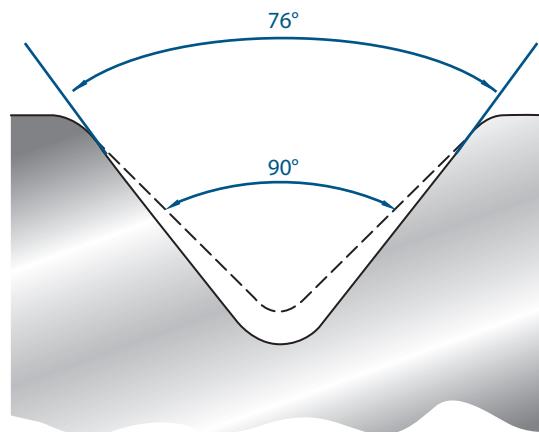




TAGLI A RICHIESTA
SPECIAL SEGMENTATION



MODIFICA RAGGIO
RADIUS MODIFICATION



MODIFICA ANGOLO
ANGLE MODIFICATION

PER MATRICI

FOR DIES

- 3135 - 3222
- 3223 - 3224



550



1050



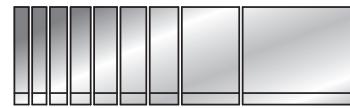
1250



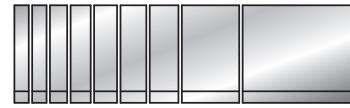
2050



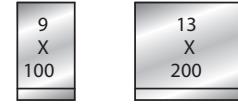
2550



3050



4050



PER MATRICI

FOR DIES

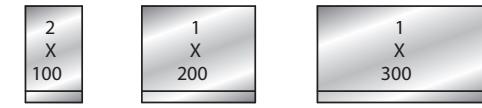
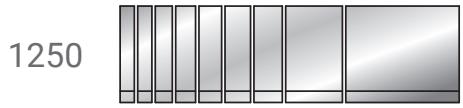
- 3218 - 3219 - 3220
- 3221 - 3132 - 3133 - 3134



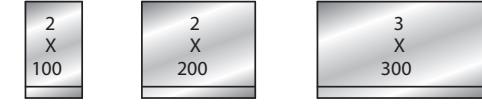
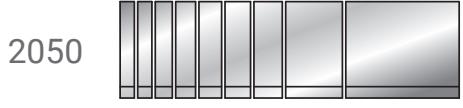
550



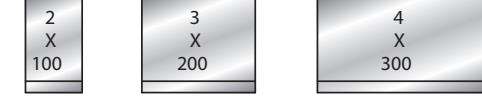
1050



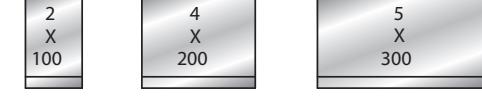
1250



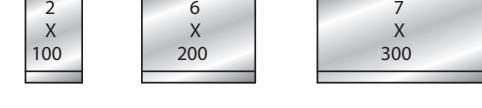
2050



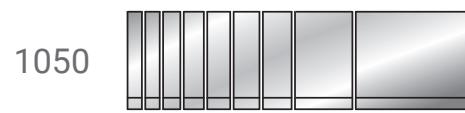
2550



3050

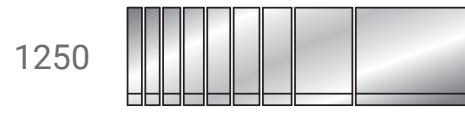


PER TUTTI GLI ALTRI TIPI DI MATRICI
FOR ALL OTHERS TYPE OF DIES



2
X
100

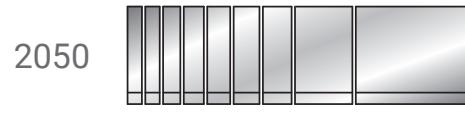
1
X
300



2
X
100

1
X
200

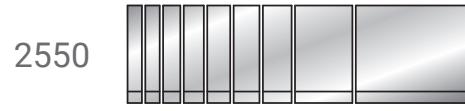
1
X
300



2
X
100

1
X
300

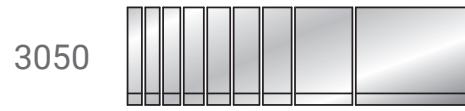
2
X
500



2
X
100

1
X
300

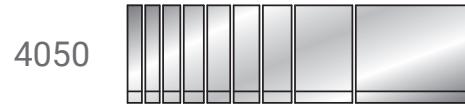
3
X
500



2
X
100

1
X
300

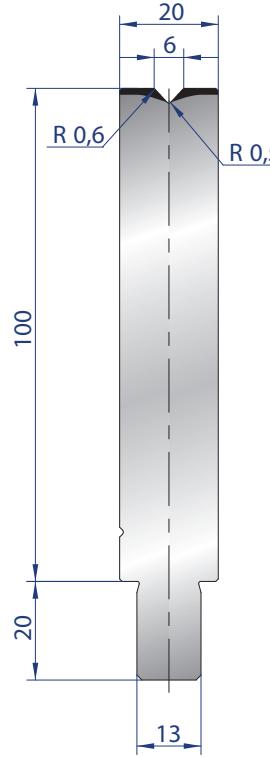
4
X
500



2
X
100

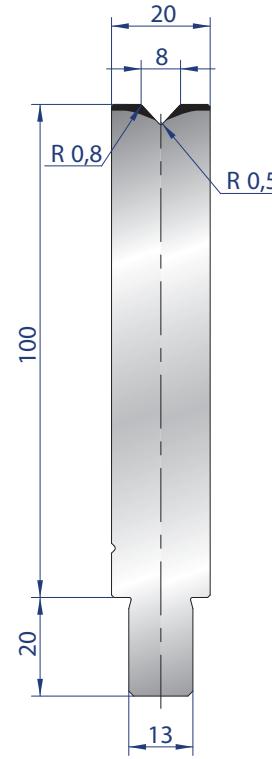
1
X
300

6
X
500



3123

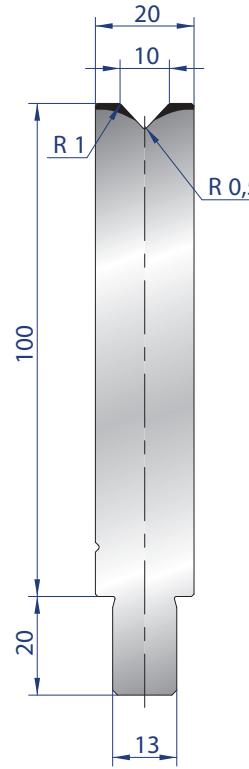
Mat = C45
Max T/m = 100
 $\alpha = 86^\circ$



3124

Mat = C45
Max T/m = 100
 $\alpha = 86^\circ$

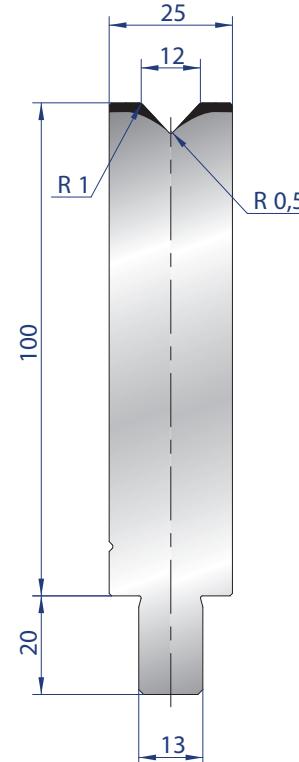




25-30 mm	0,6 kg
35-40 mm	
45-50 mm	
100 mm	1,8 kg
200 mm	3,6 kg
300 mm	5,4 kg
500 mm	8,7 kg
550 mm	9,6 kg
1050 mm	18,9 kg
1250 mm	22,5 kg
2050 mm	36,9 kg
2550 mm	45,9 kg
3050 mm	54,9 kg
4050 mm	72,9 kg

3125

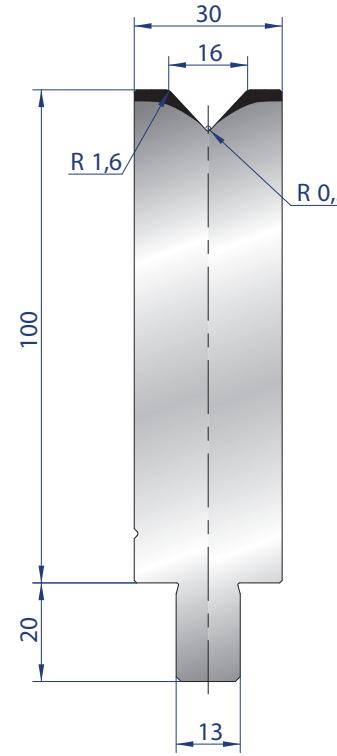
Mat = C45
Max T/m = 100
 $\alpha = 86^\circ$



25-30 mm	0,8 kg
35-40 mm	
45-50 mm	
100 mm	2,0 kg
200 mm	4,1 kg
300 mm	6,2 kg
500 mm	10,2 kg
550 mm	11,3 kg
1050 mm	21,0 kg
1250 mm	25,0 kg
2050 mm	41,0 kg
2550 mm	51,0 kg
3050 mm	61,0 kg
4050 mm	81,0 kg

3126

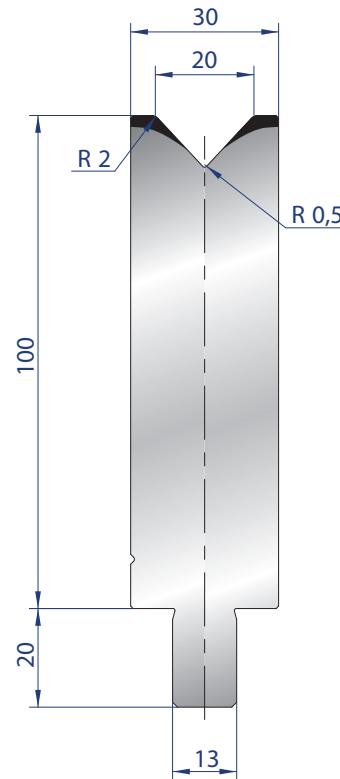
Mat = C45
Max T/m = 100
 $\alpha = 86^\circ$



25-30 mm	0,9 kg
35-40 mm	2,4 kg
45-50 mm	4,8 kg
100 mm	7,2 kg
200 mm	11,8 kg
300 mm	13,0 kg
500 mm	25,2 kg
550 mm	30,0 kg
1050 mm	49,2 kg
1250 mm	63,7 kg
2050 mm	73,2 kg
2550 mm	97,2 kg

3127

Mat = C45
Max T/m = 100
 $\alpha = 86^\circ$

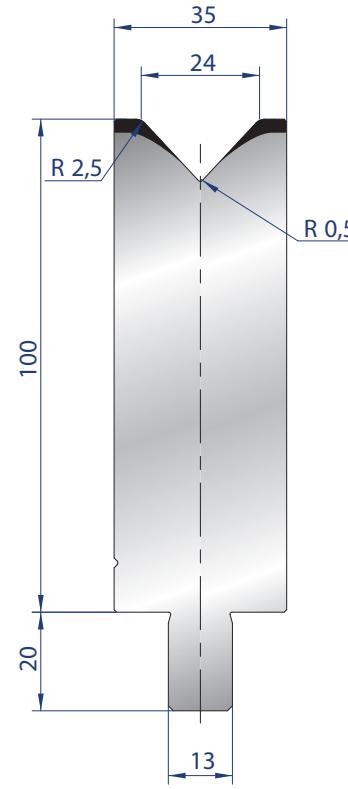


25-30 mm	0,9 kg
35-40 mm	2,4 kg
45-50 mm	4,8 kg
100 mm	7,2 kg
200 mm	11,8 kg
300 mm	13,0 kg
500 mm	25,2 kg
550 mm	30,0 kg
1050 mm	49,2 kg
1250 mm	63,7 kg
2050 mm	73,2 kg
2550 mm	97,2 kg

3128

Mat = C45
Max T/m = 100
 $\alpha = 86^\circ$

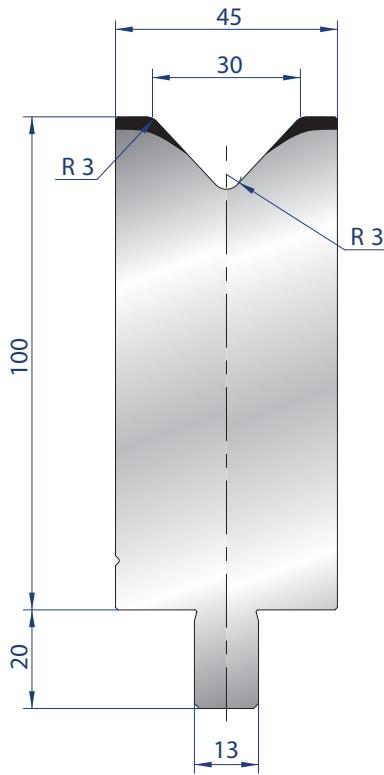




25-30 mm	1,1 kg
35-40 mm	
45-50 mm	
100 mm	2,8 kg
200 mm	5,6 kg
300 mm	8,4 kg
500 mm	14,0 kg
550 mm FRAZ. / SECT.	15,4 kg
1050 mm FRAZ. B / SECT. B	29,4 kg
1250 mm FRAZ. B / SECT. B	35,0 kg
2050 mm FRAZ. B / SECT. B	57,4 kg
2550 mm FRAZ. B / SECT. B	71,4 kg
3050 mm FRAZ. B / SECT. B	85,4 kg
4050 mm FRAZ. B / SECT. B	113,4 kg

3129

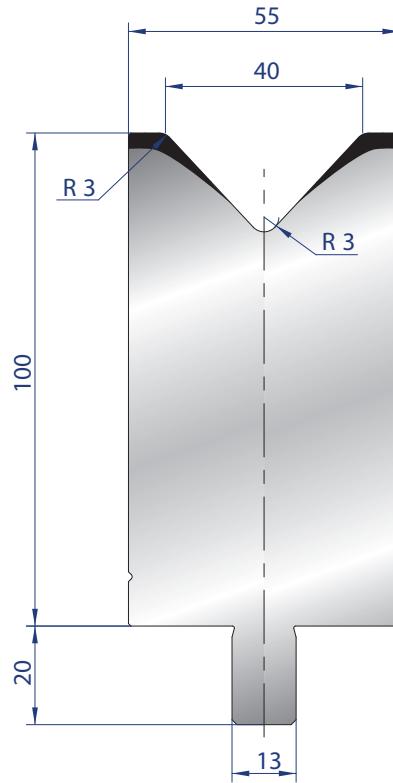
Mat = C45
Max T/m = 100
 $\alpha = 86^\circ$



25-30 mm	1,4 kg
35-40 mm	
45-50 mm	
100 mm	3,6 kg
200 mm	7,2 kg
300 mm	10,8 kg
500 mm	18,0 kg
550 mm FRAZ. / SECT.	18,0 kg
1050 mm FRAZ. B / SECT. B	37,8 kg
1250 mm FRAZ. B / SECT. B	45,0 kg
2050 mm FRAZ. B / SECT. B	73,8 kg
2550 mm FRAZ. B / SECT. B	91,8 kg
3050 mm FRAZ. B / SECT. B	109,8 kg
4050 mm FRAZ. B / SECT. B	145,8 kg

3130

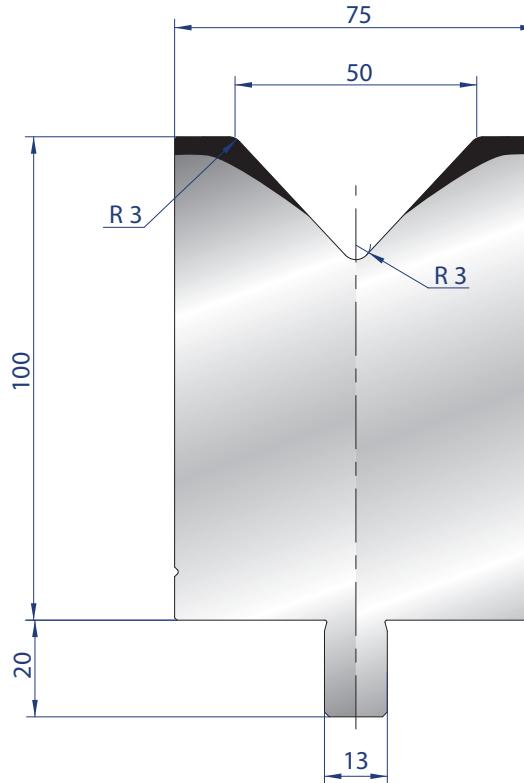
Mat = C45
Max T/m = 100
 $\alpha = 86^\circ$



3131

Mat = C45
Max T/m = 100
 $\alpha = 86^\circ$

25-30 mm	1,7 kg
35-40 mm	4,2 kg
45-50 mm	8,4 kg
100 mm	12,6 kg
200 mm	21,0 kg
300 mm	21,0 kg
500 mm	21,0 kg
550 mm FRAZ. / SECT.	21,0 kg
1050 mm FRAZ. B / SECT. B	44,1 kg
1250 mm FRAZ. B / SECT. B	52,5 kg
2050 mm FRAZ. B / SECT. B	84,0 kg
2550 mm FRAZ. B / SECT. B	104,5 kg
3050 mm FRAZ. B / SECT. B	125,0 kg
4050 mm FRAZ. B / SECT. B	166,0 kg

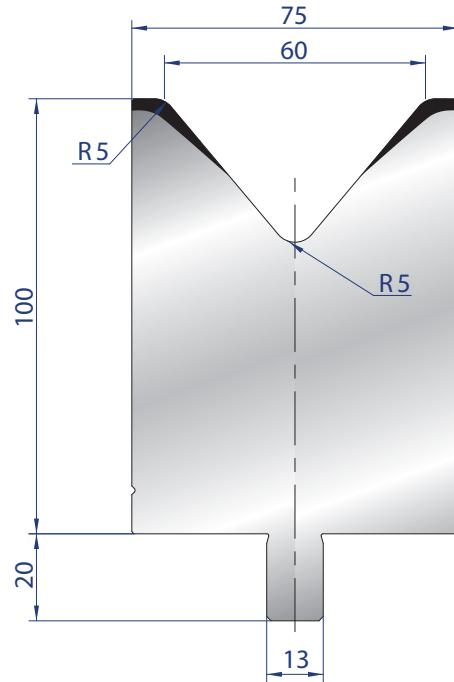


3132

Mat = C45
Max T/m = 100
 $\alpha = 86^\circ$

25-30 mm	2,2 kg
35-40 mm	5,6 kg
45-50 mm	11,2 kg
100 mm	16,8 kg
200 mm	28,0 kg
500 mm	28,0 kg
550 mm SEKT.	58,8 kg
1050 mm SEKT.B	70,0 kg
1250 mm SEKT.B	114,8 kg
2050 mm SEKT.B	142,8 kg
2550 mm SEKT.B	170,8 kg
3050 mm SEKT.B	226,8 kg

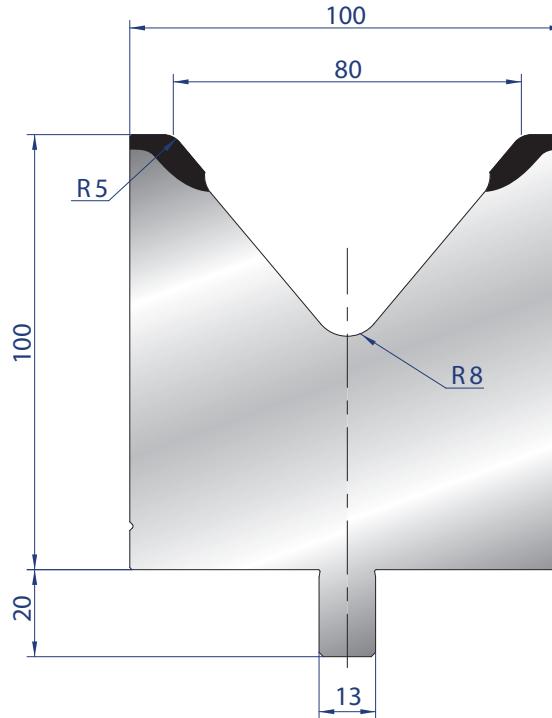




25-30 mm	2,0 kg
35-40 mm	5,2 kg
45-50 mm	10,4 kg
100 mm	15,6 kg
200 mm	26,0 kg
300 mm	35,0 mm
500 mm	28,6 kg
550 mm	54,6 kg
1050 mm	65,0 kg
1250 mm	106,6 kg
2050 mm	132,6 kg
2550 mm	158,6 kg
3050 mm	210,6 kg
4050 mm	FRAZ. B / SECT. B

3133

Mat = C45
Max T/m = 100
 $\alpha = 80^\circ$

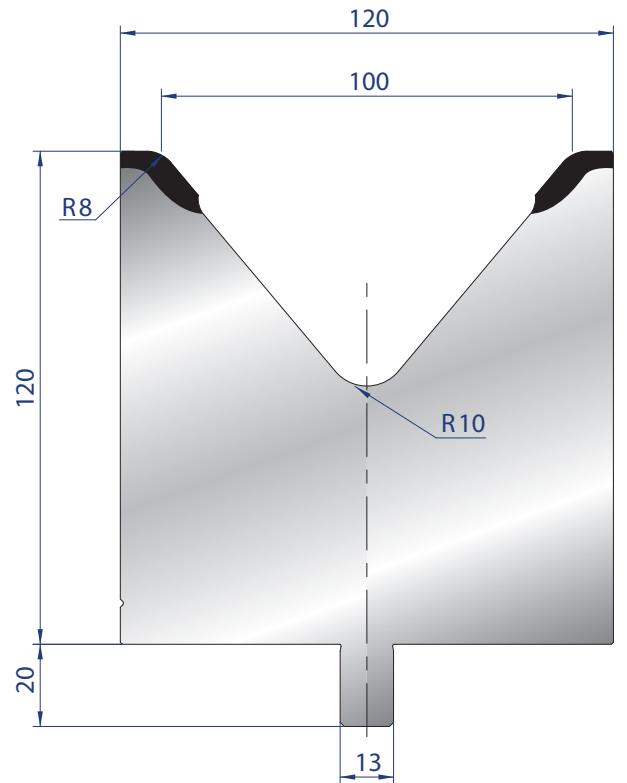


25-30 mm	2,5 kg
35-40 mm	6,4 kg
45-50 mm	12,8 kg
100 mm	19,2 kg
200 mm	32,0 kg
300 mm	35,2 kg
500 mm	67,2 kg
550 mm	1250 mm
1050 mm	131,2 kg
1250 mm	163,2 kg
2050 mm	195,2 kg
2550 mm	259,2 kg
3050 mm	FRAZ. B / SECT. B
4050 mm	FRAZ. B / SECT. B

3134

Mat = C45
Max T/m = 100
 $\alpha = 80^\circ$

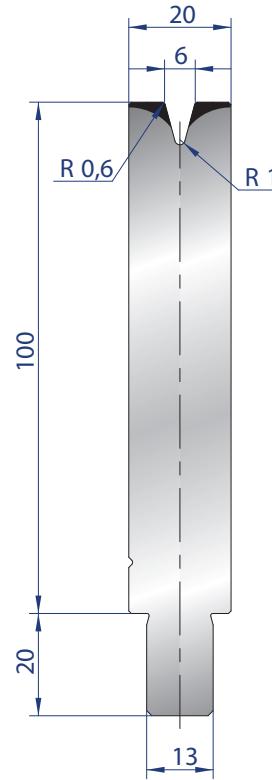




25-30 35-40 mm 45-50	3,6 kg
100 mm	9,0 kg
200 mm	18,0 kg
300 mm	27,0 kg
500 mm	45,0 kg
550 mm FRAZ. / SECT.	49,5 kg
1050 mm FRAZ. B / SECT. B	44,5 kg
1250 mm FRAZ. B / SECT. B	112,5 kg
2050 mm FRAZ. B / SECT. B	184,5 kg
2550 mm FRAZ. B / SECT. B	229,5 kg
3050 mm FRAZ. B / SECT. B	274,5 kg
4050 mm FRAZ. B / SECT. B	364,5 kg

3135

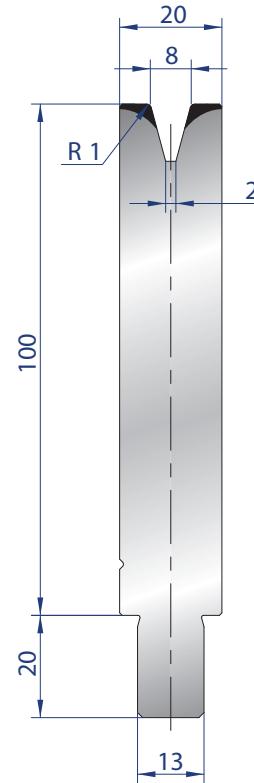
Mat = C45
Max T/m = 100
 $\alpha = 80^\circ$



25-30 mm	0,6 kg
35-40 mm	
45-50 mm	
100 mm	1,8 kg
200 mm	3,6 kg
300 mm	5,4 kg
500 mm	8,7 kg
550 mm	9,6 kg
FRAZ. / SECT.	
1050 mm	18,9 kg
FRAZ. B / SECT. B	
1250 mm	22,5 kg
FRAZ. B / SECT. B	
2050 mm	36,9 kg
FRAZ. B / SECT. B	
2550 mm	45,9 kg
FRAZ. B / SECT. B	
3050 mm	54,9 kg
FRAZ. B / SECT. B	
4050 mm	72,9 kg
FRAZ. B / SECT. B	

3136

Mat = C45
Max T/m = 50
 $\alpha = 30^\circ$



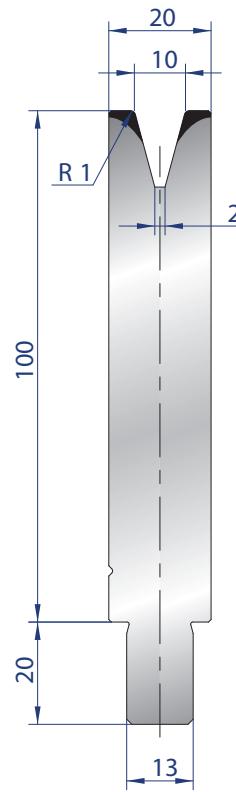
25-30 mm	0,6 kg
35-40 mm	
45-50 mm	
100 mm	1,8 kg
200 mm	3,6 kg
300 mm	5,4 kg
500 mm	8,7 kg
550 mm	9,6 kg
FRAZ. / SECT.	
1050 mm	18,9 kg
FRAZ. B / SECT. B	
1250 mm	22,5 kg
FRAZ. B / SECT. B	
2050 mm	36,9 kg
FRAZ. B / SECT. B	
2550 mm	45,9 kg
FRAZ. B / SECT. B	
3050 mm	54,9 kg
FRAZ. B / SECT. B	
4050 mm	72,9 kg
FRAZ. B / SECT. B	

3137

Mat = C45
Max T/m = 40
 $\alpha = 30^\circ$



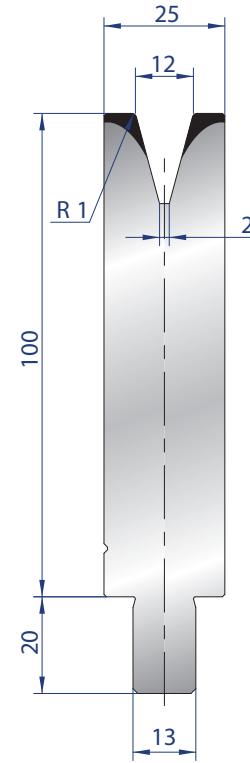
MATRICI 1V H100 - **30°** / 1V DIES H100 - **30°**



25-30 mm 45-50	0,6 kg
100 mm	1,8 kg
200 mm	3,6 kg
300 mm	5,4 kg
500 mm	8,7 kg
550 mm FRAZ. / SECT.	9,6 kg
1050 mm FRAZ. B / SECT. B	18,9 kg
1250 mm FRAZ. B / SECT. B	22,5 kg
2050 mm FRAZ. B / SECT. B	36,9 kg
2550 mm FRAZ. B / SECT. B	45,9 kg
3050 mm FRAZ. B / SECT. B	54,9 kg
4050 mm FRAZ. B / SECT. B	72,9 kg

3138

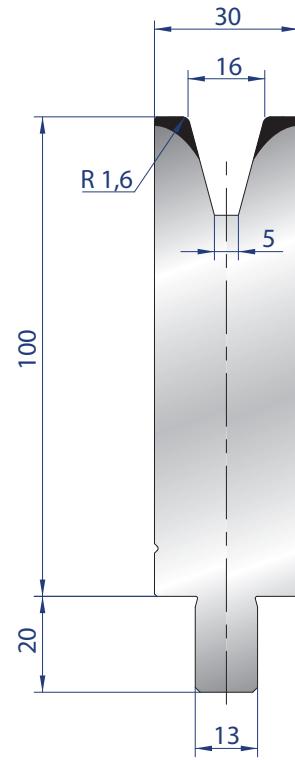
Mat = C45
Max T/m = 40
 $\alpha = 30^\circ$



25-30 mm 45-50	0,8 kg
100 mm	2,0 kg
200 mm	4,1 kg
300 mm	6,2 kg
500 mm	10,2 kg
550 mm FRAZ. / SECT.	11,3 kg
1050 mm FRAZ. B / SECT. B	21,0 kg
1250 mm FRAZ. B / SECT. B	25,0 kg
2050 mm FRAZ. B / SECT. B	41,0 kg
2550 mm FRAZ. B / SECT. B	51,0 kg
3050 mm FRAZ. B / SECT. B	61,0 kg
4050 mm FRAZ. B / SECT. B	81,0 kg

3139

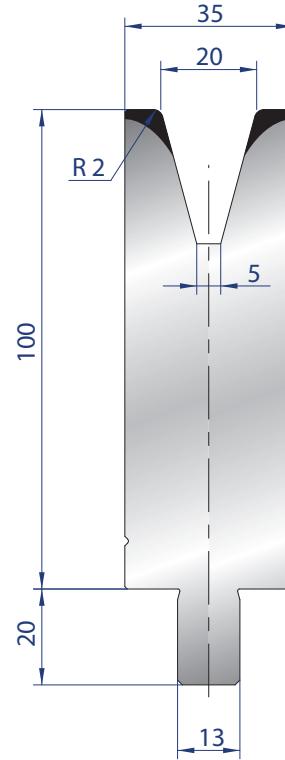
Mat = C45
Max T/m = 50
 $\alpha = 30^\circ$



25-30 35-40 mm 45-50	0,9 kg
100 mm	2,4 kg
200 mm	4,8 kg
300 mm	7,2 kg
500 mm	11,8 kg
550 mm FRAZ. / SECT.	13,0 kg
1050 mm FRAZ. B / SECT. B	25,2 kg
1250 mm FRAZ. B / SECT. B	30,0 kg
2050 mm FRAZ. B / SECT. B	49,2 kg
2550 mm FRAZ. B / SECT. B	63,7 kg
3050 mm FRAZ. B / SECT. B	73,2 kg
4050 mm FRAZ. B / SECT. B	97,2 kg

3140

Mat = C45
Max T/m = 45
 $\alpha = 30^\circ$



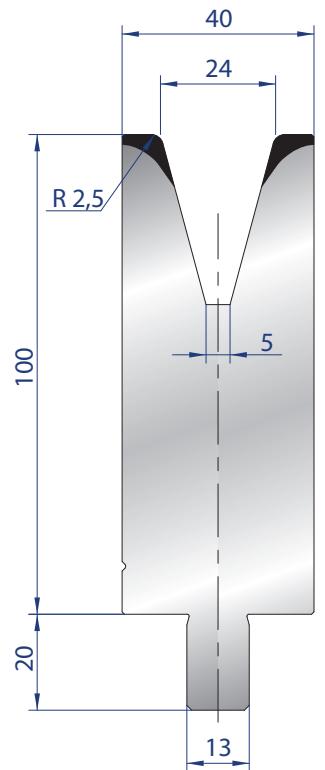
25-30 35-40 mm 45-50	1,0 kg
100 mm	2,6 kg
200 mm	5,2 kg
300 mm	7,8 kg
500 mm	13,0 kg
550 mm FRAZ. / SECT.	13,0 kg
1050 mm FRAZ. B / SECT. B	27,3 kg
1250 mm FRAZ. B / SECT. B	32,5 kg
2050 mm FRAZ. B / SECT. B	53,3 kg
2550 mm FRAZ. B / SECT. B	66,3 kg
3050 mm FRAZ. B / SECT. B	79,3 kg
4050 mm FRAZ. B / SECT. B	105,3 kg

3141

Mat = C45
Max T/m = 50
 $\alpha = 30^\circ$



MATRICI 1V H100 - 30° / 1V DIES H100 - 30°



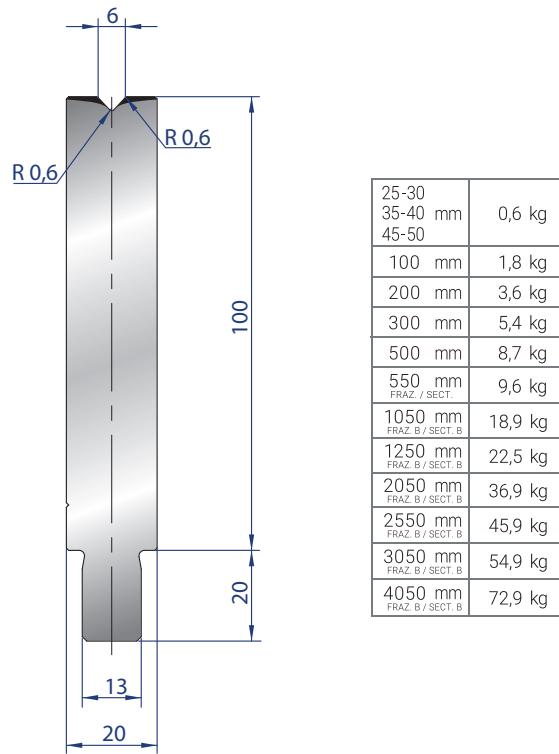
25-30 mm 45-50	1,2 kg
100 mm	3,0 kg
200 mm	6,0 kg
300 mm	9,0 kg
500 mm	15,0 kg
550 mm FRAZ. / SECT.	15,0 kg
1050 mm FRAZ. B / SECT. B	31,5 kg
1250 mm FRAZ. B / SECT. B	37,5 kg
2050 mm FRAZ. B / SECT. B	61,5 kg
2550 mm FRAZ. B / SECT. B	76,5 kg
3050 mm FRAZ. B / SECT. B	91,5 kg
4050 mm FRAZ. B / SECT. B	121,5 kg

3142

Mat = C45

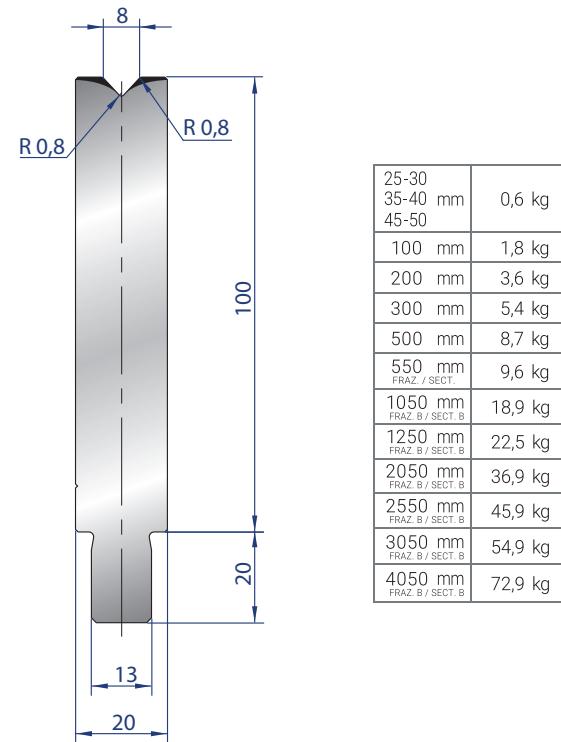
Max T/m = 50

 $\alpha = 30^\circ$ 



3200

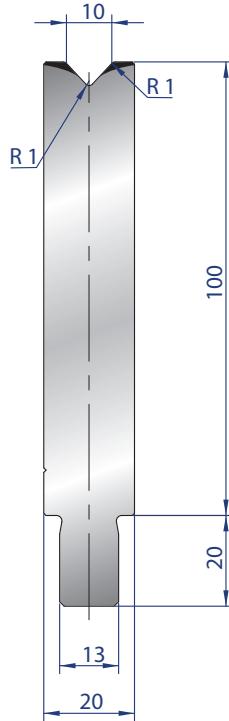
Mat = 42CrMo4
bonificato / tempered
Max T/m = 100
 α = 86°



3201

Mat = 42CrMo4
bonificato / tempered
Max T/m = 100
 α = 86°

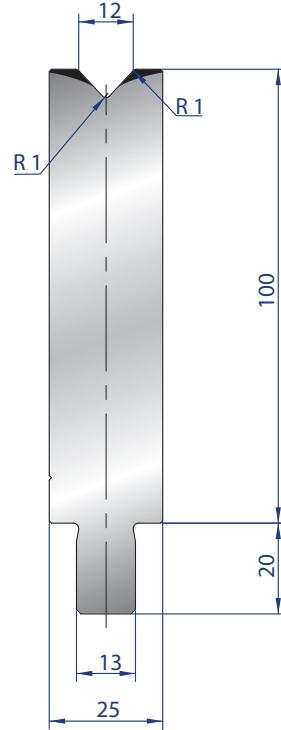




25-30 mm	0,6 kg
35-40 mm	
45-50 mm	
100 mm	1,8 kg
200 mm	3,6 kg
300 mm	5,4 kg
500 mm	8,7 kg
550 mm FRAZ. / SECT.	9,6 kg
1050 mm FRAZ. B / SECT. B	18,9 kg
1250 mm FRAZ. B / SECT. B	22,5 kg
2050 mm FRAZ. B / SECT. B	36,9 kg
2550 mm FRAZ. B / SECT. B	45,9 kg
3050 mm FRAZ. B / SECT. B	54,9 kg
4050 mm FRAZ. B / SECT. B	72,9 kg

3202

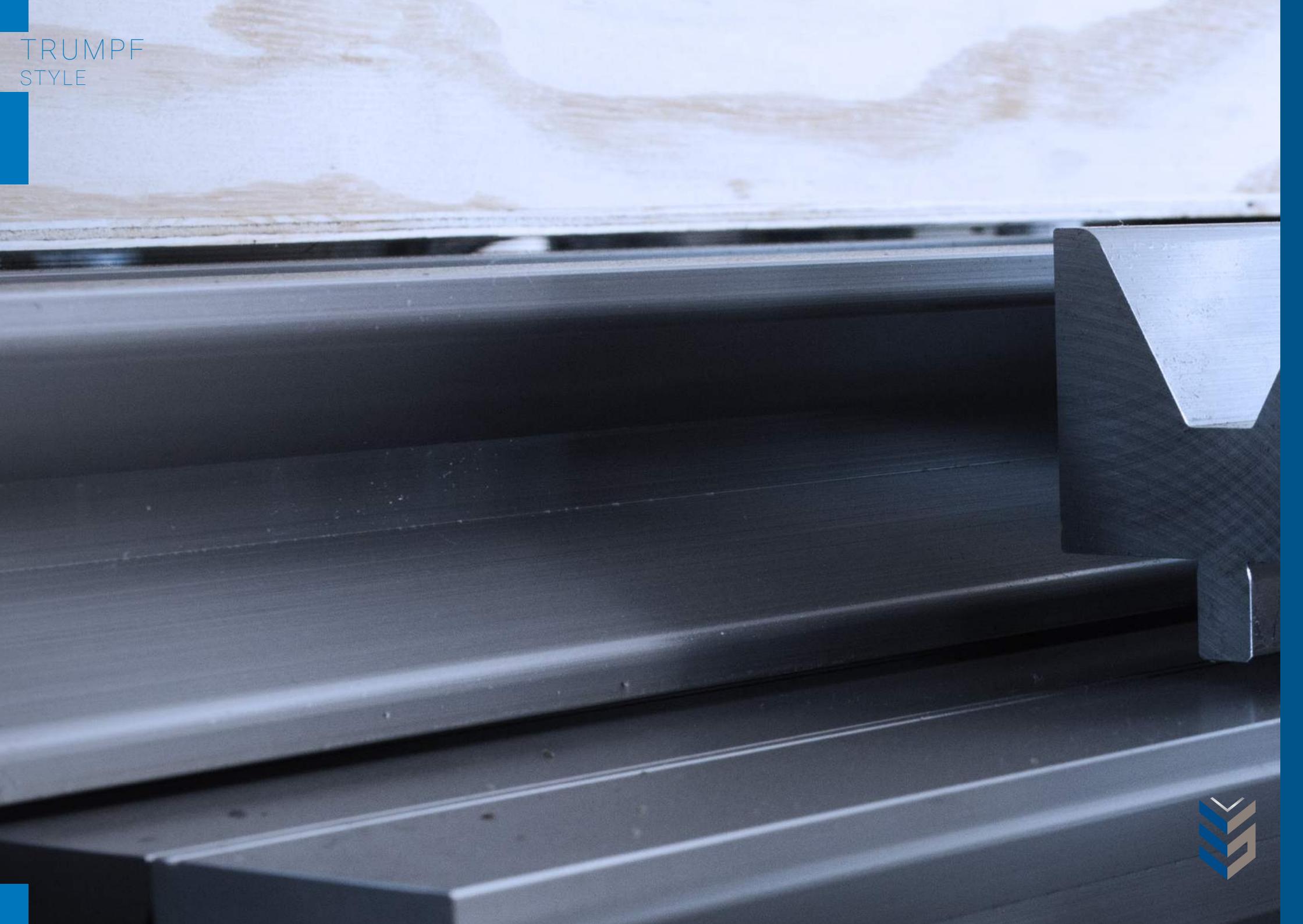
Mat = 42CrMo4
bonificato / tempered
Max T/m = 100
 α = 86°



25-30 mm	0,8 kg
35-40 mm	
45-50 mm	
100 mm	2,0 kg
200 mm	4,1 kg
300 mm	6,2 kg
500 mm	10,2 kg
550 mm FRAZ. / SECT.	11,3 kg
1050 mm FRAZ. B / SECT. B	21,0 kg
1250 mm FRAZ. B / SECT. B	25,0 kg
2050 mm FRAZ. B / SECT. B	41,0 kg
2550 mm FRAZ. B / SECT. B	51,0 kg
3050 mm FRAZ. B / SECT. B	61,0 kg
4050 mm FRAZ. B / SECT. B	81,0 kg

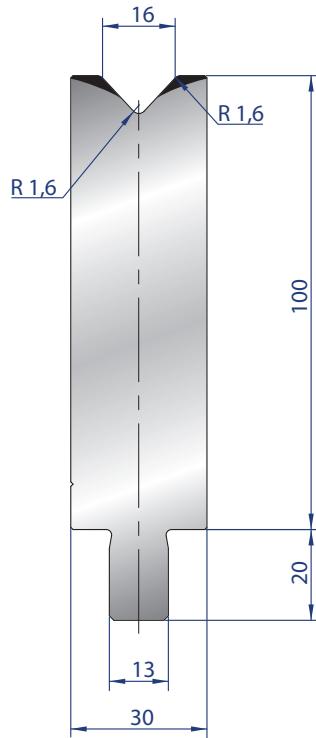
3203

Mat = 42CrMo4
bonificato / tempered
Max T/m = 100
 α = 86°



TRUMPF
STYLE

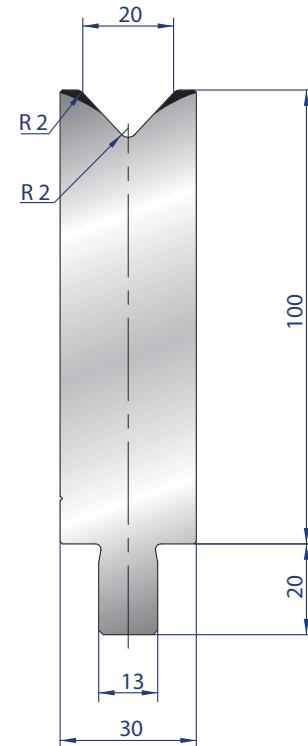




25-30 35-40 mm 45-50	1,0 kg
100 mm	2,5 kg
200 mm	5,0 kg
300 mm	7,5 kg
500 mm	12,5 kg
550 mm FRAZ. / SECT.	13,8 kg
1050 mm FRAZ. B / SECT. B	26,2 kg
1250 mm FRAZ. B / SECT. B	31,2 kg
2050 mm FRAZ. B / SECT. B	51,2 kg
2550 mm FRAZ. B / SECT. B	63,7 kg
3050 mm FRAZ. B / SECT. B	76,2 kg
4050 mm FRAZ. B / SECT. B	101,2 kg

3204

Mat = 42CrMo4
bonificato / tempered
Max T/m = 100
 α = 86°

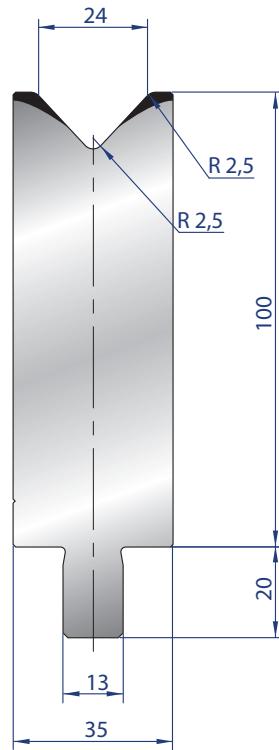


25-30 35-40 mm 45-50	1,0 kg
100 mm	2,5 kg
200 mm	5,0 kg
300 mm	7,5 kg
500 mm	12,5 kg
550 mm FRAZ. / SECT.	13,8 kg
1050 mm FRAZ. B / SECT. B	26,2 kg
1250 mm FRAZ. B / SECT. B	31,2 kg
2050 mm FRAZ. B / SECT. B	51,2 kg
2550 mm FRAZ. B / SECT. B	63,7 kg
3050 mm FRAZ. B / SECT. B	76,2 kg
4050 mm FRAZ. B / SECT. B	101,2 kg

3205

Mat = 42CrMo4
bonificato / tempered
Max T/m = 100
 α = 86°

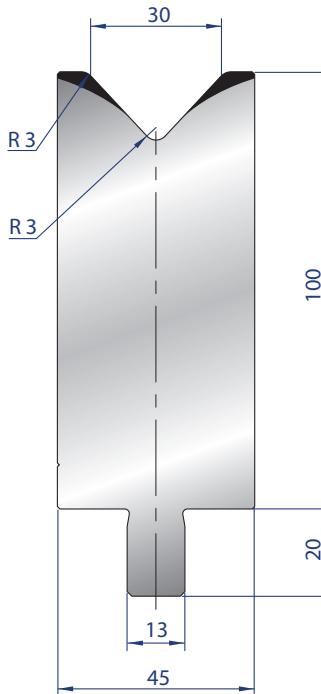




25-30 mm	1,1 kg
35-40 mm	2,8 kg
45-50 mm	5,6 kg
100 mm	8,4 kg
200 mm	14,0 kg
300 mm	15,4 kg
500 mm	29,4 kg
550 mm	35,0 kg
1050 mm	57,4 kg
1250 mm	71,4 kg
2050 mm	85,4 kg
2550 mm	113,4 kg
3050 mm	
4050 mm	

3215

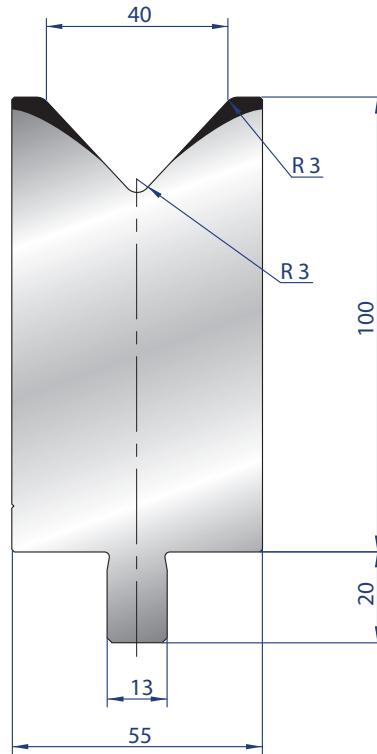
Mat = 42CrMo4
bonificato / tempered
Max T/m = 100
 α = 86°



25-30 mm	1,4 kg
35-40 mm	3,5 kg
45-50 mm	7,0 kg
100 mm	10,5 kg
200 mm	17,5 kg
300 mm	19,3 kg
500 mm	36,7 kg
550 mm	43,7 kg
1050 mm	71,7 kg
1250 mm	89,2 kg
2050 mm	106,7 kg
2550 mm	141,7 kg
3050 mm	
4050 mm	

3216

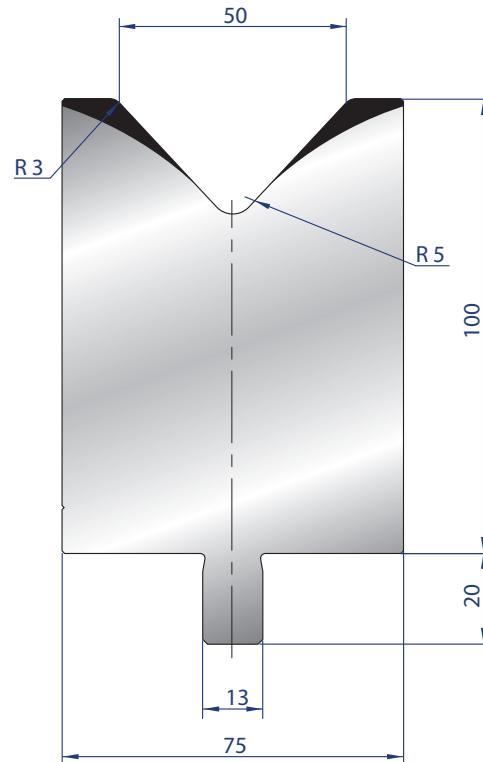
Mat = 42CrMo4
bonificato / tempered
Max T/m = 100
 α = 86°



25-30 mm	1,6 kg
35-40 mm	4,0 kg
45-50 mm	8,0 kg
100 mm	12,0 kg
200 mm	20,0 kg
500 mm	22,0 kg
550 mm	42,0 kg
1050 mm	42,0 kg
1250 mm	50,0 kg
2050 mm	82,0 kg
2550 mm	102,0 kg
3050 mm	122,0 kg
4050 mm	162,0 kg

3217

Mat = 42CrMo4
bonificato / tempered
Max T/m = 120
 α = 86°



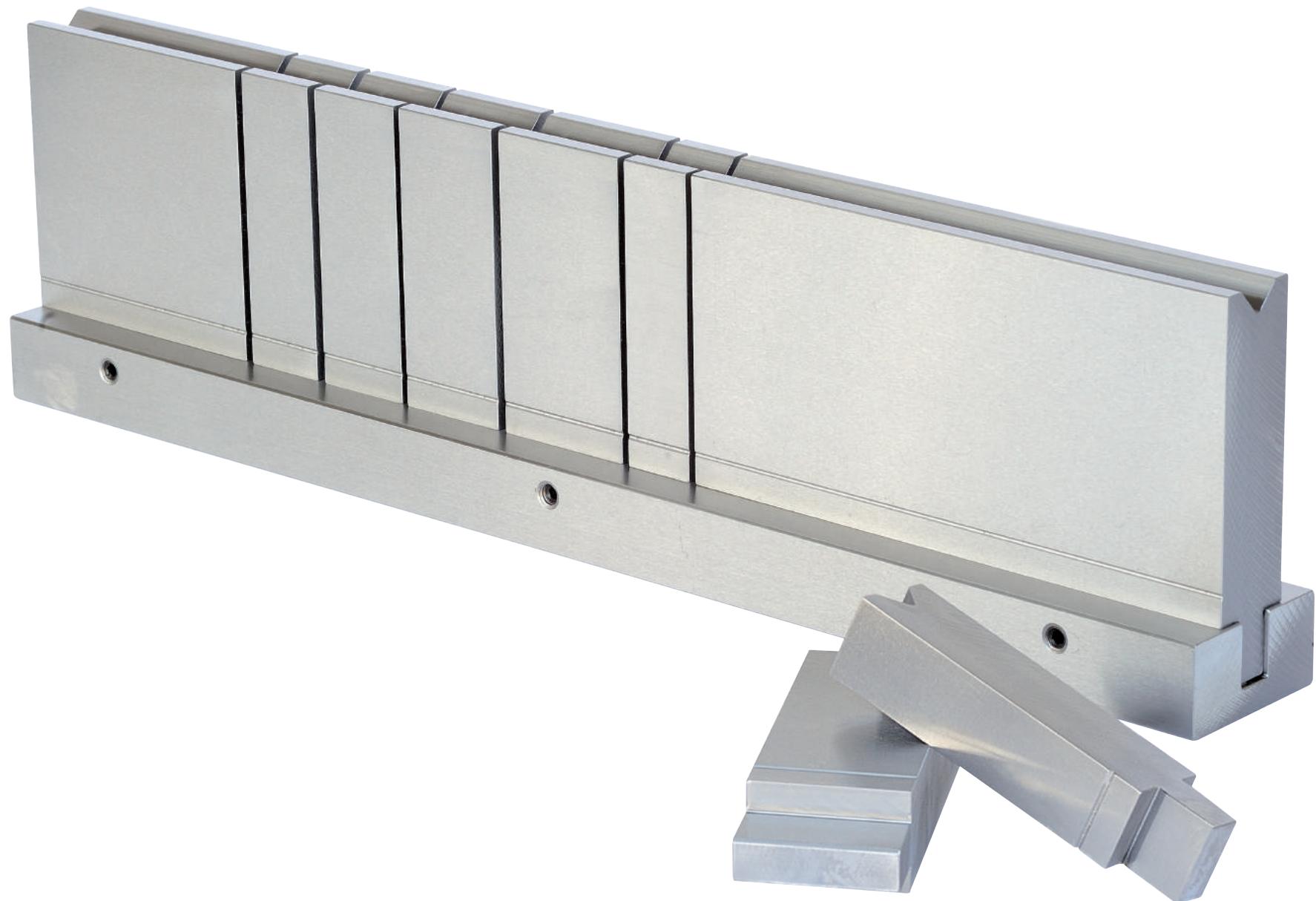
25-30 mm	2,2 kg
35-40 mm	5,5 kg
45-50 mm	11,0 kg
100 mm	16,5 kg
200 mm	27,5 kg
500 mm	30,3 kg
550 mm	57,7 kg
1050 mm	68,7 kg
1250 mm	112,7 kg
2050 mm	140,2 kg
2550 mm	167,7 kg
3050 mm	222,7 kg
4050 mm	

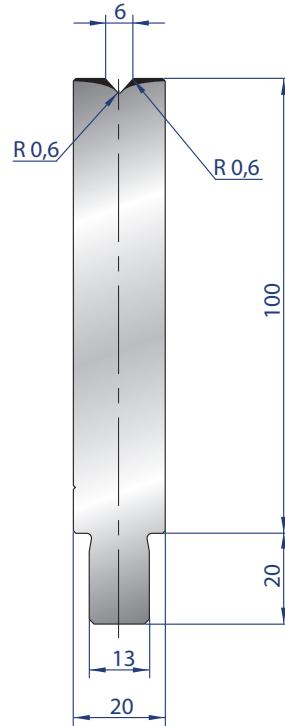
3218

Mat = 42CrMo4
bonificato / tempered
Max T/m = 150
 α = 86°



MATRICI 1V H100 - **86°** / 1V DIES H100 - **86°**

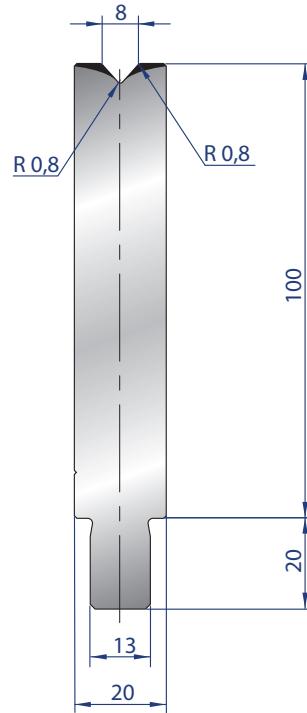




25-30 35-40 mm 45-50	0,6 kg
100 mm	1,8 kg
200 mm	3,6 kg
300 mm	5,4 kg
500 mm	8,7 kg
550 mm FRAZ. / SECT.	9,6 kg
1050 mm FRAZ. B / SECT. B	18,9 kg
1250 mm FRAZ. B / SECT. B	22,5 kg
2050 mm FRAZ. B / SECT. B	36,9 kg
2550 mm FRAZ. B / SECT. B	45,9 kg
3050 mm FRAZ. B / SECT. B	54,9 kg
4050 mm FRAZ. B / SECT. B	72,9 kg

3225

Mat = 42CrMo4
bonificato / tempered
Max T/m = 130
 α = 84°

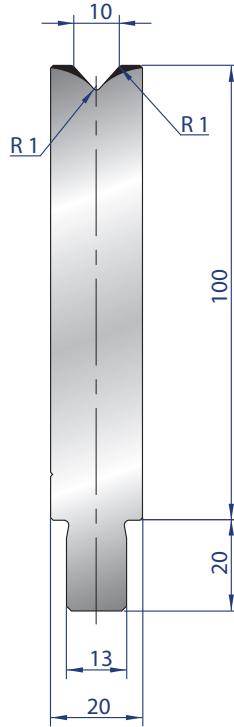


25-30 35-40 mm 45-50	0,6 kg
100 mm	1,8 kg
200 mm	3,6 kg
300 mm	5,4 kg
500 mm	8,7 kg
550 mm FRAZ. / SECT.	9,6 kg
1050 mm FRAZ. B / SECT. B	18,9 kg
1250 mm FRAZ. B / SECT. B	22,5 kg
2050 mm FRAZ. B / SECT. B	36,9 kg
2550 mm FRAZ. B / SECT. B	45,9 kg
3050 mm FRAZ. B / SECT. B	54,9 kg
4050 mm FRAZ. B / SECT. B	72,9 kg

3226

Mat = 42CrMo4
bonificato / tempered
Max T/m = 100
 α = 84°

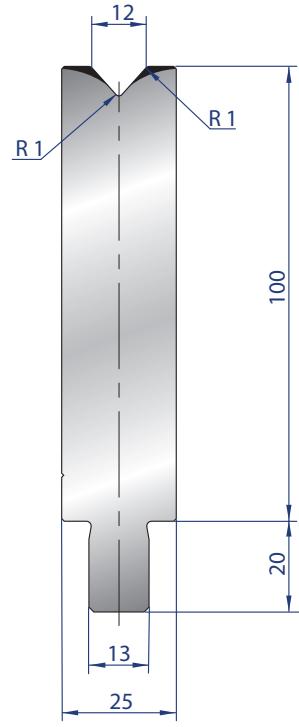




25-30 mm	0,6 kg
35-40 mm	1,8 kg
45-50 mm	3,6 kg
500 mm	5,4 kg
500 mm	8,7 kg
550 mm FRAZ. / SECT.	9,6 kg
1050 mm FRAZ. B / SECT. B	18,9 kg
1250 mm FRAZ. B / SECT. B	22,5 kg
2050 mm FRAZ. B / SECT. B	36,9 kg
2550 mm FRAZ. B / SECT. B	45,9 kg
3050 mm FRAZ. B / SECT. B	54,9 kg
4050 mm FRAZ. B / SECT. B	72,9 kg

3227

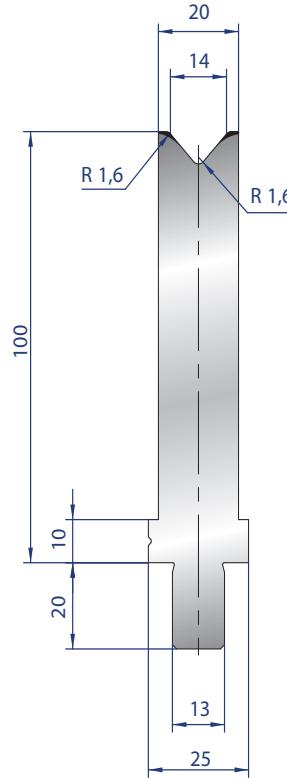
Mat = 42CrMo4
bonificato / tempered
Max T/m = 100
 α = 84°



25-30 mm	0,8 kg
35-40 mm	2,0 kg
45-50 mm	4,1 kg
500 mm	6,2 kg
500 mm	10,2 kg
550 mm FRAZ. / SECT.	11,3 kg
1050 mm FRAZ. B / SECT. B	21,0 kg
1250 mm FRAZ. B / SECT. B	25,0 kg
2050 mm FRAZ. B / SECT. B	41,0 kg
2550 mm FRAZ. B / SECT. B	51,0 kg
3050 mm FRAZ. B / SECT. B	61,0 kg
4050 mm FRAZ. B / SECT. B	81,0 kg

3228

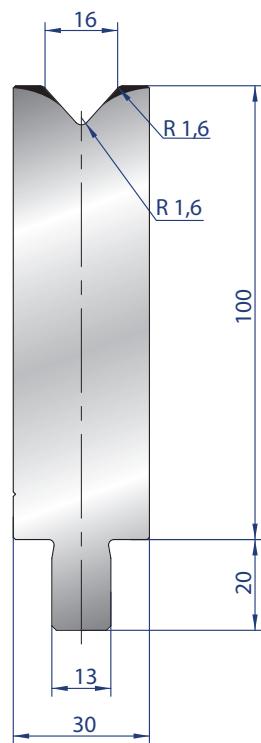
Mat = 42CrMo4
bonificato / tempered
Max T/m = 100
 α = 84°



25-30 mm	0,6 kg
35-40 mm	1,8 kg
45-50 mm	3,5 kg
100 mm	5,3 kg
200 mm	8,8 kg
300 mm	9,7 kg
500 mm	17,6 kg
550 mm	21,1 kg
1050 mm	35,2 kg
1250 mm	44,0 kg
2050 mm	52,8 kg
2550 mm	70,4 kg
3050 mm	76,2 kg
4050 mm	101,2 kg

3244

Mat = 42CrMo4
bonificato / tempered
Max T/m = 90
 α = 84°



25-30 mm	1,0 kg
35-40 mm	2,5 kg
45-50 mm	5,0 kg
100 mm	7,5 kg
200 mm	12,5 kg
300 mm	13,8 kg
500 mm	26,2 kg
550 mm	31,2 kg
1050 mm	51,2 kg
1250 mm	63,7 kg
2050 mm	76,2 kg
2550 mm	101,2 kg

3229

Mat = 42CrMo4
bonificato / tempered
Max T/m = 100
 α = 84°

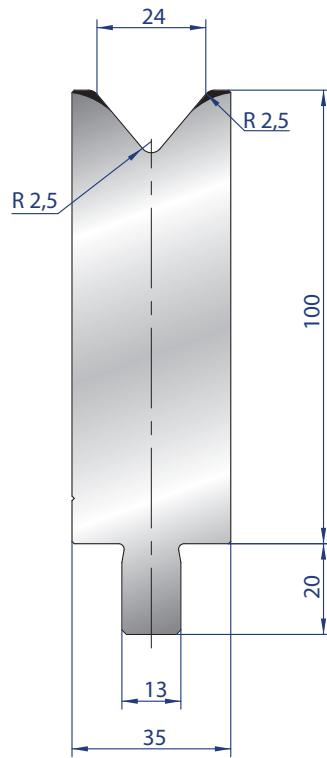


25-30 mm	1,0 kg
35-40 mm	2,5 kg
45-50 mm	5,0 kg
100 mm	7,5 kg
200 mm	12,5 kg
300 mm	13,8 kg
500 mm	26,2 kg
550 mm	31,2 kg
1050 mm	51,2 kg
1250 mm	63,7 kg
2050 mm	76,2 kg
2550 mm	101,2 kg

3230

Mat = 42CrMo4
bonificato / tempered
Max T/m = 100
 α = 84°

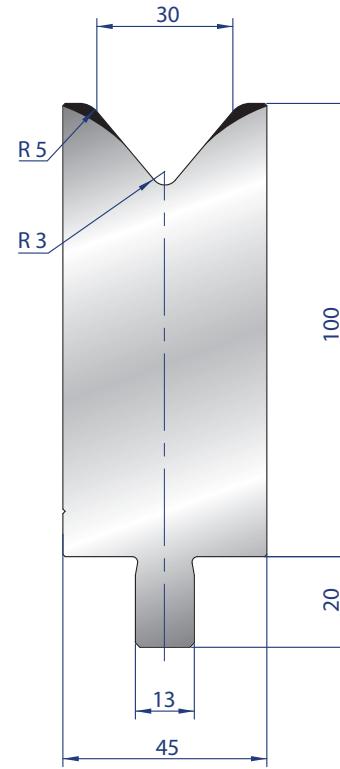




25-30 mm 35-40 mm 45-50	1,1 kg
100 mm	2,8 kg
200 mm	5,6 kg
300 mm	8,4 kg
500 mm	14,0 kg
550 mm FRAZ. / SECT.	15,4 kg
1050 mm FRAZ. B / SECT. B	29,4 kg
1250 mm FRAZ. B / SECT. B	35,0 kg
2050 mm FRAZ. B / SECT. B	57,4 kg
2550 mm FRAZ. B / SECT. B	71,4 kg
3050 mm FRAZ. B / SECT. B	85,4 kg
4050 mm FRAZ. B / SECT. B	113,4 kg

3231

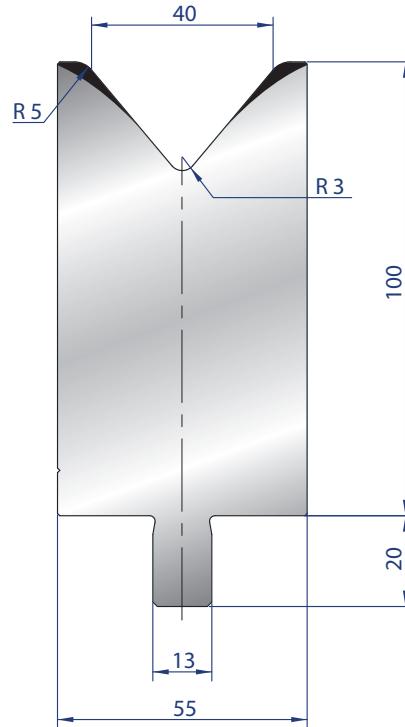
Mat = 42CrMo4
bonificato / tempered
Max T/m = 100
 α = 80°



25-30 mm 35-40 mm 45-50	1,4 kg
100 mm	3,5 kg
200 mm	7,0 kg
300 mm	10,5 kg
500 mm	17,5 kg
550 mm FRAZ. / SECT.	19,3 kg
1050 mm FRAZ. B / SECT. B	36,7 kg
1250 mm FRAZ. B / SECT. B	43,7 kg
2050 mm FRAZ. B / SECT. B	71,7 kg
2550 mm FRAZ. B / SECT. B	89,2 kg
3050 mm FRAZ. B / SECT. B	106,7 kg
4050 mm FRAZ. B / SECT. B	141,7 kg

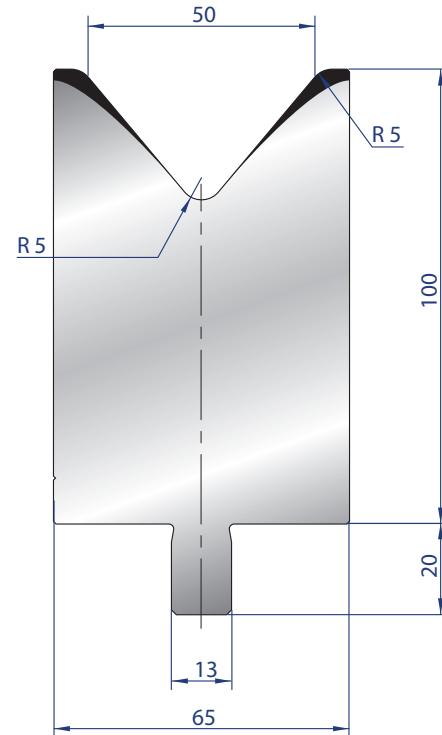
3232

Mat = 42CrMo4
bonificato / tempered
Max T/m = 120
 α = 80°



3233

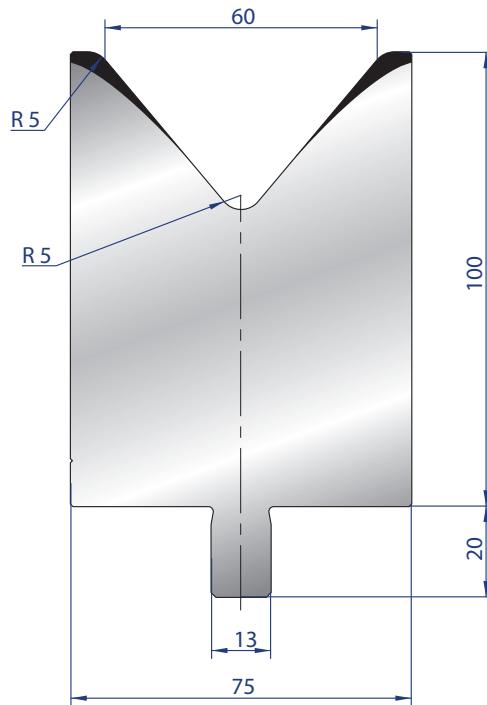
Mat = 42CrMo4
bonificato / tempered
Max T/m = 150
 α = 80°



3234

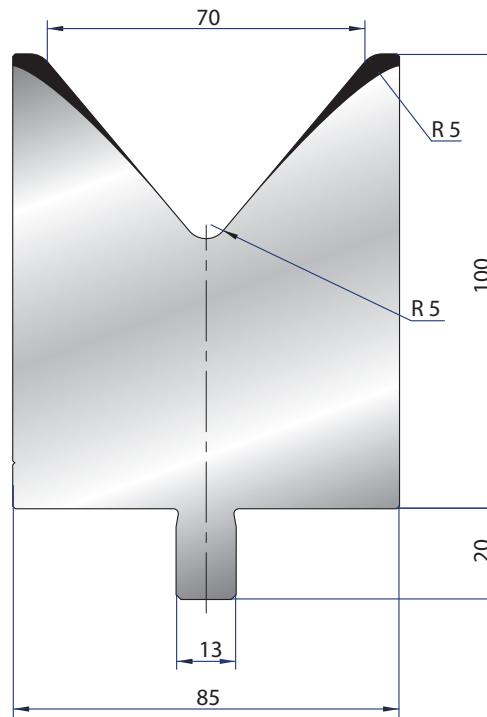
Mat = 42CrMo4
bonificato / tempered
Max T/m = 150
 α = 80°





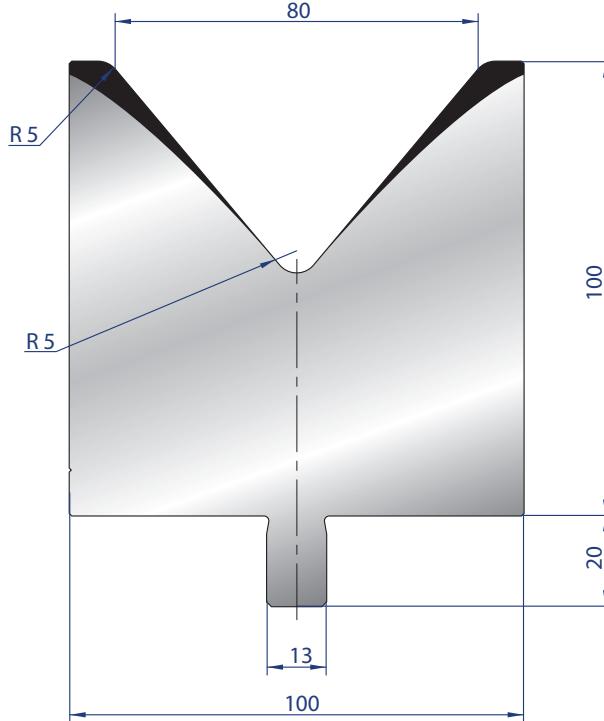
3219

Mat = 42CrMo4
bonificato / tempered
Max T/m = 150
 α = 80°



3220

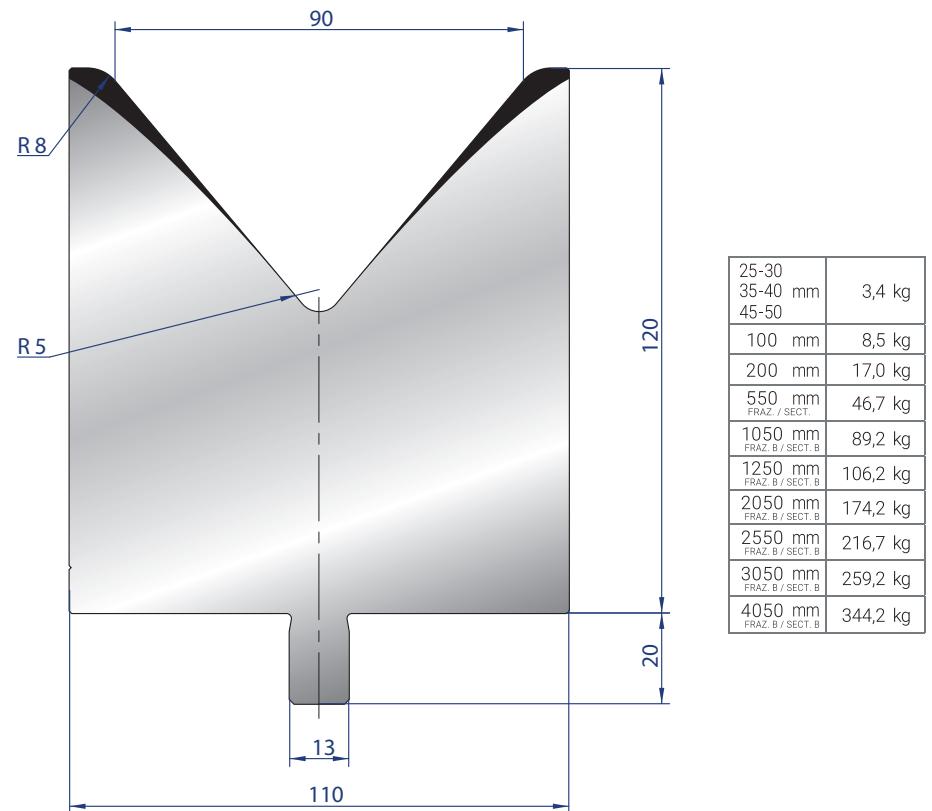
Mat = 42CrMo4
bonificato / tempered
Max T/m = 150
 α = 80°



25-30 mm	2,5 kg
35-40 mm	6,4 kg
45-50 mm	12,8 kg
100 mm	19,2 kg
200 mm	35,2 kg
300 mm	67,2 kg
550 mm FRAZ. / SECT. B	80,0 kg
1050 mm FRAZ. B / SECT. B	131,2 kg
2050 mm FRAZ. B / SECT. B	163,2 kg
2550 mm FRAZ. B / SECT. B	195,2 kg
3050 mm FRAZ. B / SECT. B	225,2 kg
4050 mm FRAZ. B / SECT. B	259,2 kg

3221

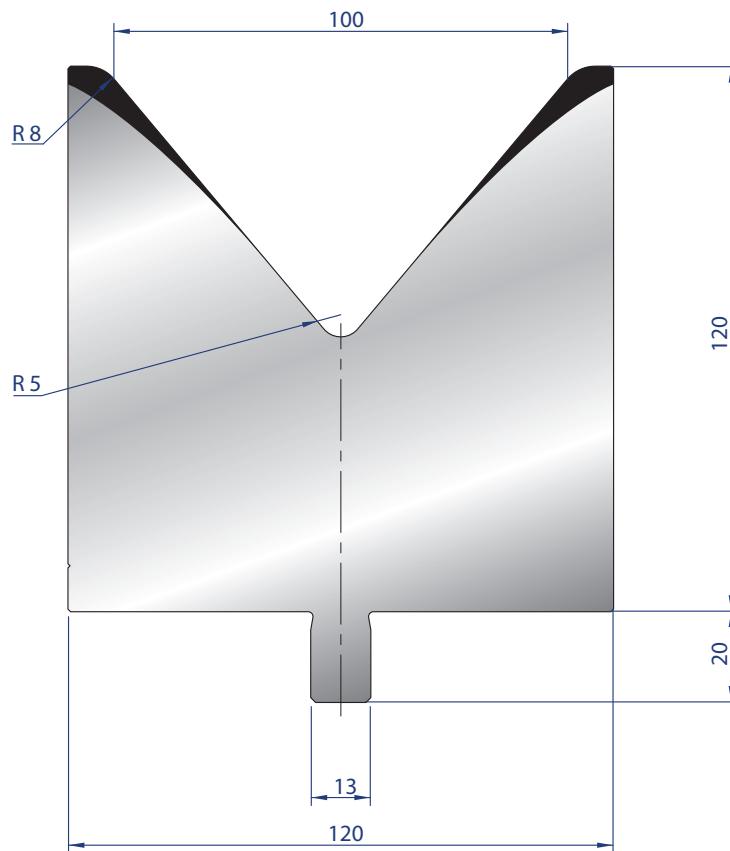
Mat = 42CrMo4
bonificato / tempered
Max T/m = 150
 α = 80°



3222

Mat = 42CrMo4
bonificato / tempered
Max T/m = 150
 α = 80°

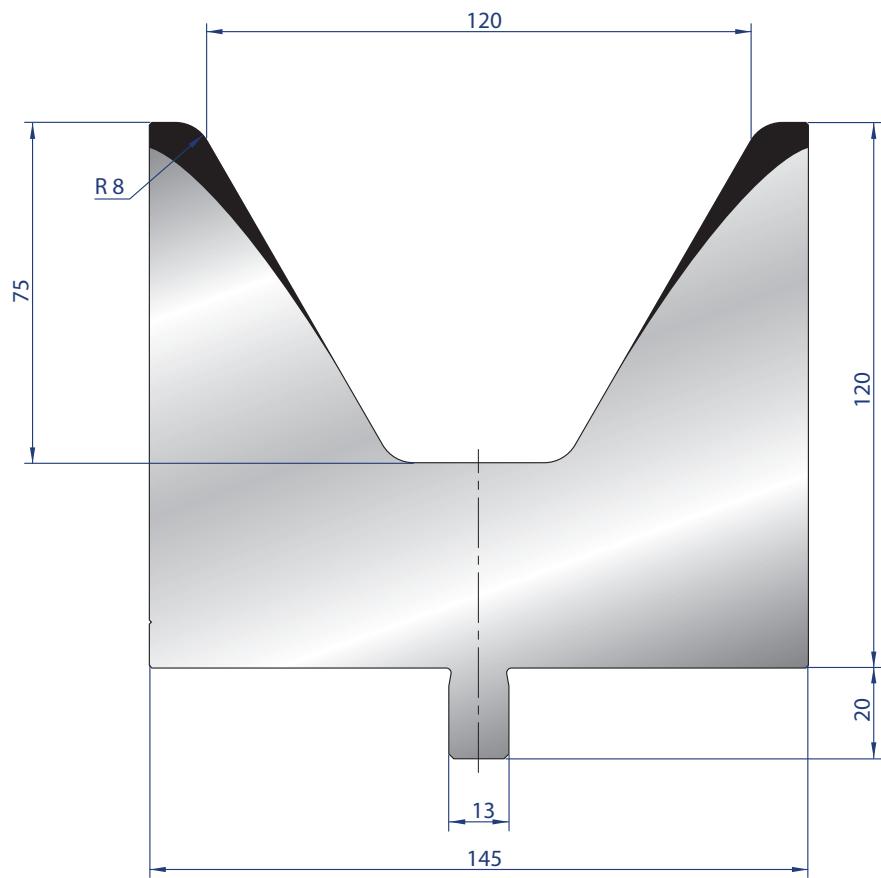




25-30 35-40 mm 45-50	3,5 kg
100 mm	8,9 kg
200 mm	17,8 kg
550 mm FRAZ. / SECT.	48,9 kg
1050 mm FRAZ. B / SECT. B	93,4 kg
1250 mm FRAZ. B / SECT. B	111,2 kg
2050 mm FRAZ. B / SECT. B	182,4 kg
2550 mm FRAZ. B / SECT. B	226,9 kg
3050 mm FRAZ. B / SECT. B	271,4 kg
4050 mm FRAZ. B / SECT. B	360,4 kg

3223

Mat = 42CrMo4
bonificato / tempered
Max T/m = 150
 α = 80°

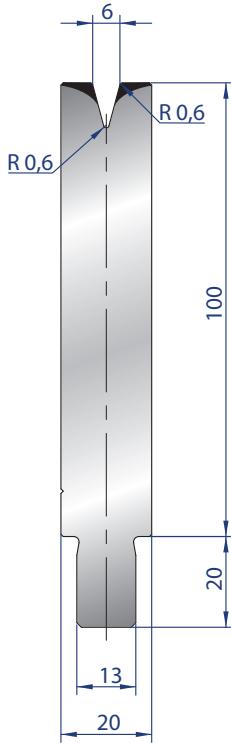


25-30 35-40 mm 45-50	3,6 kg
100 mm	9,1 kg
200 mm	18,2 kg
550 mm FRAZ. / SECT.	50,0 kg
1050 mm FRAZ. B / SECT. B	95,5 kg
1250 mm FRAZ. B / SECT. B	113,7 kg
2050 mm FRAZ. B / SECT. B	186,5 kg
2550 mm FRAZ. B / SECT. B	232,0 kg
3050 mm FRAZ. B / SECT. B	277,5 kg
4050 mm FRAZ. B / SECT. B	368,5 kg

3224

Mat = 42CrMo4
bonificato / tempered
Max T/m = 160
α = 60°

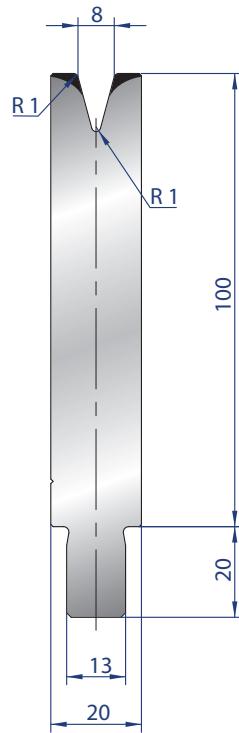




25-30 mm	0,6 kg
35-40 mm	1,8 kg
45-50 mm	3,6 kg
100 mm	5,4 kg
200 mm	8,7 kg
300 mm	9,6 kg
500 mm	18,9 kg
550 mm	22,5 kg
1050 mm	36,9 kg
1250 mm	45,9 kg
2050 mm	54,9 kg
2550 mm	50,0 kg
3050 mm	51,8 kg
4050 mm	72,9 kg

3206

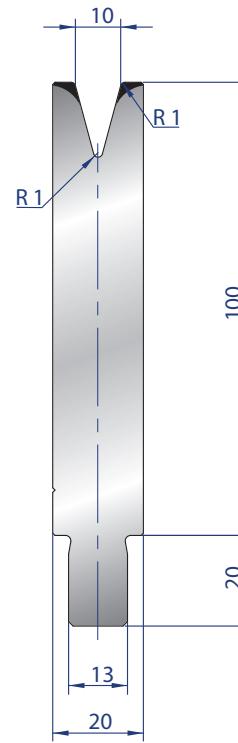
Mat = 42CrMo4
bonificato / tempered
Max T/m = 60
 α = 30°



25-30 mm	0,6 kg
35-40 mm	1,7 kg
45-50 mm	3,4 kg
100 mm	5,1 kg
200 mm	8,6 kg
300 mm	9,5 kg
500 mm	17,8 kg
550 mm	21,2 kg
1050 mm	34,8 kg
1250 mm	43,3 kg
2050 mm	51,8 kg
2550 mm	68,8 kg

3207

Mat = 42CrMo4
bonificato / tempered
Max T/m = 50
 α = 30°



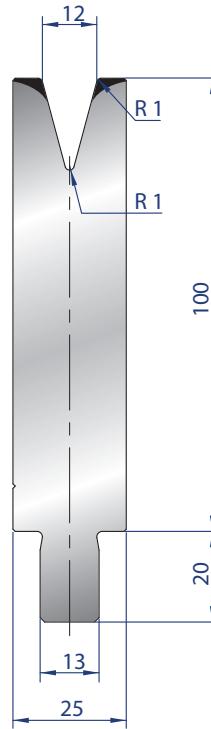
25-30 mm	0,6 kg
35-40 mm	1,7 kg
45-50 mm	3,4 kg
100 mm	5,1 kg
200 mm	8,6 kg
300 mm	9,5 kg
500 mm	17,8 kg
550 mm	21,2 kg
1050 mm	34,8 kg
1250 mm	43,3 kg
2050 mm	51,8 kg
2550 mm	68,8 kg

3208

Mat = 42CrMo4
bonificato / tempered
Max T/m = 50
 α = 30°



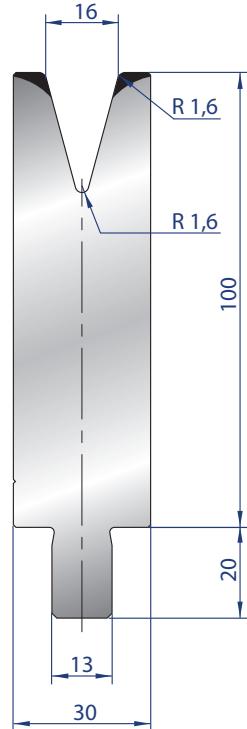
MATRICI 1V H100 - 30° / 1V DIES H100 - 30°



25-30 mm	0,8 kg
35-40 mm	
45-50 mm	
100 mm	2,0 kg
200 mm	4,1 kg
300 mm	6,2 kg
500 mm	10,2 kg
550 mm FRAZ. / SECT.	11,3 kg
1050 mm FRAZ. B / SECT. B	21,0 kg
1250 mm FRAZ. B / SECT. B	25,0 kg
2050 mm FRAZ. B / SECT. B	41,0 kg
2550 mm FRAZ. B / SECT. B	51,0 kg
3050 mm FRAZ. B / SECT. B	61,0 kg
4050 mm FRAZ. B / SECT. B	81,0 kg

3209

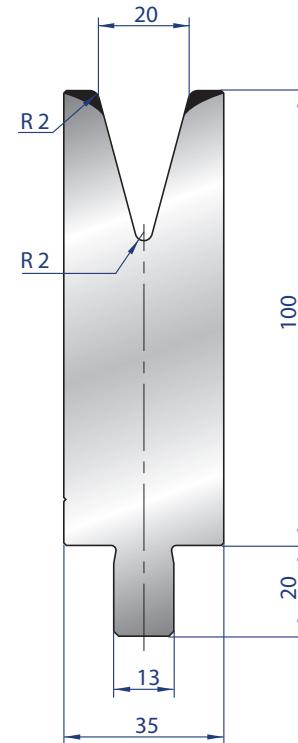
Mat = 42CrMo4
bonificato / tempered
Max T/m = 56
 α = 30°



25-30 mm	0,9 kg
35-40 mm	
45-50 mm	
100 mm	2,4 kg
200 mm	4,8 kg
300 mm	7,2 kg
500 mm	11,8 kg
550 mm FRAZ. / SECT.	13,0 kg
1050 mm FRAZ. B / SECT. B	25,2 kg
1250 mm FRAZ. B / SECT. B	30,0 kg
2050 mm FRAZ. B / SECT. B	49,2 kg
2550 mm FRAZ. B / SECT. B	63,7 kg
3050 mm FRAZ. B / SECT. B	73,2 kg
4050 mm FRAZ. B / SECT. B	97,2 kg

3210

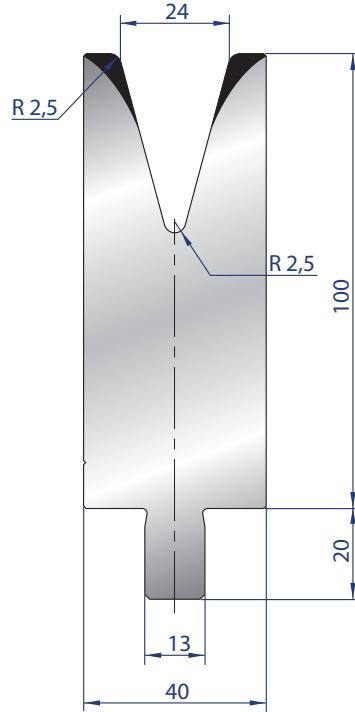
Mat = 42CrMo4
bonificato / tempered
Max T/m = 68
 α = 30°



25-30 mm	1,0 kg
35-40 mm	
45-50 mm	
100 mm	2,6 kg
200 mm	5,2 kg
300 mm	7,8 kg
500 mm	13,0 kg
550 mm FRAZ. / SECT.	13,0 kg
1050 mm FRAZ. B / SECT. B	27,3 kg
1250 mm FRAZ. B / SECT. B	32,5 kg
2050 mm FRAZ. B / SECT. B	53,3 kg
2550 mm FRAZ. B / SECT. B	66,3 kg
3050 mm FRAZ. B / SECT. B	79,3 kg
4050 mm FRAZ. B / SECT. B	105,3 kg

3211

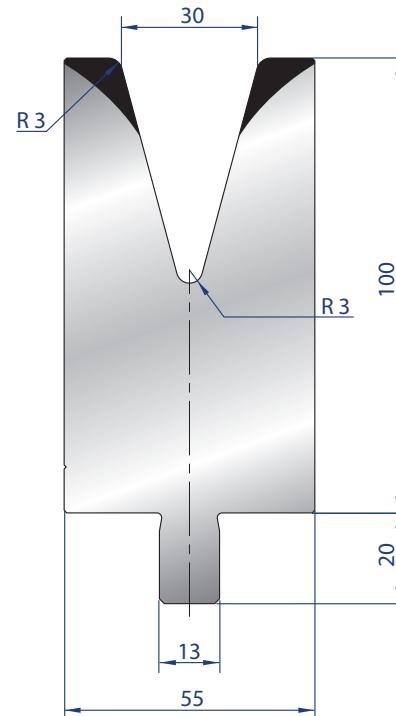
Mat = 42CrMo4
bonificato / tempered
Max T/m = 50
 α = 30°



25-30 35-40 mm 45-50	1,1 kg
100 mm	2,9 kg
200 mm	5,8 kg
300 mm	8,7 kg
500 mm	14,5 kg
550 mm FRAZ. / SECT.	16,0 kg
1050 mm FRAZ. B / SECT. B	30,4 kg
1250 mm FRAZ. B / SECT. B	36,2 kg
2050 mm FRAZ. B / SECT. B	59,4 kg
2550 mm FRAZ. B / SECT. B	73,9 kg
3050 mm FRAZ. B / SECT. B	88,4 kg
4050 mm FRAZ. B / SECT. B	117,4 kg

3212

Mat = 42CrMo4
bonificato / tempered
Max T/m = 55
 α = 30°

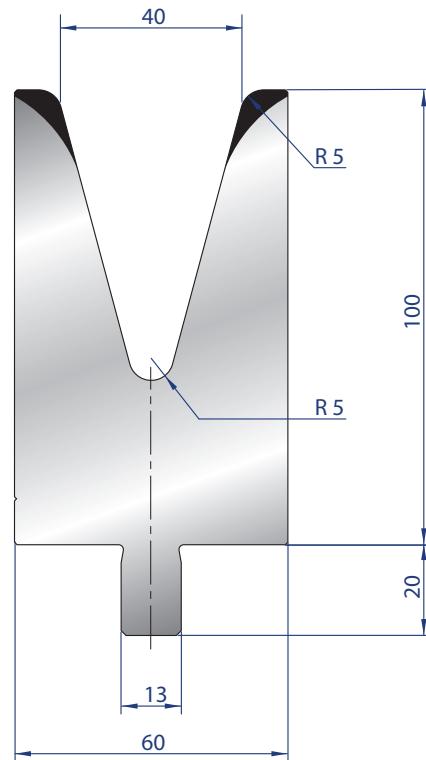


25-30 35-40 mm 45-50	1,5 kg
100 mm	3,8 kg
200 mm	7,6 kg
300 mm	11,4 kg
500 mm	19,0 kg
550 mm FRAZ. / SECT.	20,9 kg
1050 mm FRAZ. B / SECT. B	39,9 kg
1250 mm FRAZ. B / SECT. B	47,5 kg
2050 mm FRAZ. B / SECT. B	77,9 kg
2550 mm FRAZ. B / SECT. B	96,9 kg
3050 mm FRAZ. B / SECT. B	115,9 kg
4050 mm FRAZ. B / SECT. B	153,9 kg

3213

Mat = 42CrMo4
bonificato / tempered
Max T/m = 85
 α = 30°

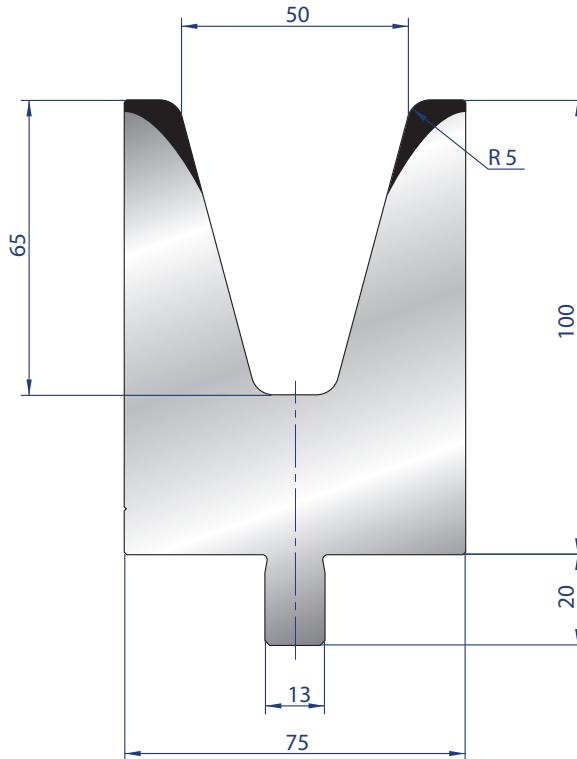




25-30 35-40 mm 45-50	1,5 kg
100 mm	3,7 kg
200 mm	7,4 kg
300 mm	11,1 kg
500 mm	18,5 kg
550 mm FRAZ. / SECT.	20,4 kg
1050 mm FRAZ. B / SECT. B	38,8 kg
1250 mm FRAZ. B / SECT. B	46,2 kg
2050 mm FRAZ. B / SECT. B	75,8 kg
2550 mm FRAZ. B / SECT. B	94,3 kg
3050 mm FRAZ. B / SECT. B	112,8 kg
4050 mm FRAZ. B / SECT. B	149,8 kg

3214

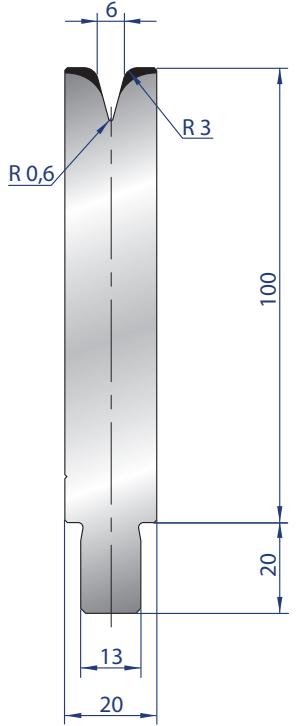
Mat = 42CrMo4
bonificato / tempered
Max T/m = 73
 α = 30°



3235

Mat = 42CrMo4
bonificato / tempered
Max T/m = 100
 α = 30°

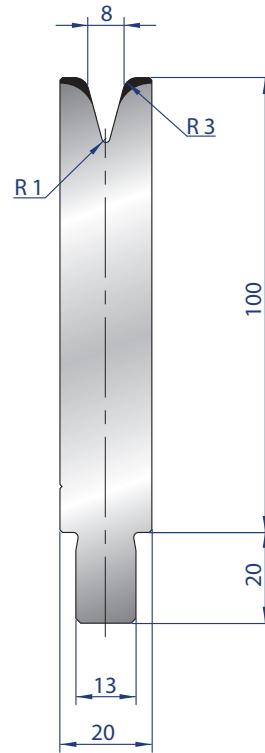
25-30 35-40 mm 45-50	1,8 kg
100 mm	4,6 kg
200 mm	9,2 kg
300 mm	13,8 kg
500 mm	23,0 kg
550 mm FRAZ. / SECT.	25,3 kg
1050 mm FRAZ. B / SECT. B	48,3 kg
1250 mm FRAZ. B / SECT. B	57,5 kg
2050 mm FRAZ. B / SECT. B	94,3 kg
2550 mm FRAZ. B / SECT. B	117,3 kg
3050 mm FRAZ. B / SECT. B	140,3 kg
4050 mm FRAZ. B / SECT. B	186,3 kg



25-30	0,6 kg
35-40 mm	
45-50	
100 mm	1,8 kg
200 mm	3,6 kg
300 mm	5,4 kg
500 mm	8,7 kg
550 mm FRAZ. / SECT.	9,6 kg
1050 mm FRAZ. B / SECT. B	18,9 kg
1250 mm FRAZ. B / SECT. B	22,5 kg
2050 mm FRAZ. B / SECT. B	36,9 kg
2550 mm FRAZ. B / SECT. B	45,9 kg
3050 mm FRAZ. B / SECT. B	54,9 kg
4050 mm FRAZ. B / SECT. B	72,9 kg

3236

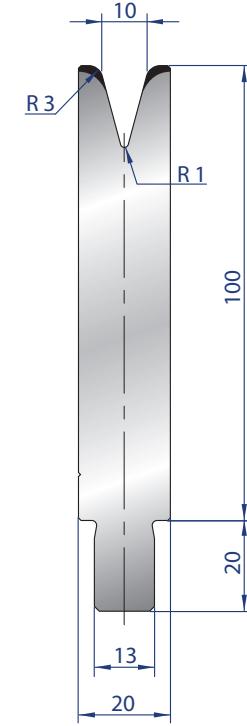
Mat = 42CrMo4
bonificato / tempered
Max T/m = 45
 α = 30°



25-30	0,6 kg
35-40 mm	
45-50	
100 mm	1,7 kg
200 mm	3,4 kg
300 mm	5,1 kg
500 mm	8,6 kg
550 mm FRAZ. / SECT.	9,5 kg
1050 mm FRAZ. B / SECT. B	17,8 kg
1250 mm FRAZ. B / SECT. B	21,2 kg
2050 mm FRAZ. B / SECT. B	34,8 kg
2550 mm FRAZ. B / SECT. B	43,3 kg
3050 mm FRAZ. B / SECT. B	51,8 kg
4050 mm FRAZ. B / SECT. B	68,8 kg

3237

Mat = 42CrMo4
bonificato / tempered
Max T/m = 40
 α = 30°

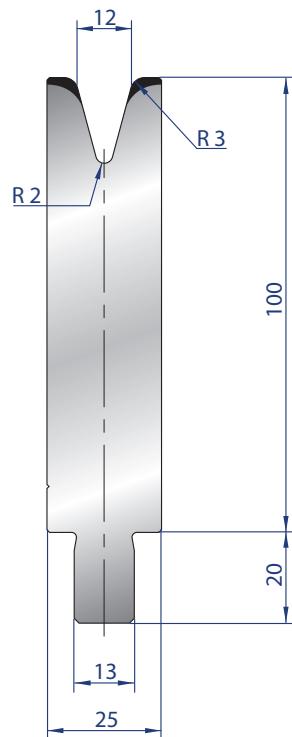


25-30	0,6 kg
35-40 mm	
45-50	
100 mm	1,7 kg
200 mm	3,4 kg
300 mm	5,1 kg
500 mm	8,6 kg
550 mm FRAZ. / SECT.	9,5 kg
1050 mm FRAZ. B / SECT. B	17,8 kg
1250 mm FRAZ. B / SECT. B	21,2 kg
2050 mm FRAZ. B / SECT. B	34,8 kg
2550 mm FRAZ. B / SECT. B	43,3 kg
3050 mm FRAZ. B / SECT. B	51,8 kg
4050 mm FRAZ. B / SECT. B	68,8 kg

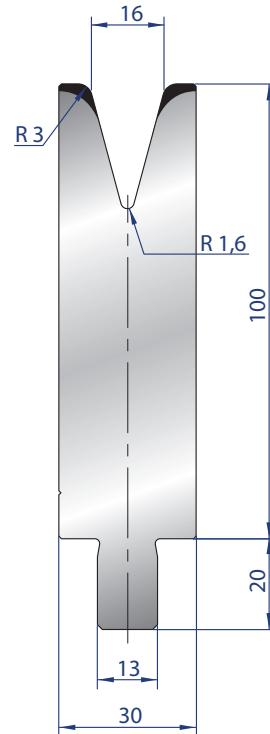
3238

Mat = 42CrMo4
bonificato / tempered
Max T/m = 30
 α = 30°



MATRICI 1V H100 - **30° R3** / 1V DIES H100 - **30° R3**

25-30 mm	0,8 kg
35-40 mm	2,0 kg
45-50 mm	4,1 kg
100 mm	6,2 kg
200 mm	10,2 kg
300 mm	11,3 kg
500 mm	21,0 kg
550 mm	25,0 kg
1050 mm	30,0 kg
1250 mm	49,2 kg
2050 mm	63,7 kg
2550 mm	73,2 kg
3050 mm	97,2 kg
4050 mm	81,0 kg



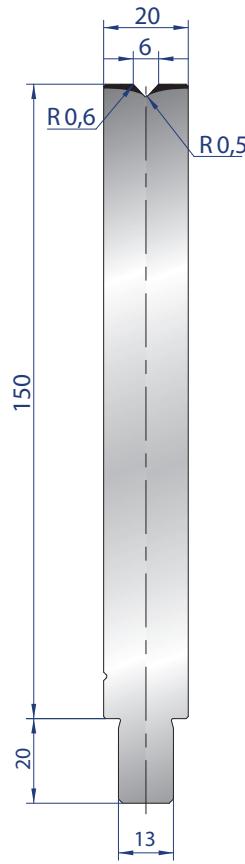
25-30 mm	0,9 kg
35-40 mm	2,4 kg
45-50 mm	4,8 kg
100 mm	7,2 kg
200 mm	11,8 kg
300 mm	13,0 kg
500 mm	25,2 kg
550 mm	30,0 kg
1050 mm	49,2 kg
1250 mm	63,7 kg
2050 mm	73,2 kg
2550 mm	97,2 kg

3239

Mat = 42CrMo4
bonificato / tempered
Max T/m = 40
 α = 30°

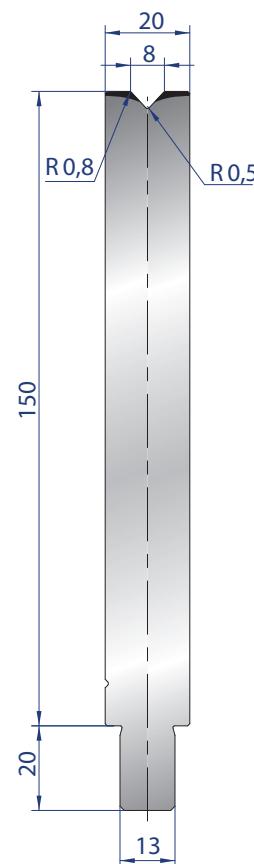
3240

Mat = 42CrMo4
bonificato / tempered
Max T/m = 40
 α = 30°



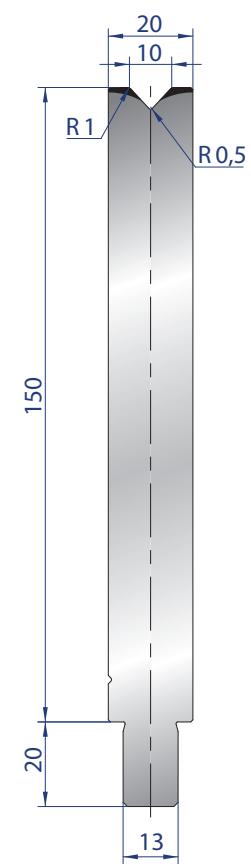
3143

Mat = C45
Max T/m = 100
 $\alpha = 86^\circ$



3144

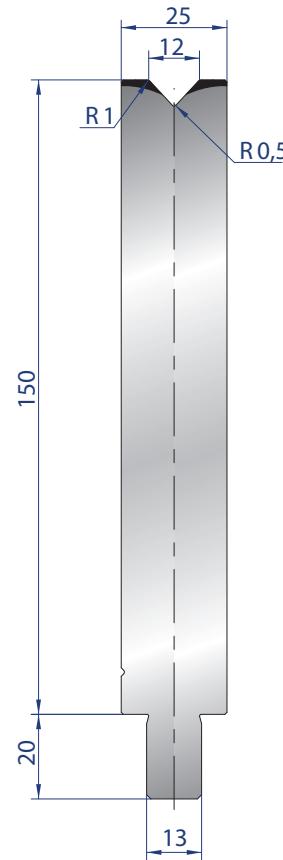
Mat = C45
Max T/m = 100
 $\alpha = 86^\circ$



3145

Mat = C45
Max T/m = 100
 $\alpha = 86^\circ$

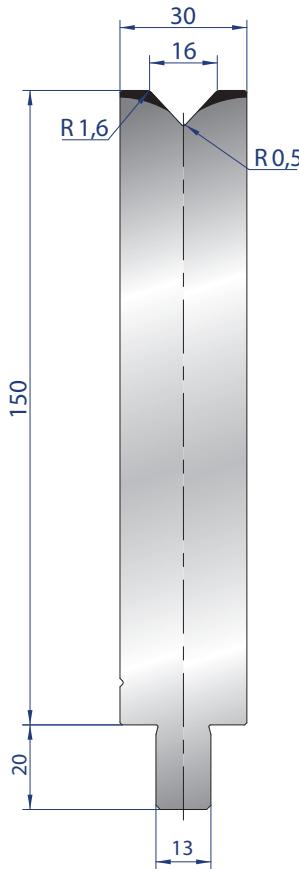




25-30 35-40 mm 45-50	1,3 kg
100 mm	3,2 kg
200 mm	6,4 kg
300 mm	9,6 kg
500 mm	16,0 kg
550 mm FRAZ. / SECT.	16,0 kg
1050 mm FRAZ. B / SECT. B	33,6 kg
1250 mm FRAZ. B / SECT. B	40,0 kg
2050 mm FRAZ. B / SECT. B	65,6 kg
2550 mm FRAZ. B / SECT. B	81,6 kg
3050 mm FRAZ. B / SECT. B	97,6 kg
4050 mm FRAZ. B / SECT. B	129,6 kg

3146

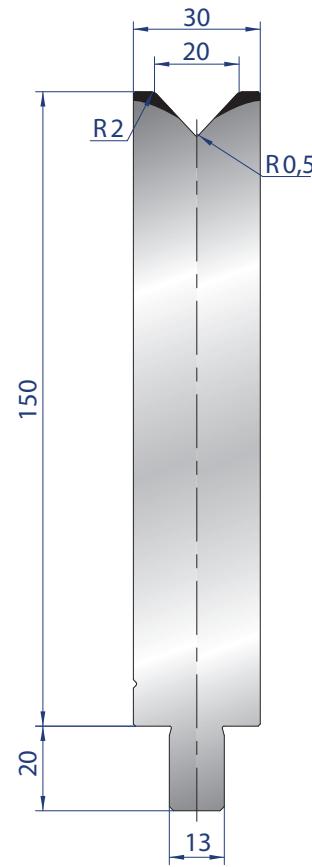
Mat = C45
Max T/m = 100
 α = 86°



25-30 35-40 mm 45-50	1,4 kg
100 mm	3,6 kg
200 mm	7,2 kg
300 mm	10,8 kg
500 mm	18,0 kg
550 mm FRAZ. / SECT.	18,0 kg
1050 mm FRAZ. B / SECT. B	37,8 kg
1250 mm FRAZ. B / SECT. B	45,0 kg
2050 mm FRAZ. B / SECT. B	73,8 kg
2550 mm FRAZ. B / SECT. B	91,8 kg
3050 mm FRAZ. B / SECT. B	109,8 kg
4050 mm FRAZ. B / SECT. B	145,8 kg

3147

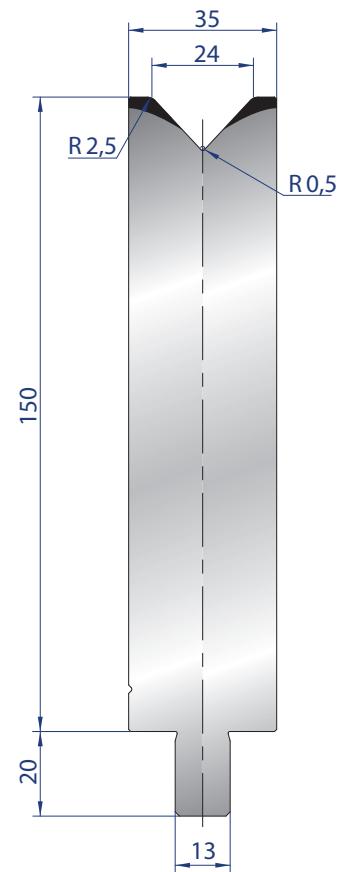
Mat = C45
Max T/m = 100
 α = 86°



25-30 mm	1,4 kg
35-40 mm	
45-50 mm	
100 mm	3,6 kg
200 mm	7,2 kg
300 mm	10,8 kg
500 mm	18,0 kg
550 mm FRAZ. / SECT.	18,0 kg
1050 mm FRAZ. B / SECT. B	37,8 kg
1250 mm FRAZ. B / SECT. B	45,0 kg
2050 mm FRAZ. B / SECT. B	73,8 kg
2550 mm FRAZ. B / SECT. B	91,8 kg
3050 mm FRAZ. B / SECT. B	109,8 kg
4050 mm FRAZ. B / SECT. B	145,8 kg

3148

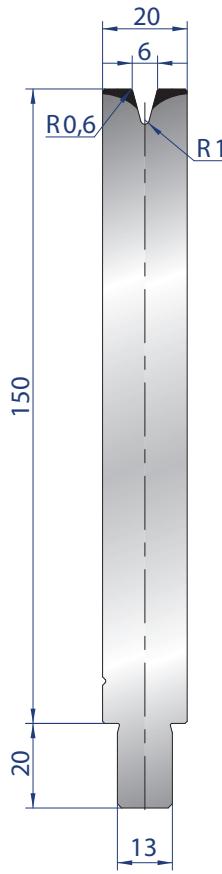
Mat = C45
Max T/m = 100
 $\alpha = 86^\circ$



3149

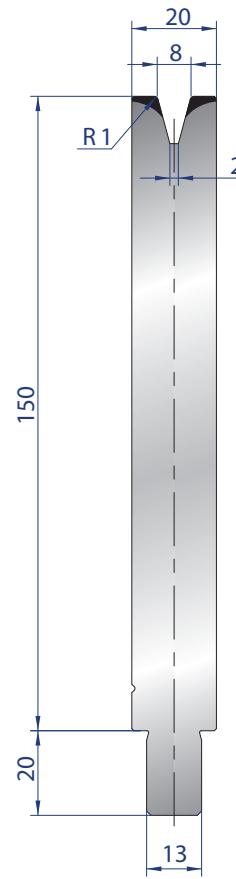
Mat = C45
Max T/m = 100
 $\alpha = 86^\circ$





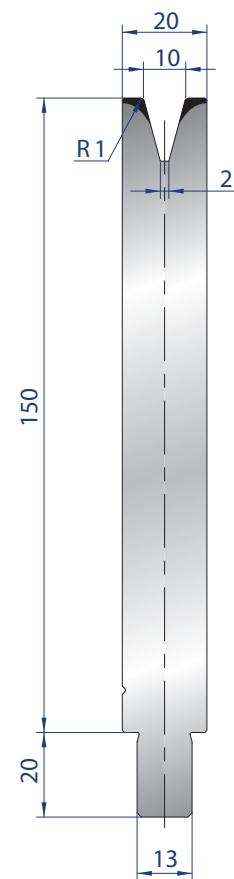
3150

Mat = C45
Max T/m = 50
 $\alpha = 30^\circ$



3151

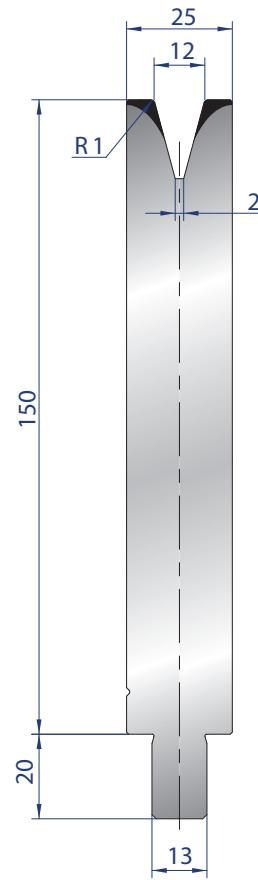
Mat = C45
Max T/m = 40
 $\alpha = 30^\circ$



3152

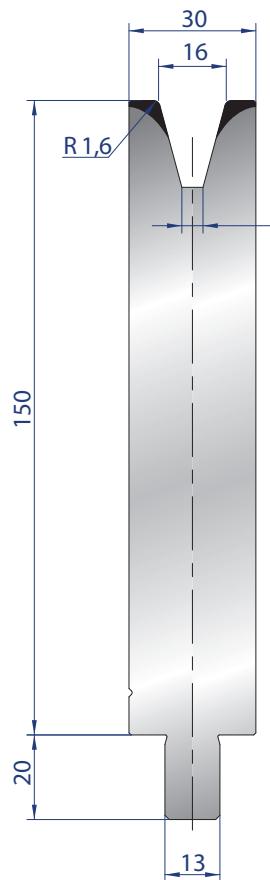
Mat = C45
Max T/m = 40
 $\alpha = 30^\circ$





25-30 35-40 mm 45-50	1,2 kg
100 mm	3,0 kg
200 mm	6,0 kg
300 mm	9,0 kg
500 mm	15,0 kg
550 mm FRAZ. / SECT.	15,0 kg
1050 mm FRAZ. B / SECT. B	31,5 kg
1250 mm FRAZ. B / SECT. B	37,5 kg
2050 mm FRAZ. B / SECT. B	61,5 kg
2550 mm FRAZ. B / SECT. B	76,5 kg
3050 mm FRAZ. B / SECT. B	91,5 kg
4050 mm FRAZ. B / SECT. B	121,5 kg

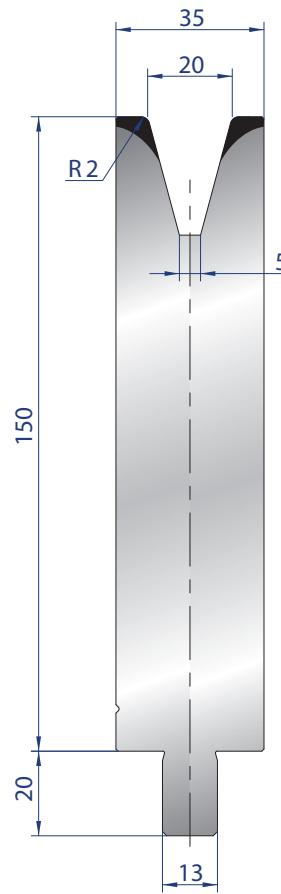
3153

Mat = C45**Max T/m = 50****α = 30°**

25-30 35-40 mm 45-50	1,4 kg
100 mm	3,6 kg
200 mm	7,2 kg
300 mm	10,8 kg
500 mm	18,0 kg
550 mm FRAZ. / SECT.	18,0 kg
1050 mm FRAZ. B / SECT. B	37,8 kg
1250 mm FRAZ. B / SECT. B	45,0 kg
2050 mm FRAZ. B / SECT. B	73,8 kg
2550 mm FRAZ. B / SECT. B	91,8 kg
3050 mm FRAZ. B / SECT. B	109,8 kg
4050 mm FRAZ. B / SECT. B	145,8 kg

3154

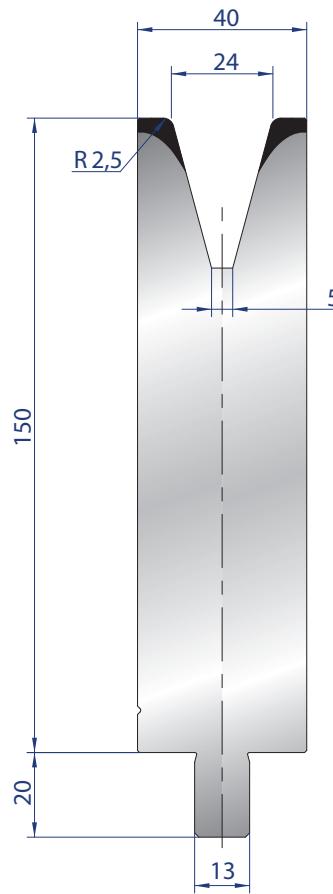
Mat = C45**Max T/m = 45****α = 30°**



3155

Mat = C45
Max T/m = 50
 $\alpha = 30^\circ$

25-30 mm	1,6 kg
35-40 mm	
45-50 mm	
100 mm	4,0 kg
200 mm	8,0 kg
300 mm	12,0 kg
500 mm	20,0 kg
550 mm	22,0 kg
1050 mm	42,0 kg
1250 mm	50,0 kg
2050 mm	82,0 kg
2550 mm	102,0 kg
3050 mm	122,0 kg
4050 mm	162,0 kg
FRAZ. / SECT. B	



3156

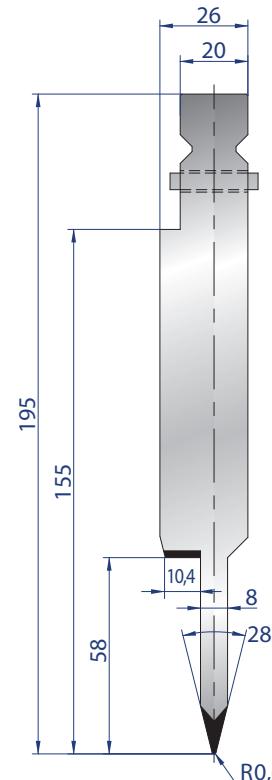
Mat = C45
Max T/m = 50
 $\alpha = 30^\circ$

25-30 mm	1,7 kg
35-40 mm	
45-50 mm	
100 mm	4,4 kg
200 mm	8,8 kg
300 mm	13,2 kg
500 mm	22,0 kg
550 mm	22,0 kg
1050 mm	46,2 kg
1250 mm	55,0 kg
2050 mm	90,2 kg
2550 mm	112,2 kg
3050 mm	134,2 kg
4050 mm	178,2 kg
FRAZ. B / SECT. B	





PIEGASCHIACCIA / FLATTENING HEMMING TOOLS

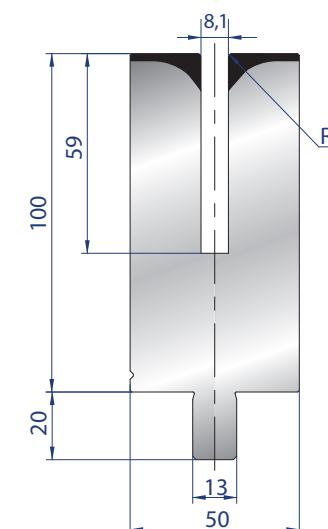


1249

Mat = C45
bonificato / tempered
Max T/m = 80

500 mm	14,0 kg
550 mm FRAZ. / SECT.	14,0 kg

Spessore:
Max 1,2 mm Ferro
Thickness:
Max 1,2 mm Mild steel



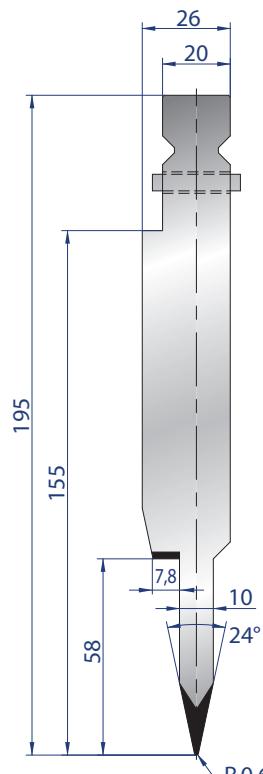
3157

Mat = C45
bonificato / tempered
Max T/m = 50

500 mm	21,0 kg
550 mm FRAZ. / SECT.	21,0 kg



PIEGASCHIACCIA / FLATTENING HEMMING TOOLS

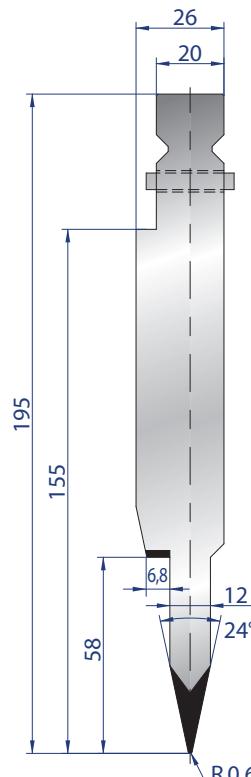


1250

Mat = C45
bonificato / tempered
Max T/m = 50

500 mm	14,0 kg
550 mm FRAZ. / SECT.	14,0 kg

Spessore:
Max 1,5 mm Ferro
Thickness:
Max 1,5 mm Mild steel

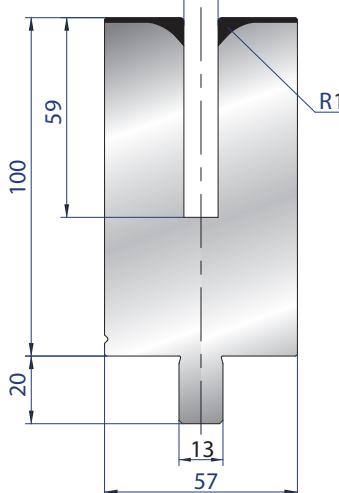


1251

Mat = C45
bonificato / tempered
Max T/m = 50

500 mm	15,0 kg
550 mm FRAZ. / SECT.	15,0 kg

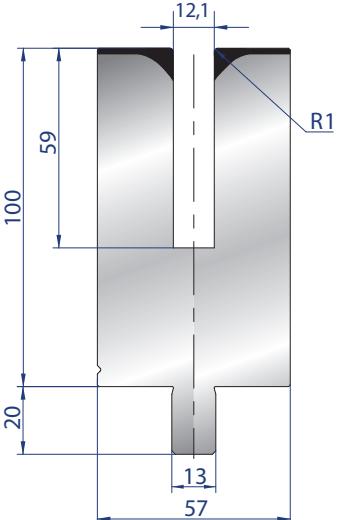
Spessore:
Max 1,5 mm Ferro
Thickness:
Max 1,5 mm Mild steel



3174

Mat = C45
bonificato / tempered
Max T/m = 50

500 mm	20,0 kg
550 mm FRAZ. / SECT.	20,0 kg



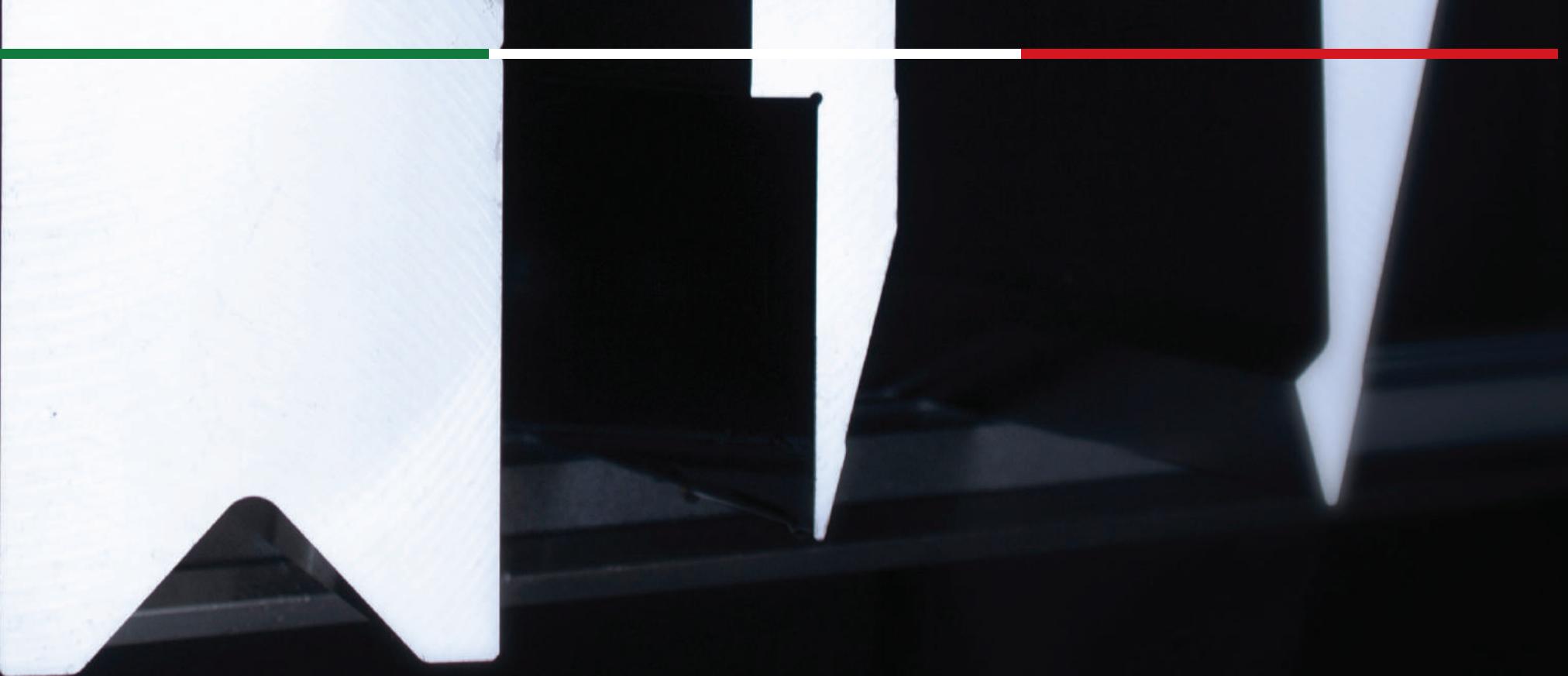
3175

Mat = C45
bonificato / tempered
Max T/m = 50

500 mm	20,0 kg
550 mm FRAZ. / SECT.	20,0 kg







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